

INSTRUCTIONS FOR INSTALLING THE 148288 MODIFICATION KIT
TO PROVIDE IMPROVED MOUNTING FOR THE 142933 CHAD BOX
USED ON HIGH SPEED TAPE PUNCH (BRPE) UNITS

1. GENERAL

a. The 148288 Modification Kit provides spring detent mounting for the 142933 Chad Box to alleviate mounting problems encountered with warped 142929 Chad Covers.

b. The 148288 Modification Kit consists of:

2	2191	Washer, Lock	2	159233	Stud
2	148287	Spring, Detent			

c. For parts ordering information see Teletype Parts Bulletin 1154B.

2. INSTALLATION (See Figure 1)

a. Remove and retain 142932 Stud (two places) and remove and retain 93969 Screw (four places).

b. Assemble the two 159233 Studs and two 2191 Lock Washers as shown on Figure 1.

c. Position the two 148287 Detent Springs as shown on Figure 1 and assemble with four 93969 Screws removed and retained in Paragraph 2.a.

d. Slight forming of the 148287 Detent Springs may be necessary to obtain the desired detent action, due to parts tolerances of the various units.

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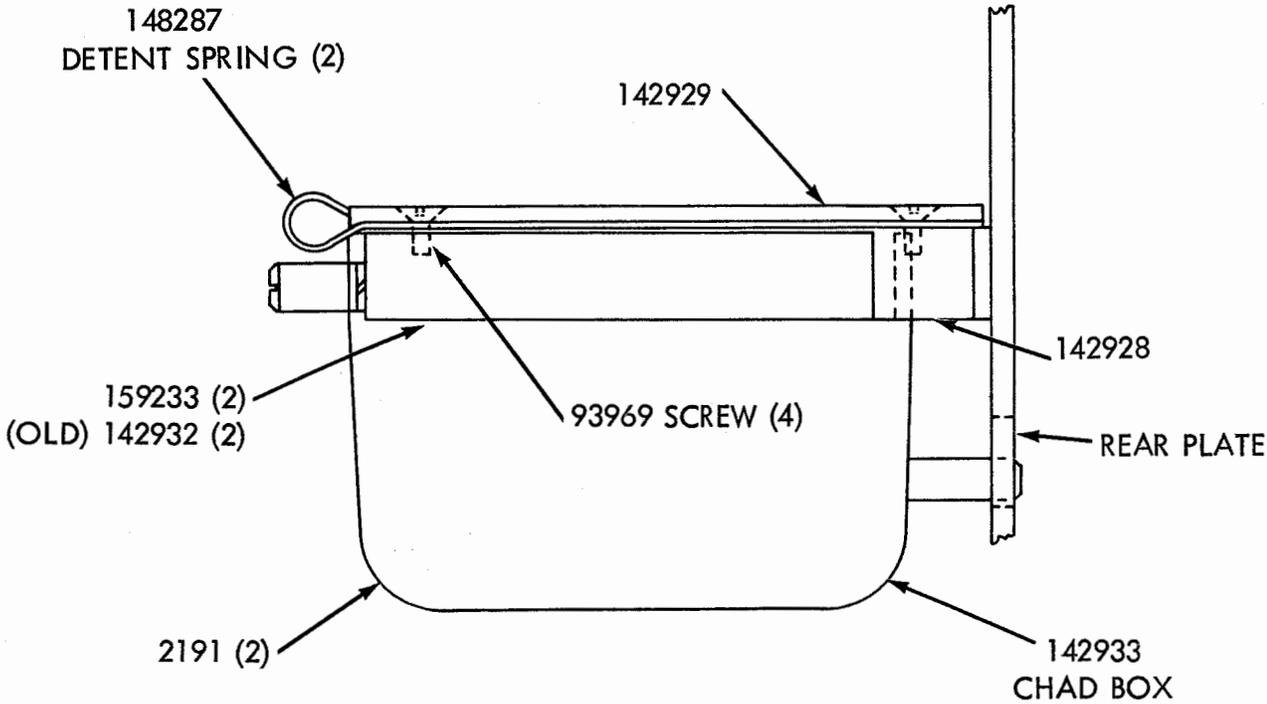


FIGURE 1.