

INSTALLATION INSTRUCTIONS FOR THE 194857\*\* MODIFICATION  
KIT TO PROVIDE MOUNTING SHELF ON THE LEFT SIDE OF THE  
ASR SET FOR THE SINGLE REEL TAPE WINDER

1. GENERAL

a. The 194857\*\* Modification Kit provides a mounting shelf and hardware for mounting either a TW200 or TW203 Motor Driven Single Reel Tape Winder or the 123587 Spring Driven Tape Winder on the left side of a Model 28 Automatic Send-Receive Set. The arrangement is suitable for winding tape from either the punch or the transmitter.

b. The 194857\*\* Modification Kit consists of the following parts:

2	2191	Washer, Lock	2	108355	Nut
2	2449	Washer, Lock	2	152848	Screw
2	2846	Washer, Flat	1	164235**	Shelf
2	3606	Nut	2	194575	Post, Locating
2	7002	Washer, Flat	1	194858**	Shelf, Mounting

c. The double asterisks (\*\*) represent a two-letter suffix which indicates the color of paint finish.

2. INSTALLATION (Figure 1)

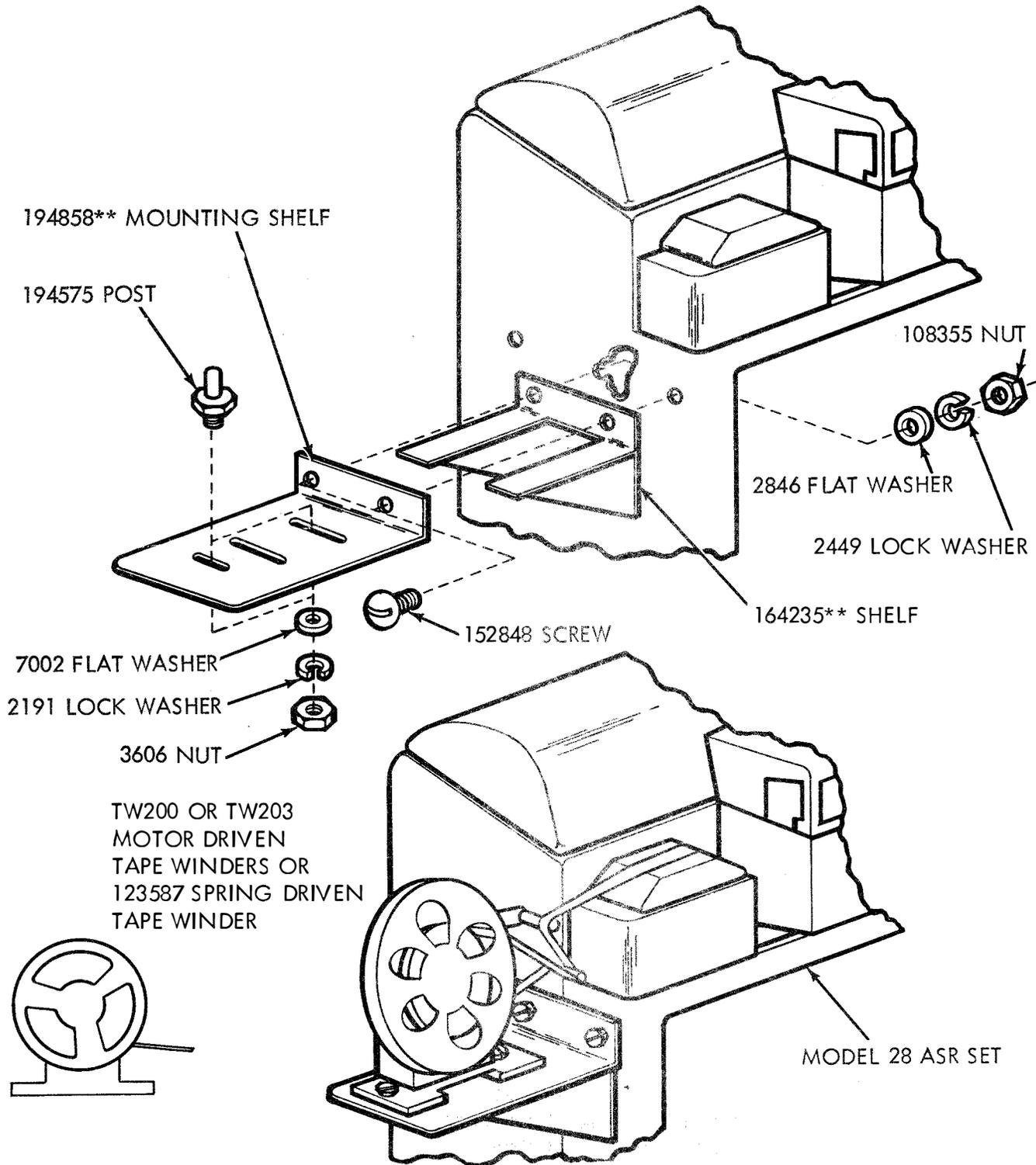
Mount the 164235\*\* Shelf and 194858\*\* Mounting Shelf to the ASR Set as shown in Figure 1, using the screws, nuts, and washers furnished. Position the 194575 Locating Posts within their slots to enable tape to be wound on the winder from either the punch or transmitter. Place the winder over the posts and position to the desired location. Tighten the posts.

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FIGURE 1