## INSTRUCTIONS FOR INSTALLING THE TUWS TAPE CENTER (12 INCH) UNWINDER 146815 020

## 1. GENERAL

- a. The TUW3 Tape Center (12 inch) Unwinder is a table mounted unit which allows center unwinding of a roll of perforated message tape for retransmission (at speeds up to 100 WPM).
- b. The TUW3 Tape Center Unwinder allows center unwinding of a tape roll 11/16" to 1" in width, with a maximum outside diameter of 12" and a minimum inside diameter of 3".
- c. The unwinder can be placed in various positions depending upon the installation and the application of the unwinder.
  - d. The TUW3 Unwinder (shipped assembled) consists of:

1	2669	Washer, Lock	1	103039	Nut, Pivot
3	3438	Washer, Flat	1	119656	Ring, Retainer
3	6796	Screw	1	130609	Washer, Lock
7	7415	Nut	1	146816	Base, 12" Center Unwind Reel
3	73894	Screw	1	146817**	Spindle, Assembly 12" Tape
1	74547	Collar	•1	146818	Hub, Tape Spindle
1	74807	Nut	1	146819	Holder, Tape Guide
3	99381	Foot, Rubber	7.	146820	Guide, Tape
1	103038	Post, Pivot	3	151630	Screw
			1	34432	· Washer

e. For parts ordering information see Teletype Parts Bulletin 1075B.

## 2. INSTALLATION

- a. The location of the TUW3 Tape Center Unwinder depends on the type of installation.
- b. Secure the tape guide holder to the base plate as shown in Figure 1.
- c. Secure the tape guide to the tape guide holder as shown in Figure 1.
- d. The top of the tape guide should be approximately six inches from the table top as shown on Figure 1.
- e. The reel must be free turning without rubbing the base plate. The minimum clearance between the base plate and the underside of the reel shall be 3/16".

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- f. Position the 74547 Collar so that there is a maximum of 0.015 inch end play of the reel by means of the 73894 Set Screw.
  - g. Apply one drop of oil to the needle bearing.

