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Specification 5739S Issue 2, Page 1 October, 1962

## INSTRUCTIONS FOR INSTALLING THE 154793 MODIFICATION KIT TO EQUIP CONSOLE CABINET LAC202\*\*, LAC204\*\* OR LAC205\*\* (FOR MODEL 28 PRINTER) WITH VIBRATION MOUNTS

## 1. GENERAL

a. The 154793 Modification Kit when mounted on a LAC202\*\*, LAC204\*\* or LAC205\*\* Console Cabinet for Model 28 Printer, protects the set from shock and vibration such as may be encountered on shipboard.

b. The 154793 Kit is not for use on ASR Cabinets. The ASR Cabinets are not for shipboard use.

c. The double asterisks (\*\*) designate a two-letter suffix which denotes the color of the paint finish.

d. The 154793 Modification Kit consists of:

4	2920	Washer, Lock	4	151594	Mount, Vibration
4	86433	Screw	4	155846	Bushing , Adapter
4	103612	Nut			

e. Hardware for securing the vibration mounts to the floor is not furnished.

2. INSTALLATION (Figure 1)

a. Set the cabinet on its back, on a support, being careful not to dent the cabinet or mar the finish.

b. Thread a 155846 Adapter Bushing into the hole of each leg. See Figure 1. Tighten the bushings. (If the cabinet is equipped with 151555 Mounting Feet, it will be necessary to remove the feet before installing the bushings. Discard the mounting feet.)

c. Insert a 86433 Screw, with 2920 Lock Washer, through the bottom of each 151594 Vibration Mount, then thread a 103612 Nut on each of the 86433 Screws, until flush with the vibration mount. See Figure 1. Tighten the nuts.

d. Thread one of these assemblies into each of the adapter bushings previously installed.

e. With the cabinet in an upright position and in its permanent location, adjust for equal level by turning the vibration mounts to the right to lower or to the left to raise.

f. When proper level is attained, it may be necessary to turn the vibration mounts slighty in order that they all have the edge of their base plate parallel with the front of the cabinet before securing mounts to the floor.

Printed in U.S.A.





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