

INSTRUCTIONS FOR INSTALLING THE 147720 MODIFICATION
KIT TO PROVIDE MOUNTING SHELF ON THE MODEL 28 ASR
FOR THE DOUBLE REEL RIM DRIVEN TAPE WINDER

1. GENERAL

a. The 147720 modification kit provides a mounting shelf for the TW206 Double Reel Rim Driven Winder on the left side of the Model 28 ASR Set. The arrangement on the ASR allows winding of tape from the punch and reader.

b. With the 147720 kit the 194861 kit (covered in Teletype Specification 50189S) must be ordered separately to provide the necessary tape routing guide to the double reel winder.

c. The 147720 modification kit consists of:

4	2669	Washer	3	125002	Screw
3	3646	Washer	2	146518	Spring, Roller
3	5599	Nut	1	147741	Shelf, Mtg.
4	74807	Nut	4	156764	Post
4	119262	Washer	1	199926	Guide, Tape
3	124148	Washer	1	199927	Guide, Tape

d. For parts ordering information, see Teletype Parts Bulletin 1169B.

2. INSTALLATION (Figures 1 and 2)

a. The 147741 shelf is mounted on the left side of the ASR Set as shown in Figure 1.

b. The two tape guides are mounted by fastening under the 173952 spring post as shown in Figure 2.

c. The shorter 199926 guide is placed on the reel nearer the cabinet and the 199927 guide is placed on the reel away from the cabinet.

d. Place one of the 146518 roller springs on each of the tape guides. Form the guides, if necessary, to a position so that tapes are routed as shown in Figure 1.

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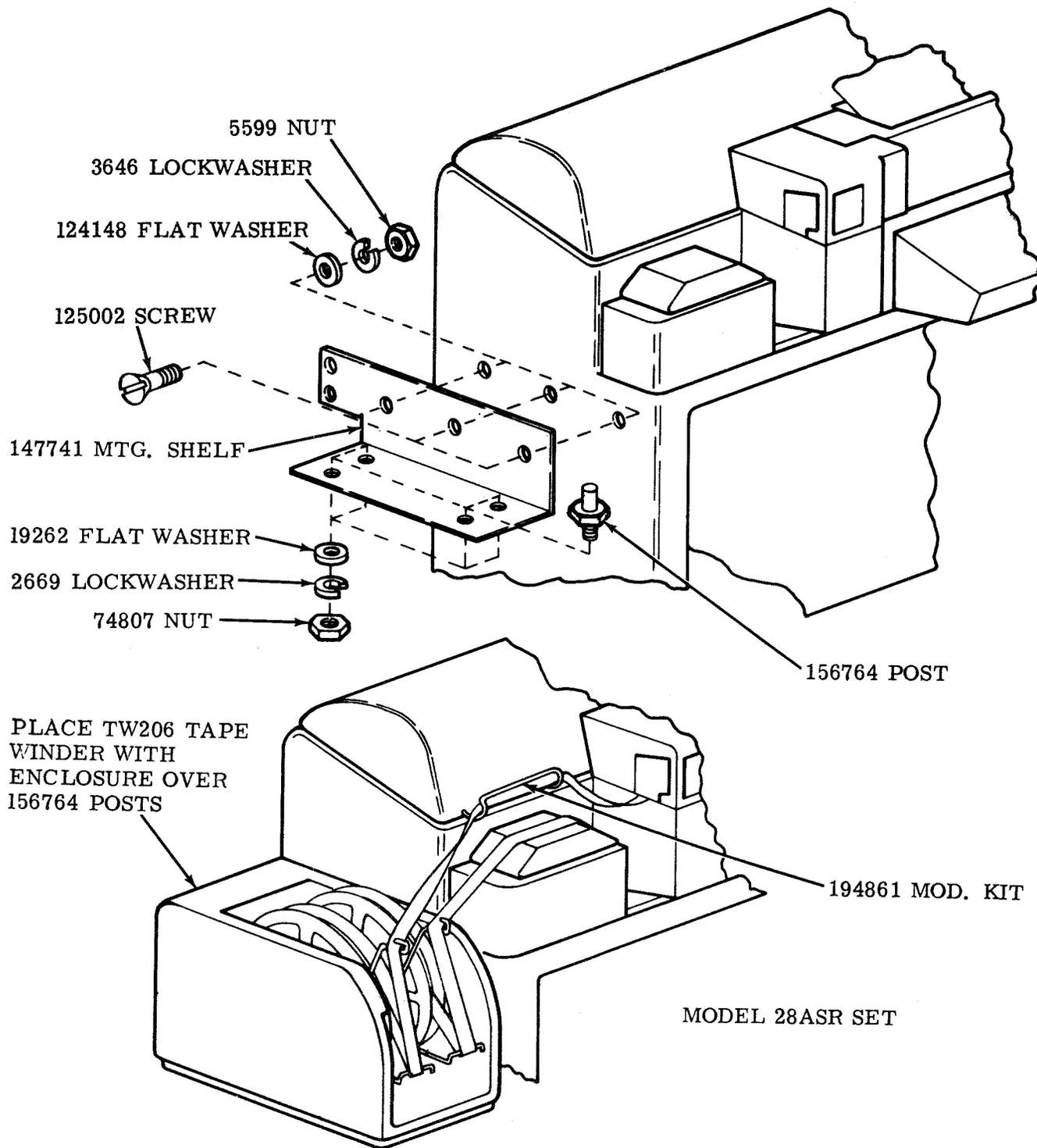


