

OCT 22 1965  
CAB 666



BULLETIN 1160B

PARTS

MODEL 28  
SEQUENCE SELECTOR  
(LS)

**TELETYPE®**  
**CORPORATION**  
SUBSIDIARY OF *Western Electric Company INC.*  
SKOKIE, ILLINOIS, U. S. A.



## LIST OF EFFECTIVE PAGES

MAY, 1961

(Supersedes August, 1956 Issue)

Page Number	Change In Effect
A to D	Change 1
1-1 to 1-4	Change 1
2-1 to 2-22	Change 1
3-1 to 3-7	Change 1
4-1 to 4-4	Change 1

The above list indicates the effective pages as of the date of issue. Upon receipt of changes pages, insert them numerically and discard any superseded pages.

TELETYPE AND BELL SYSTEM CODE REFERENCE CHART		
UNIT	TELETYPE CODE (UNITS COVERED)	BELL SYSTEM CODE
SEQUENCE SELECTOR	LS1ADA201	28A
	LS1ADB201	28A-1
	LS1ADC201	28A-2
	LS1ADD201	28B
	LS1ADG201	28D
	LS1ADH201	28E
	LS2	
BASE	LSB1/000	28A
MOTOR UNIT	LMU3 (SYN.) LMU4 (GOV. R.F.) LMU6 (GOV.)	28A 28B
GEAR SETS	151060 ( 60 WPM) 152766 ( 67 WPM) 151075 ( 75 WPM) 151100 (100 WPM)	28A 28B 28C
NYLON GEAR SETS	161293 ( 60 WPM) 161294 ( 75 WPM) 161295 (100 WPM)	28A-1 28B-1 28C-1

## Bell System Only

When ordering parts from this bulletin,  
prefix each number with the Letters TP.

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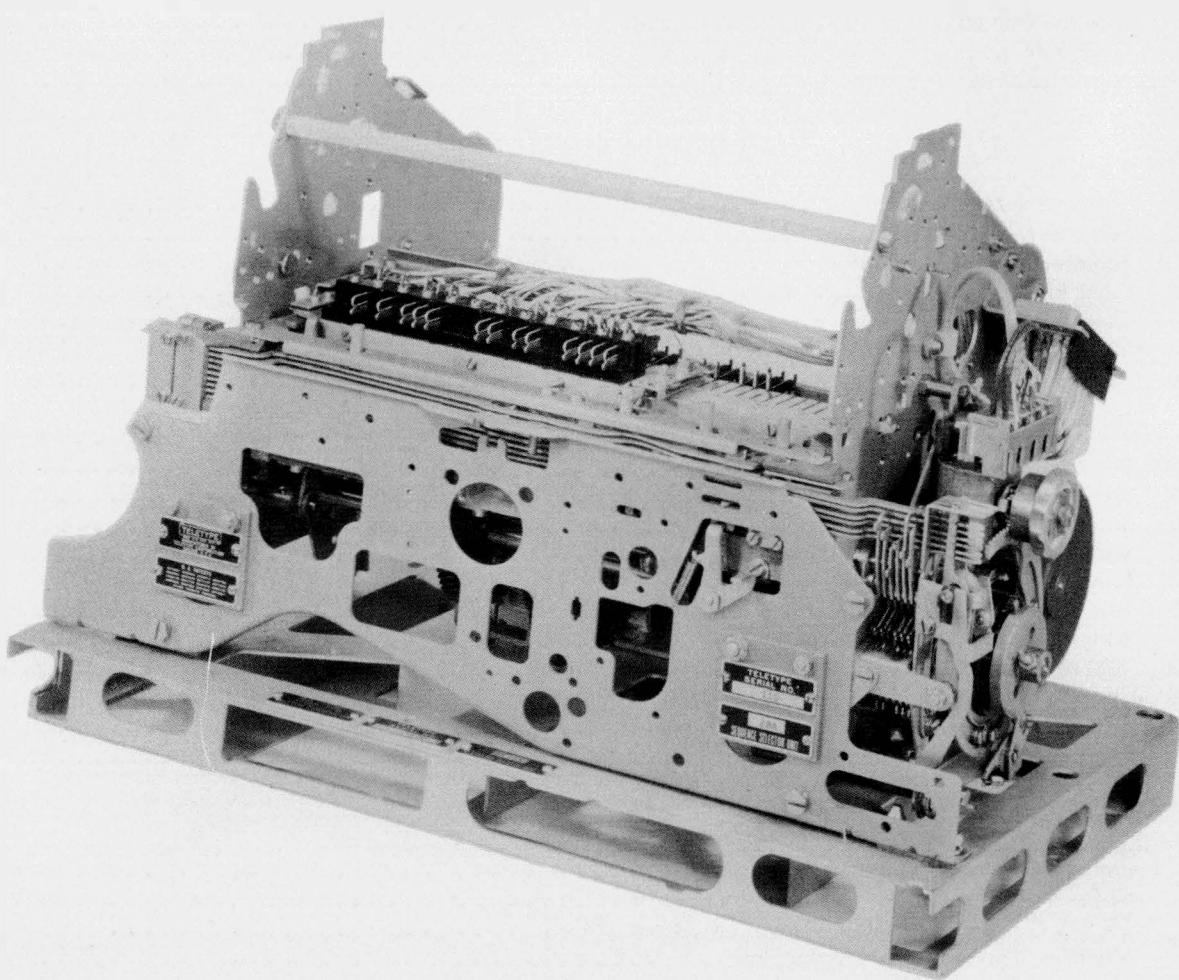
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THE MODEL 28 SEQUENCE SELECTOR, SHOWN ABOVE, CONSISTS OF A SEQUENCE SELECTOR UNIT (LS), A BASE (LSB), AND A MOTOR UNIT (LMU).

