

INSTRUCTIONS FOR INSTALLING THE 197937 MODIFICATION KIT
TO PROVIDE SHOCK MOUNTING FOR THE COPYLIGHT LAMPS OF
KSR LAC** CABINET

1. GENERAL

- 1.01 The 197937 modification kit provides a shock mount for the copy lamps of a KSR LAC** cabinet.
- 1.02 The two asterisks (**) indicate a two letter (Bell System, two digit) suffix for the paint code.
- 1.03 The 197937 modification kit consists of:
- | | | | | | |
|----|------|-------------|---|--------|--------------------|
| 2 | 2191 | Lockwasher | 2 | 151632 | Screw |
| 2 | 3598 | Nut | 6 | 192286 | Speed nut |
| 6 | 6344 | Screw | 2 | 195848 | Bracket |
| 10 | 7022 | Flat washer | 2 | 195979 | Bracket, copy lamp |
- 1.04 Refer to Teletype Model 28 Bulletin 1149B for parts ordering information.

2. INSTALLATION

- 2.01 Remove the two lamp holders from their mounting brackets. Discard the associated mounting hardware.
- 2.02 Assemble the 195979 copy lamp brackets as shown in Figure 1, using one 151632 screw, two 7002 flat washers, one 2191 lockwasher, and one 3598 nut for each bracket. The cable guide and cables must pass between cabinet dome and bracket.
- 2.03 Assemble the 195848 bracket to the 195979 bracket using one 6344 screw, one 7002 flat washer, and one 192286 speed nut for each bracket. The 195848 bracket must be between the cable guide and the cabinet dome. See Figure 1.
- 2.04 Assemble the lamp holders to the 195848 brackets using two 151632 screws, two 7002 flat washers, and two 192286 speed nuts for each lamp holder.

3. ADJUSTMENTS AND LUBRICATION

- 3.01 For adjustments and lubrication of associated equipment see Teletype Model 28 Bulletin 217B.
- 3.02 Adjust the two 195848 brackets so that there is a minimum of 0.050 inch and a maximum of 0.093 inch clearance between the 195848 bracket and the cabinet dome. See Figure 1.

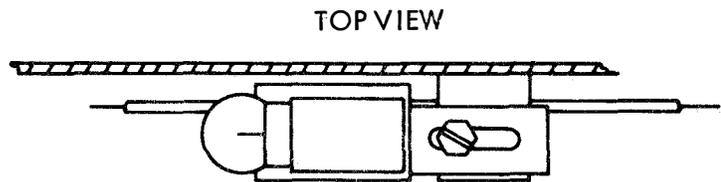
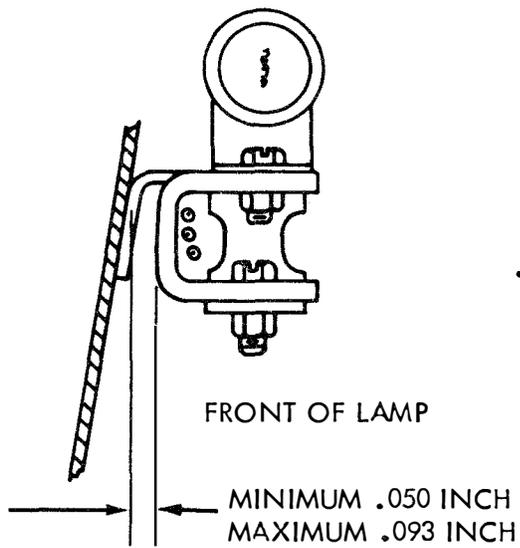
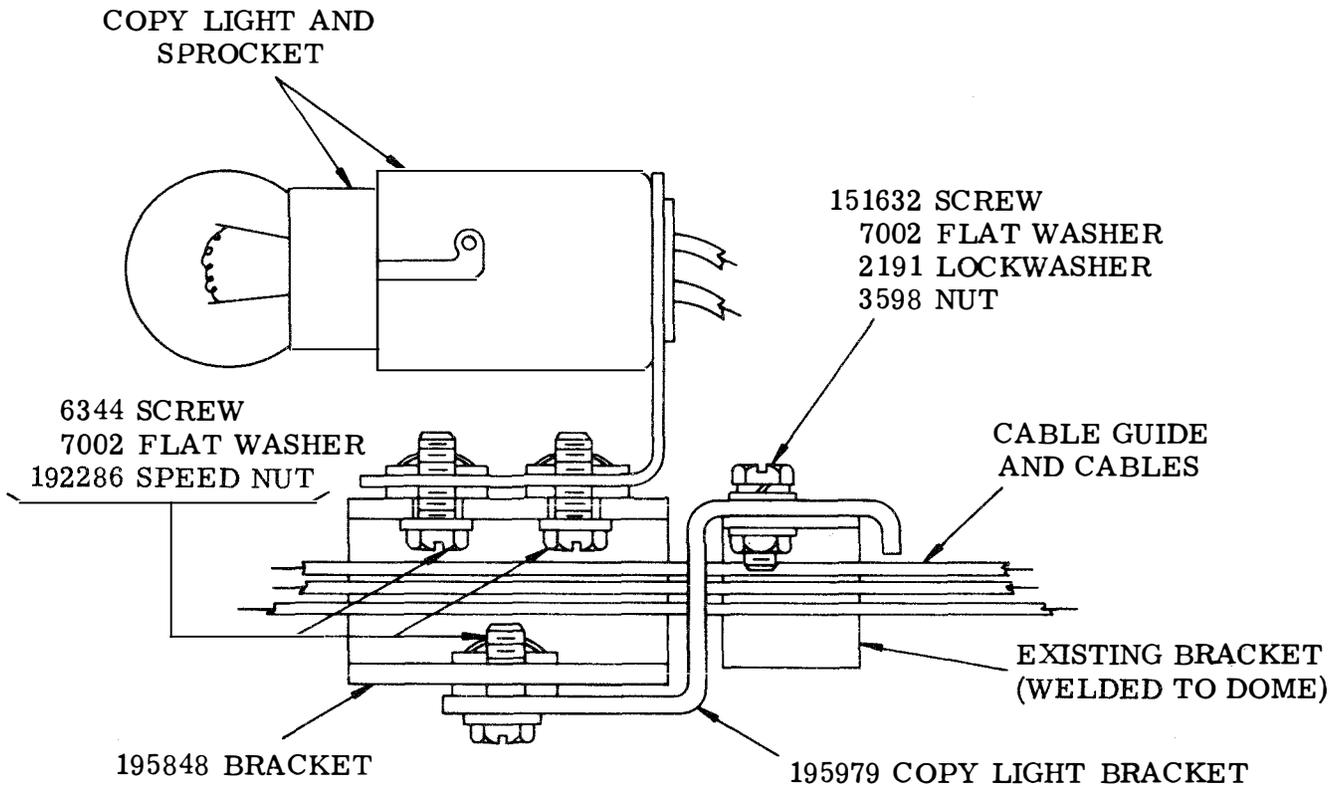


FIGURE 1. 197937 MODIFICATION KIT.