

HIGH SPEED TAPE PUNCH

(BRPE TYPE)

LUBRICATION

CONTENTS	PAGE
1. GENERAL	1
2. LUBRICATION	2
Drive Mechanism	6
Feed and Code Magnets	3
Feed and Code Magnets and Perforating Mechanism	2
Feed Mechanism	5
Feedwheel Mechanism	6
Motor Unit	6
Perforating, Feed, and Drive Mechanism	4
Perforating Mechanism	3

sections giving general maintenance information for teletypewriter apparatus. The lubrication symbols used herein are defined as follows:

Symbol	Meaning
O	Apply one drop of oil
O ₂	Apply two drops of oil
SAT	Saturate with oil
FILL	Fill with oil
M	Apply a light film of TP145867 grease

1. GENERAL

1.01 This section is reissued to add certain lubrication instructions and to change the title.

1.02 This section contains specific lubrication procedures for the 1B, 2B, and special 2B tape punch units. Unless otherwise specified herein, the general routines for lubricating this apparatus, the tools and material to be used, and their methods of application are the same as those shown in the

1.03 Lubricate tape punch units 1B, 2B, and special 2B before putting them in service or prior to storage. After a short period of service, repeat the procedure to make sure that all specified points have received lubricant. Thereafter, lubricate at regular intervals as needed. The lubrication interval should not be more than 160 hours or one month of service, whichever occurs first.

1.04 The following Bell System Practice provides additional information that may be required in connection with this section.