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## **SECTION 1**

### **BASE UNIT**

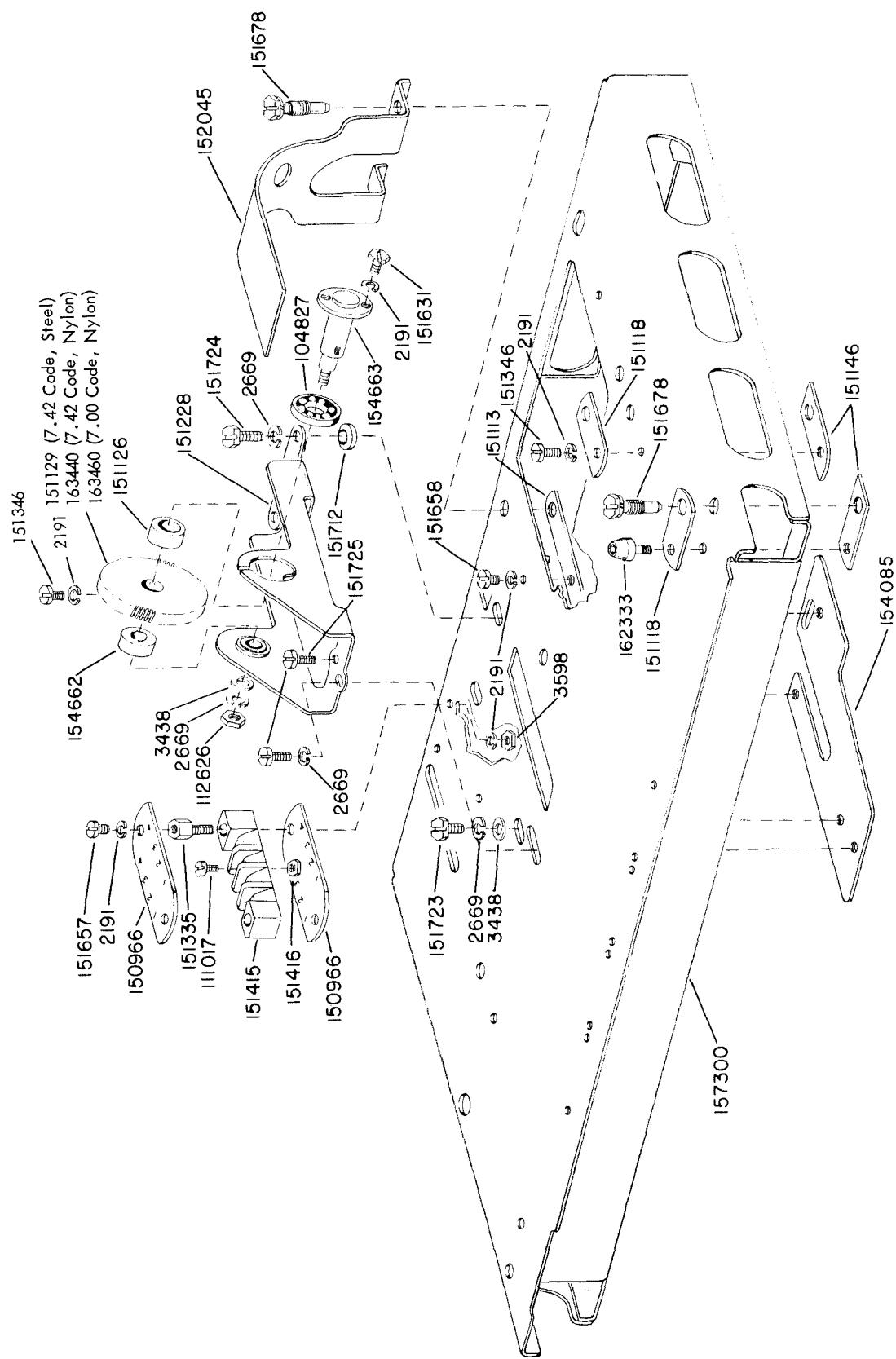
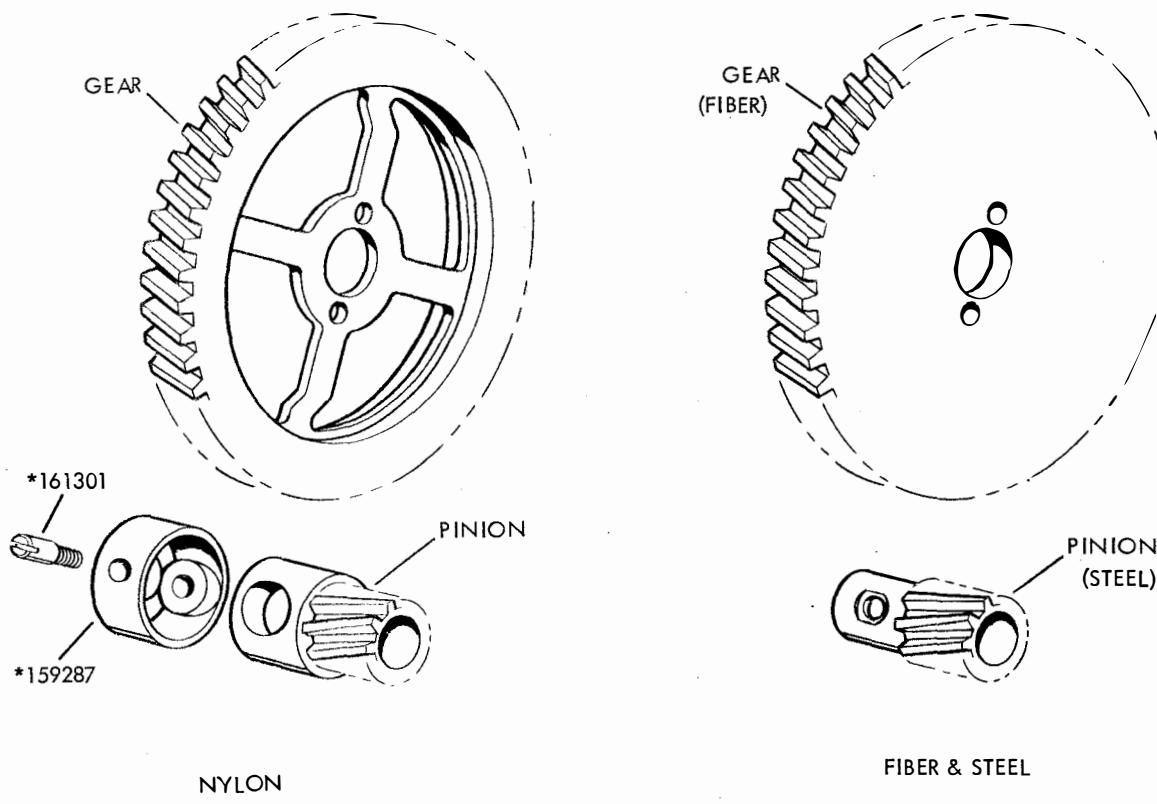