FIGURE 1

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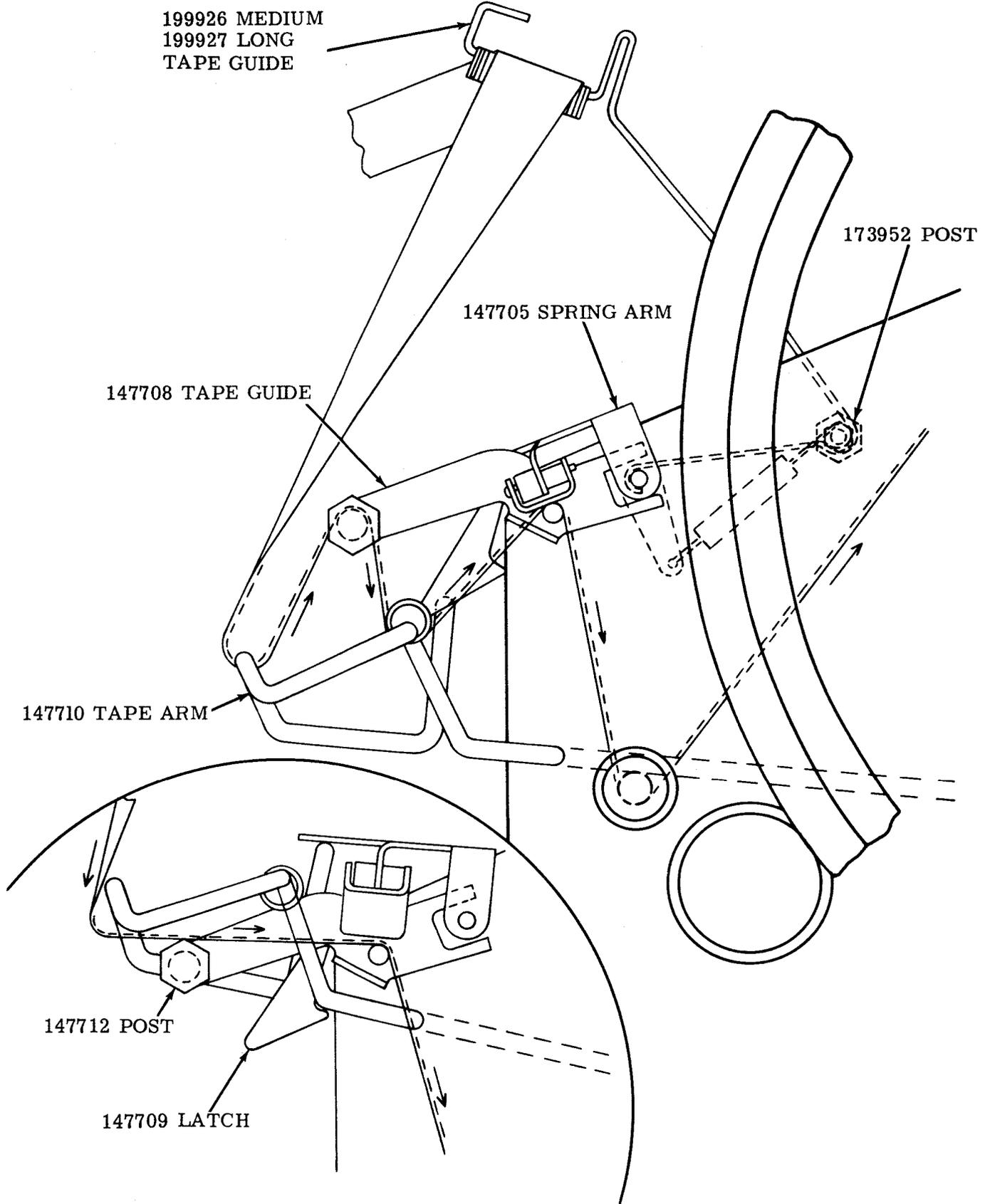


FIGURE 2