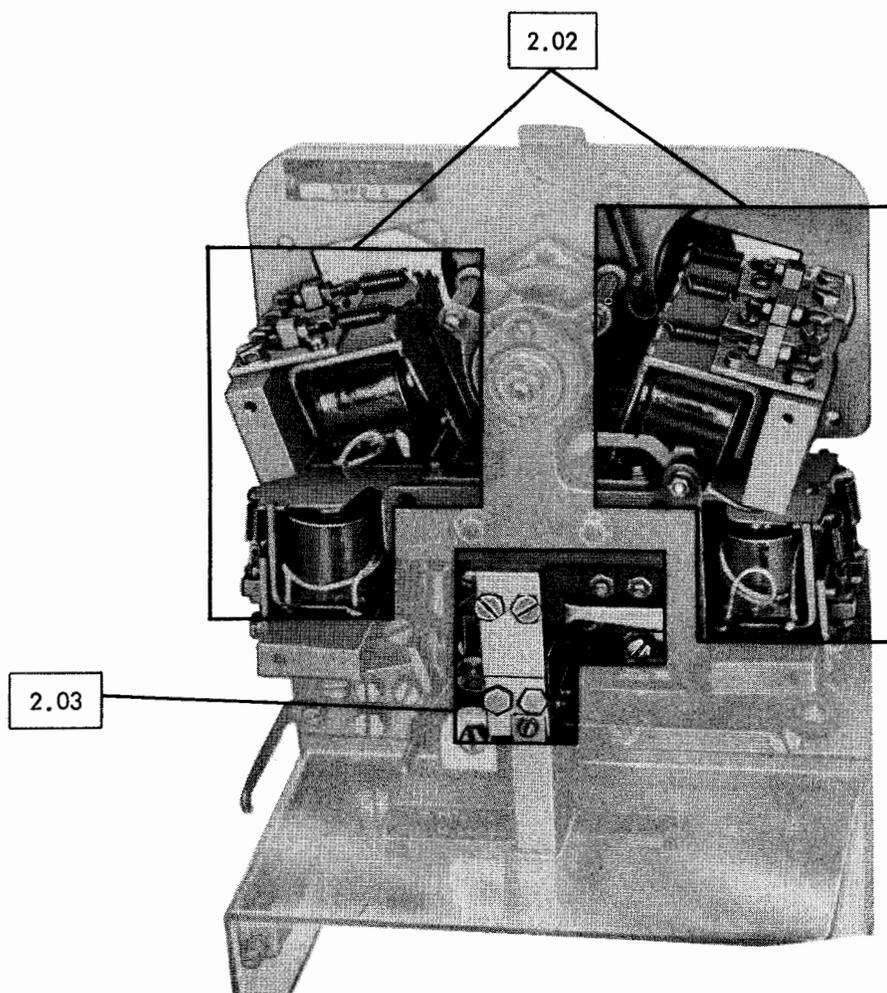
SUBJECT	SECTION
---------	---------

Numerical Index - Division 592, Data Sets 200 Series	592-000-000
---	-------------