FIGURE 1-1. BASE MECHANISM



GEAR CHART - FIBER & STEEL SETS				
SPEED	UNIT CODE	GEAR SET	PINION	GEAR
368 OPM - 60 WPM (45.45 BAUD)	7.42	151060	151130 (14T)	151131 (96T)
404 OPM - 67 WPM (50 BAUD)	7.42	152766	152765 (13T)	152764 (81T)
460 OPM - 75 WPM (56.88 BAUD)	7.42	151075	151132 (17T)	151133 (93T)
600 OPM - 100 WPM (74.2 BAUD)	7.42	151100	151134 (20T)	151135 (84T)

GEAR CHART - NYLON SETS				
SPEED	UNIT CODE	GEAR SET	PINION	GEAR
368 OPM - 60 WPM	7.42	161293	159278 (14T)	159279 (96T)
460 OPM - 75 WPM	7.42	161294	159281 (17T)	159282 (93T)
600 OPM - 100 WPM	7.42	161295	159284 (20T)	159285 (84T)

\*SUPPLIED WITH NYLON GEAR SET

FIGURE 1-2. GEAR SETS

## NUMERICAL INDEX - SECTION 1

Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
2191	Washer, Lock 1-2	151146	Strap, Mounting 1-2	152045	Guard 1-2
2669	Washer, Lock 1-2	151219	Plate 1-2	152764	Gear (81T) 1-3
3438	Washer, Flat 1-2	151228	Bracket w/Bearing 1-2	152765	Pinion (13T) 1-3
3598	Nut (6-40 Hex) 1-2	151335	Stud 1-2	152766	Gear Set (67 WPM) 1-3
104527	Bearing, Ball 1-2	151346	Screw(6-40 x 3/8 Fil)1-2	154085	Plate, Nut 1-2
111017	Screw (6-40 x 5/16 Fil) 1-2	151415	Block, Terminal 1-2	154662	Spacer 1-2
112626	Nut (10-32 Hex) 1-2	151416	Nut (6-40 Hex) 1-2	154663	Shaft 1-2
150966	Insulator 1-2	151631	Screw (6-40 x 5/16 Hex) 1-2	157300	Base 1-2
151060	Gear Set (60 WPM) 1-3	151657	Screw (6-40 x 1/4 Fil) 1-2	159278	Pinion, Nylon (14T) 1-3
151075	Gear Set (75 WPM) 1-3			159279	Gear, Nylon (96T) 1-3
151100	Gear Set (100 WPM) 1-3	151658	Screw (6-40 x 5/16 Fil) 1-2	159281	Pinion, Nylon (17T) 1-3
151113	Strip 1-2			159282	Gear, Nylon (93T) 1-3
151118	Plate, Spacing 1-2	151678	Screw, Pilot (1/4-32) 1-2	159284	Pinion, Nylon (20T) 1-3
151126	Spacer 1-2			159285	Gear, Nylon (84T) 1-3
151129	Gear (48T) 1-2	151712	Button, Pivot 1-2	161293	Gear Set (Nylon) 1-3
151130	Pinion (14T) 1-3	151723	Screw (10-32 x 3/8 Hex) 1-2	161294	Gear Set (Nylon) 1-3
151131	Gear (96T) 1-3			161295	Gear Set (Nylon) 1-3
151132	Pinion (17T) 1-3	151724	Screw (10-32 x 5/8 Hex) 1-2	161301	Post (6-40) 1-3
151133	Gear (93T) 1-3			162333	Stud, Locating 1-2
151134	Pinion (20T) 1-3	151725	Screw (10-32 x 3/4 Fil) 1-2	163440	Gear (48T) 1-2
151135	Gear (84T) 1-3			163460	Gear (55T) 1-2

