BELL SYSTEM PRACTICES Plant Series

15 TELETYPEWRITER

ARRANGEMENTS FOR USING SUPERFOLD FRICTION FEED STATIONERY

INSTALLATION

1. GENERAL

1.01 This section describes the arrangements required for using superfold friction feed stationery in the 15 teletypewriter.

2. APPARATUS REQUIRED

- 2.01 The apparatus required is as follows:
 - (1) 87154M Cover Paper Guide Set of Parts, consisting of the following:
 - (a) 1 80420M Cover Paper Guide.
 - (b) 1 80395M Paper Guide Strip.
 - (c) 4 80481M Paper Guide Posts.
 - (d) 4 7002M Washers.
 - (e) 8 2191M Lock Washers.
 - (f) 6 3598M Nuts.
 - (g) 2 74986M Screws.
 - (h) 4 80421M Spacers.
 - (i) 2 6746M Screws.
 - (2) Roll of Teletypewriter Paper.

2.02 The use of the 87154M cover paper guide set of parts is optional. Without the cover guide it is particularly essential that the carton, containing the paper supply, remain centrally located below the slot in the cover. This should be pointed out to the station attendant so that the customer can take precautions to prevent shifting of the paper box during service. Where more than one copy is used, the cover paper guide will assist in keeping the paper and interleaved carbon in proper alignment, and the use of the cover paper guide is recommended.

3. INSTALLATION

3.01 Whether or not the 87154M set of parts is to be used, remove the slot covering strip from the rear of the teletypewriter cover by removing the two 80985M mounting screws with nuts and lock washers. Discard these parts. 3.02 Install the 87154 cover paper guide set of parts as follows:

 Mount the cover paper guide to the cover by means of the two 6746M screws, 80421M spacers, and 2191M lock washers furnished, the screws being threaded into the two tapped holes in the pad retainer channel located inside the rear of the cover just below the slot. Use the two 80421M spacers between the cover paper guide and the pad retainer channel.

 (2) Install the four 80481M paper guide posts in the four slots in the cover paper guide, using the 7002M washers, 2191M lock washers, and 3598M nuts.

(3) The 80395M paper guide strip should then be installed at the bottom of the cover paper guide using the two 74896M screws,
2191M lock washers, 80421M spacers, and
3598M nuts. The two 80421M spacers are used between the paper guide strip and the cover paper guide.

3.03 The roll of teletypewriter paper should be approximately three inches in diameter and should have the end of the paper fastened to the paper roll by means of scotch tape or cellophane tape. Install the paper roll in the typing unit in the normal manner. The sealed roll of paper in the machine acts as a drag and provides the friction necessary to insure satisfactory paper feeding.

3. 04 The plain folded paper should be fed up through the cover paper guide, when provided, through the slot in the rear of the cover, and then beneath the sealed roll of paper located in the normal position on the paper spindle; thence, over the paper straightening device and down under the platen.