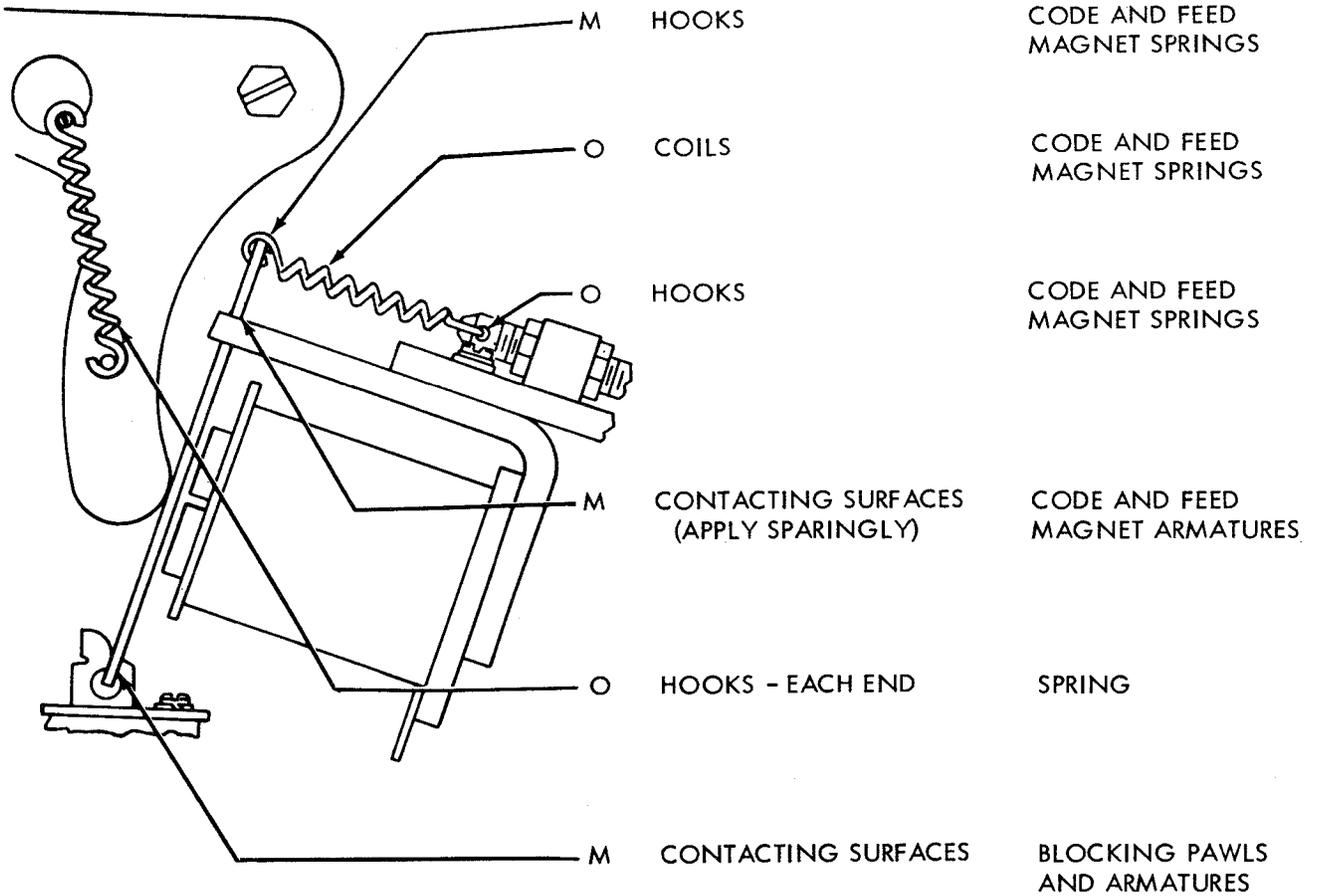
SECTION 592-802-701

2. LUBRICATION