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## **SECTION 2**

### **SELECTOR UNIT**

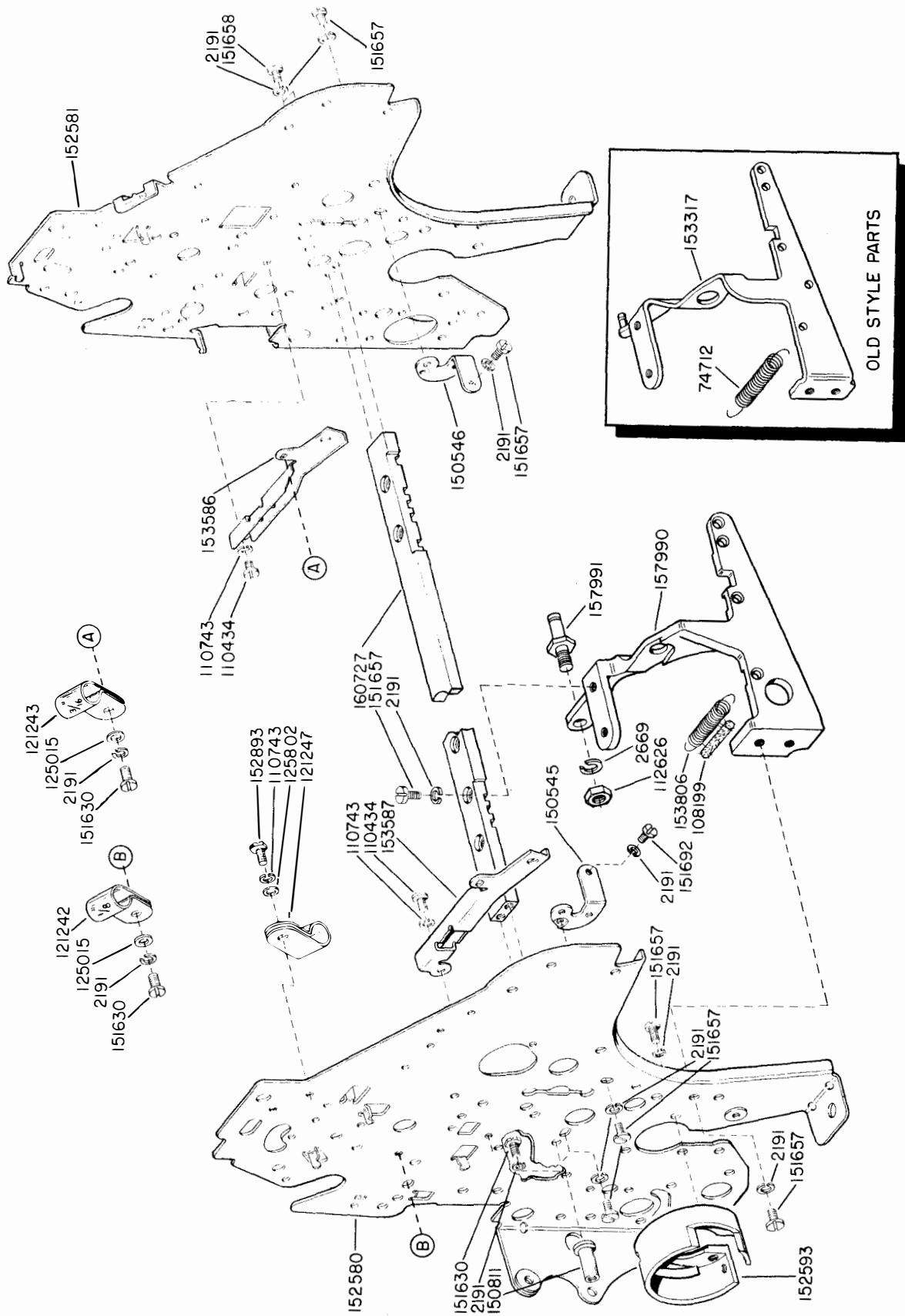