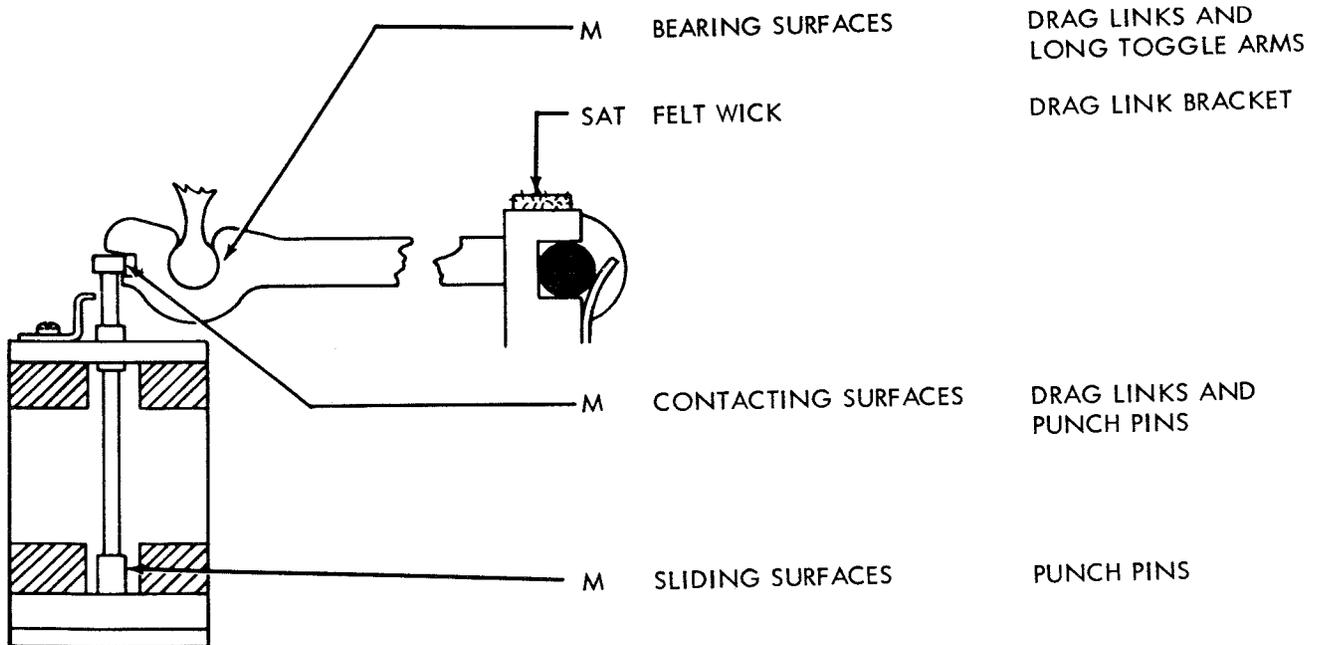
2.01 Feed and Code Magnets and Perforating Mechanism.