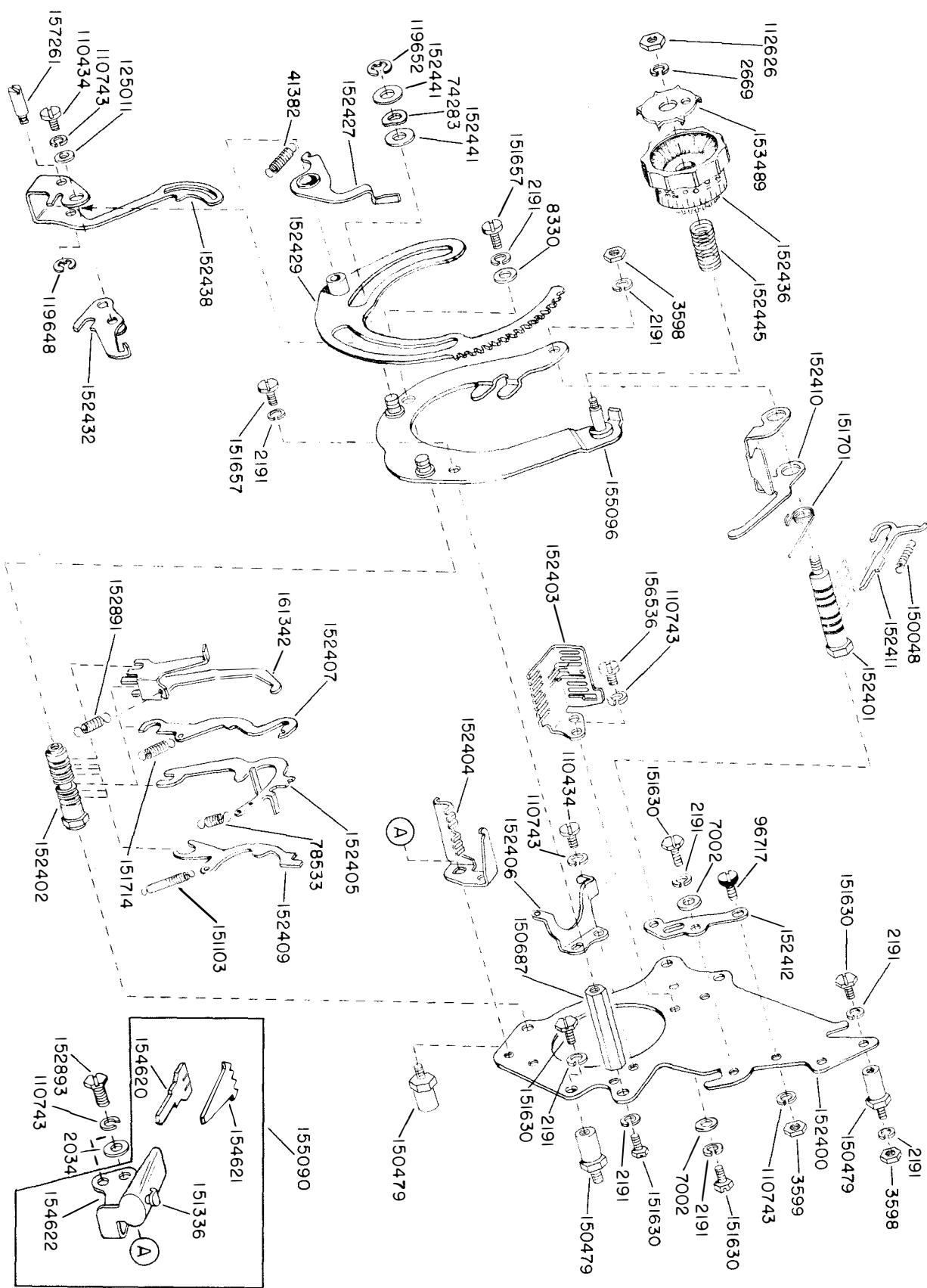
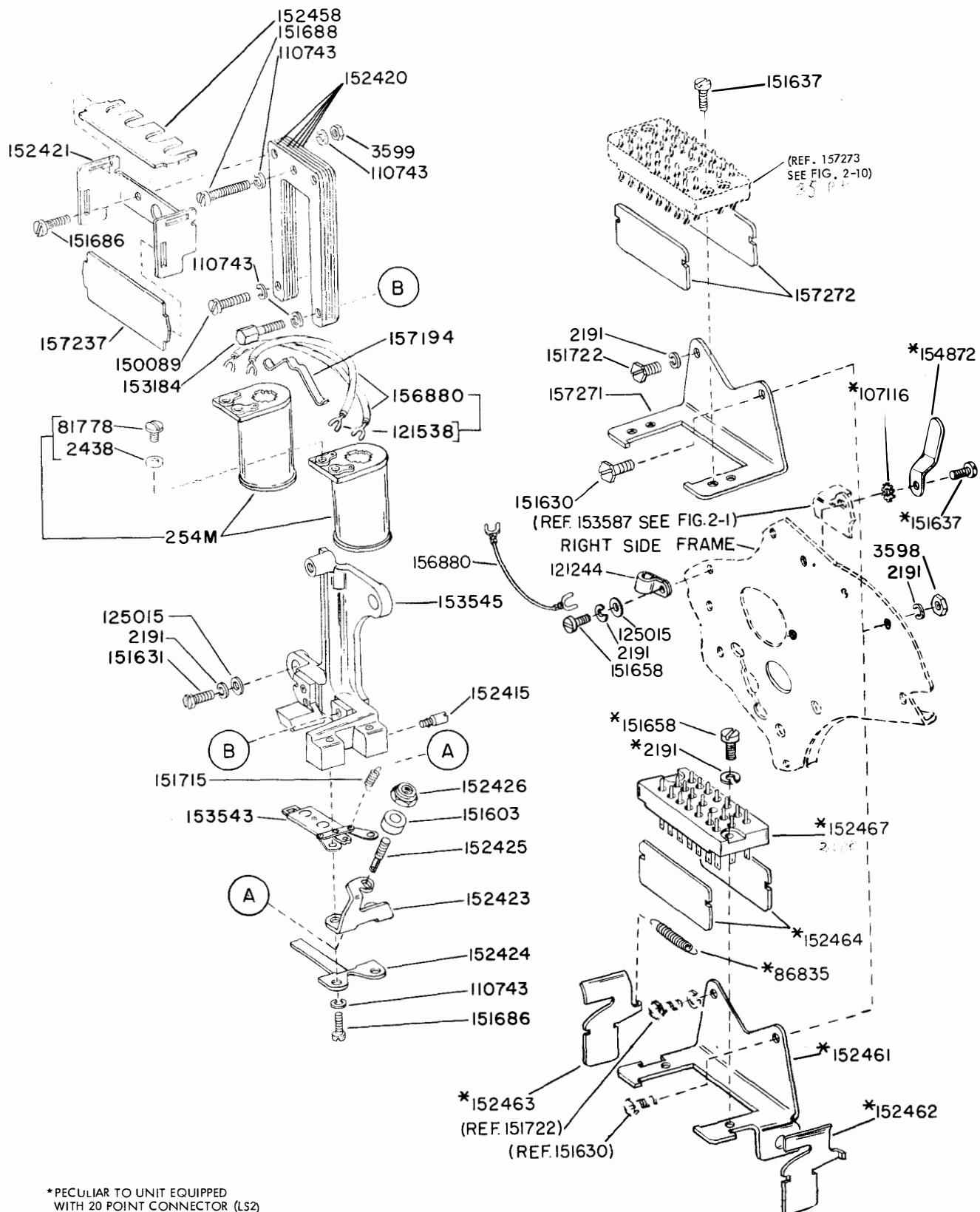