2.02 Feed and Code Magnets.

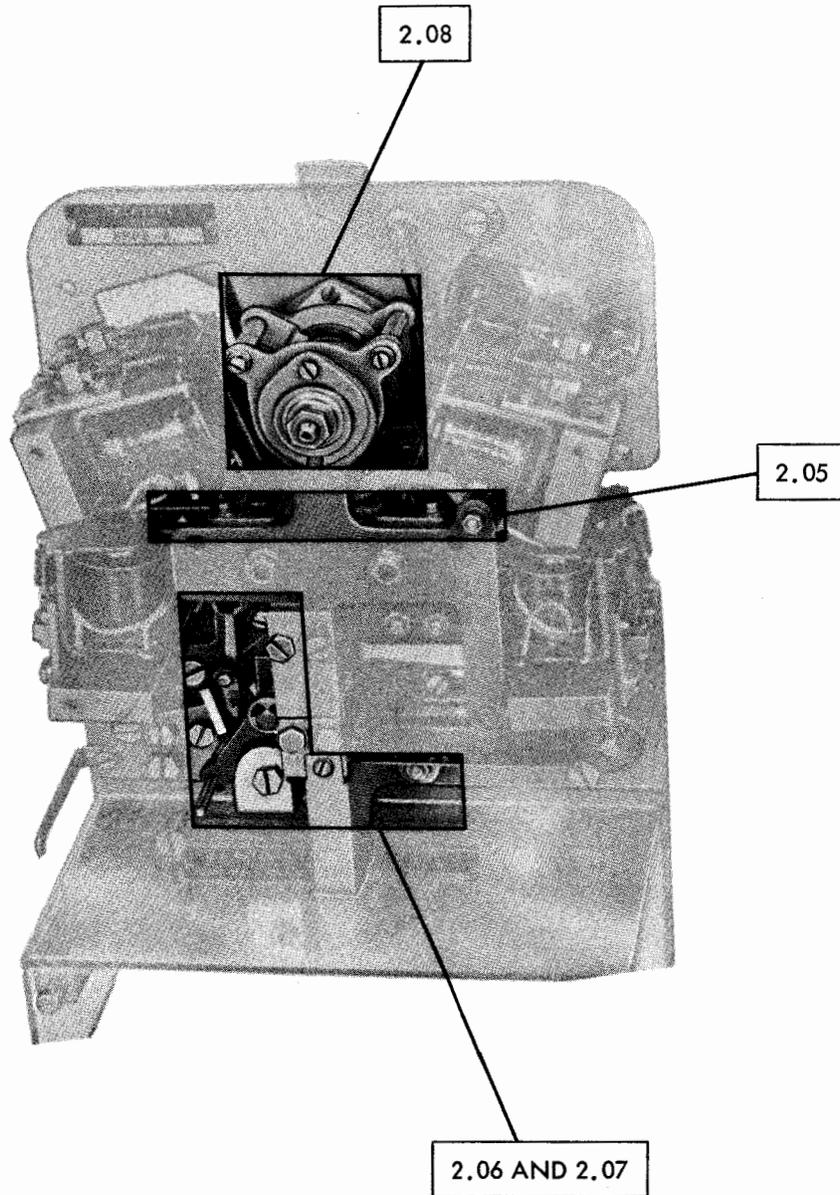


2.03 Perforating Mechanism.

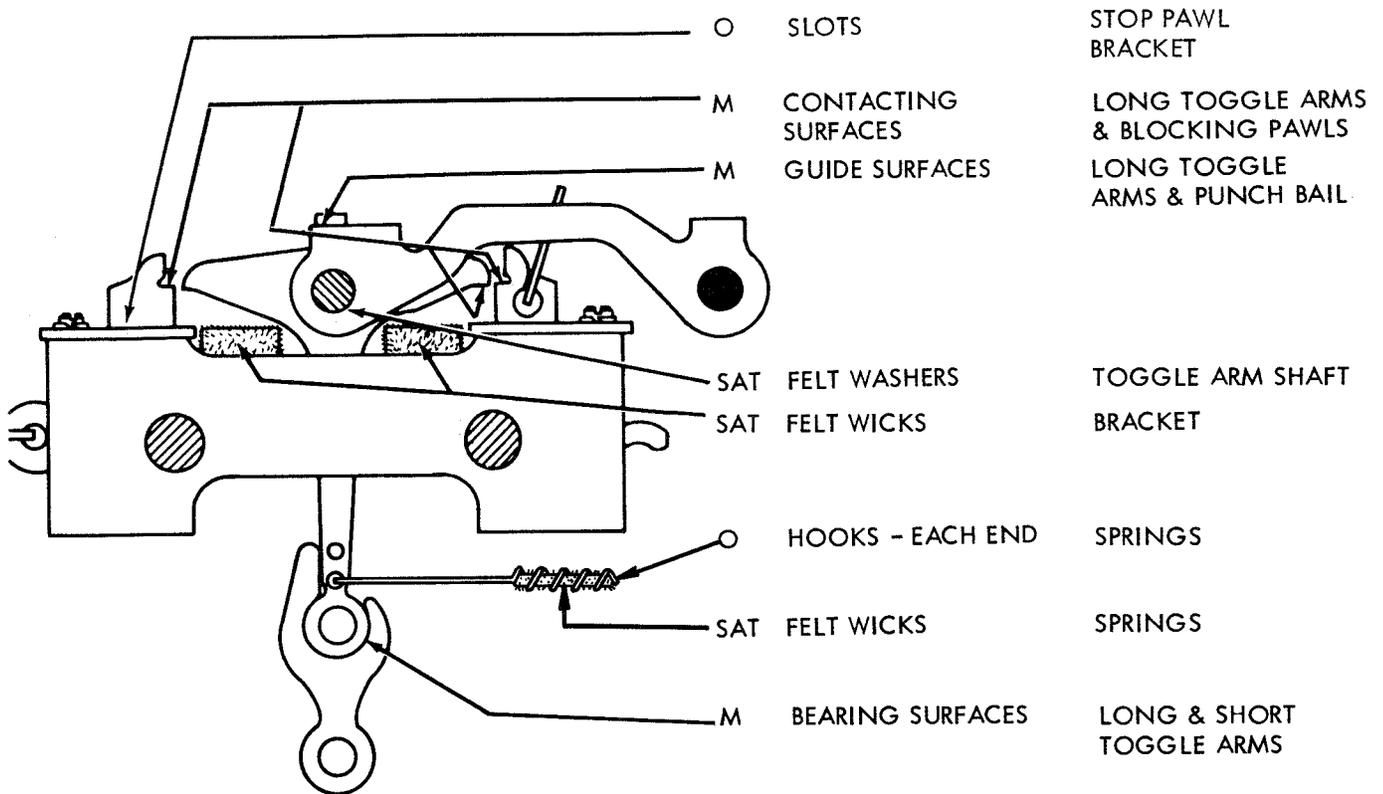


SECTION 592-802-701

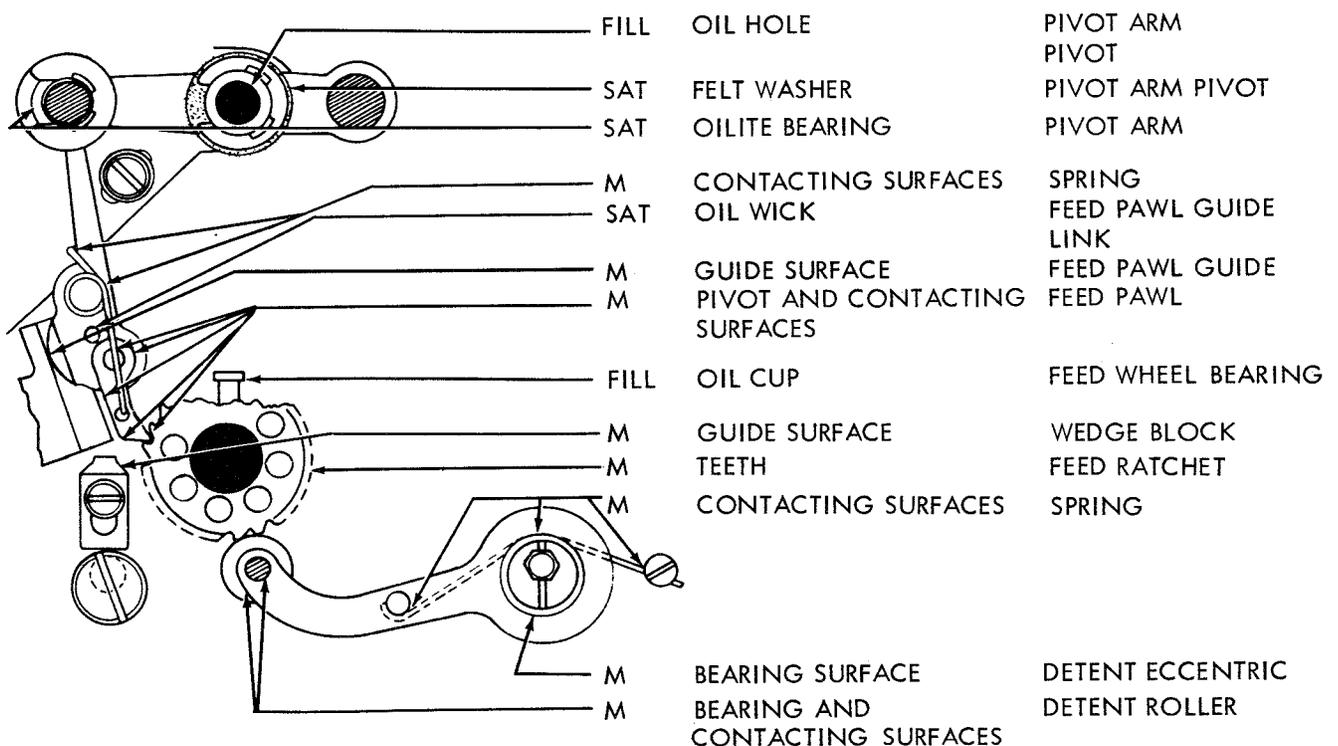
2.04 Perforating Mechanism, Feed Mechanism, and Drive Mechanism.



2.05 Perforating Mechanism.

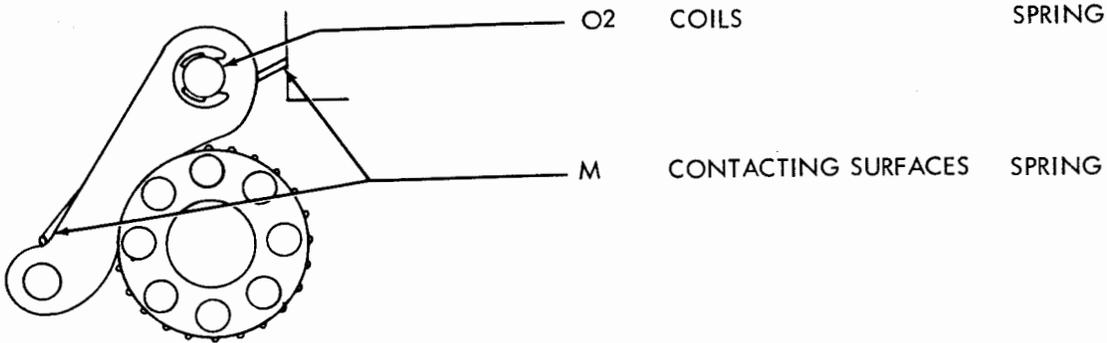


2.06 Feed Mechanism.

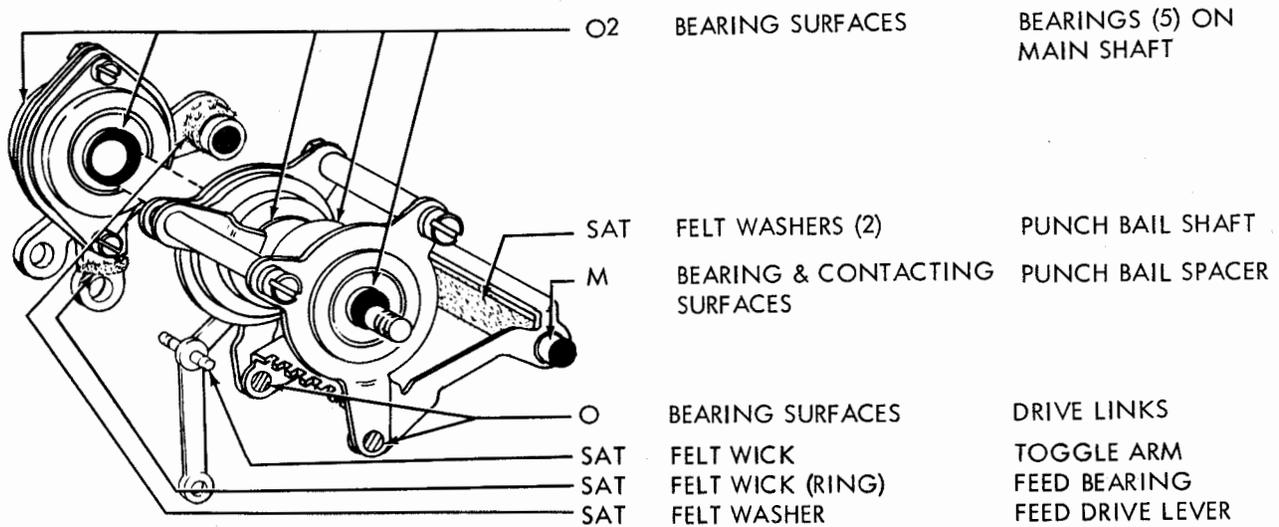


SECTION 592-802-701

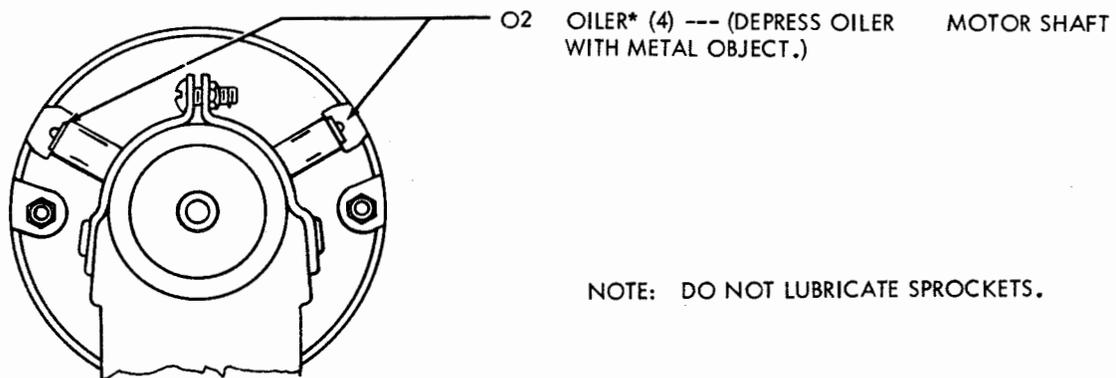
2.07 Feedwheel Mechanism.



2.08 Drive Mechanism.



2.09 Motor Unit.



*APPLY OIL EVERY FOUR MONTHS. IF MOTOR IS DISASSEMBLED AT ANY TIME, REPACK BEARINGS WITH KS7471 GREASE. DO NOT REPACK BEARINGS OTHERWISE.