FIGURE 2-1. SIDE FRAMES MECHANISM

FIGURE 2-2. SELECTOR MECHANISM





\*peculiar to unit equipped  
with 20 point connector (LS2)

FIGURE 2-3. SELECTOR MAGNET MECHANISM

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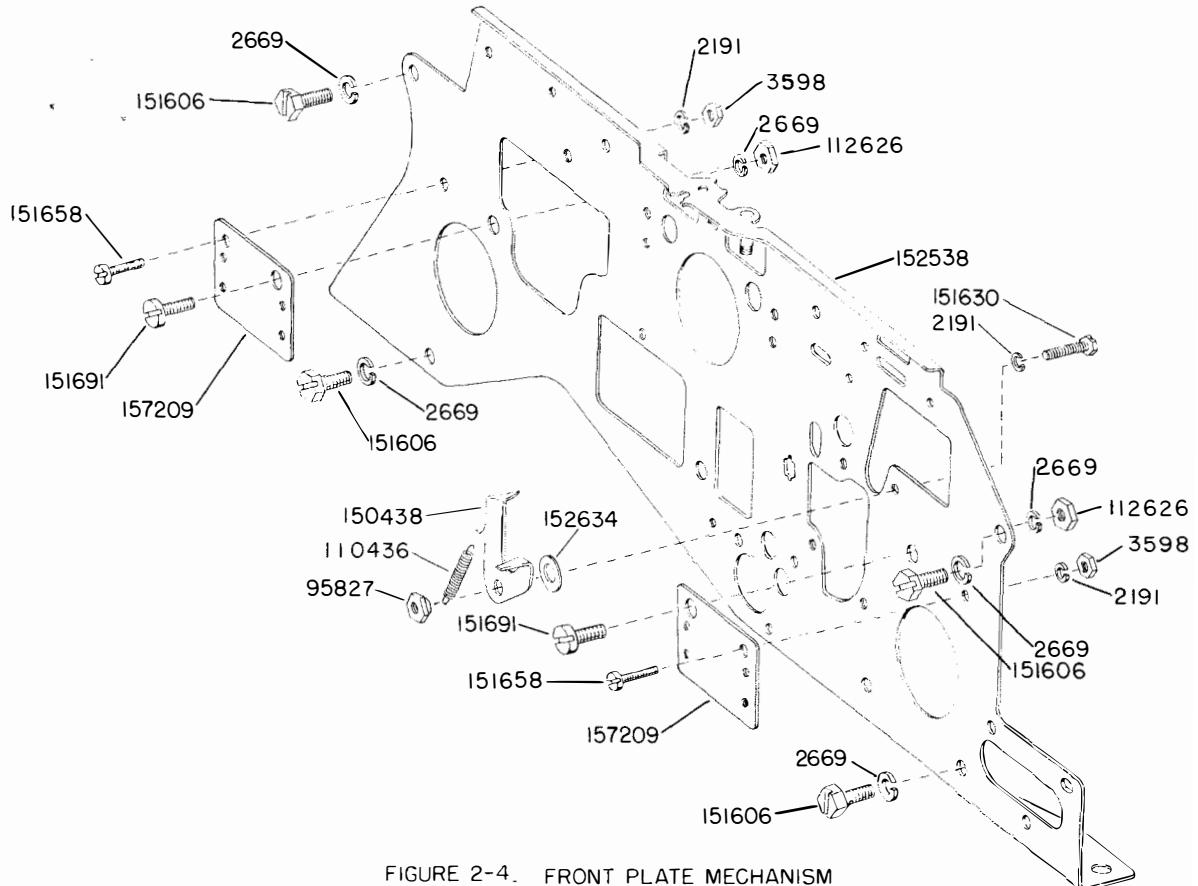


FIGURE 2-4. FRONT PLATE MECHANISM

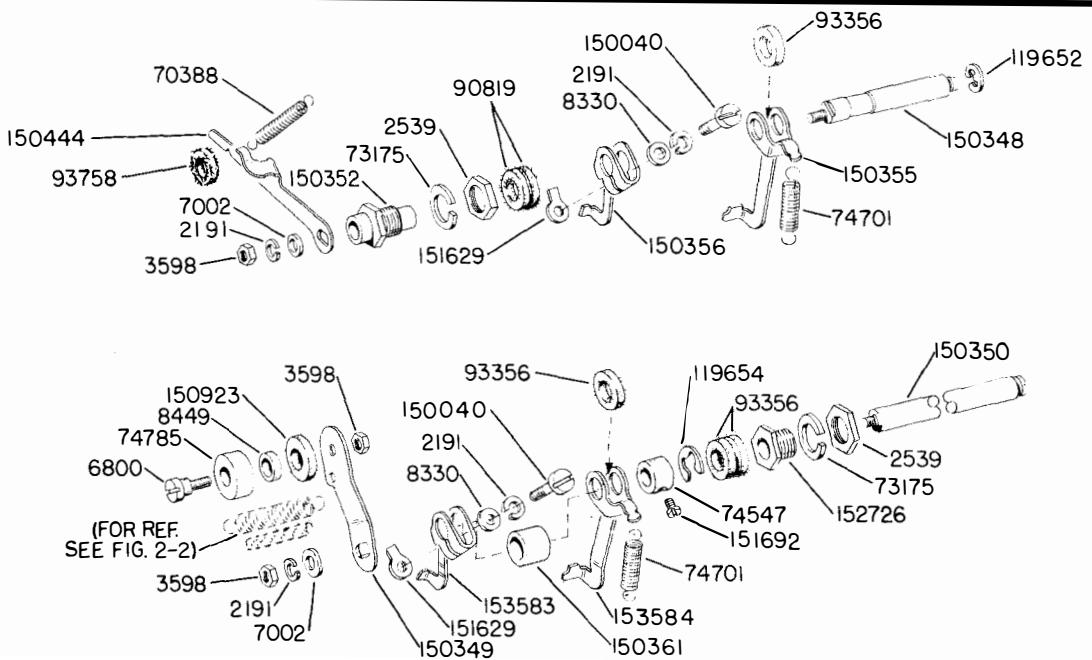


FIGURE 2-5. CLUTCH TRIP MECHANISM

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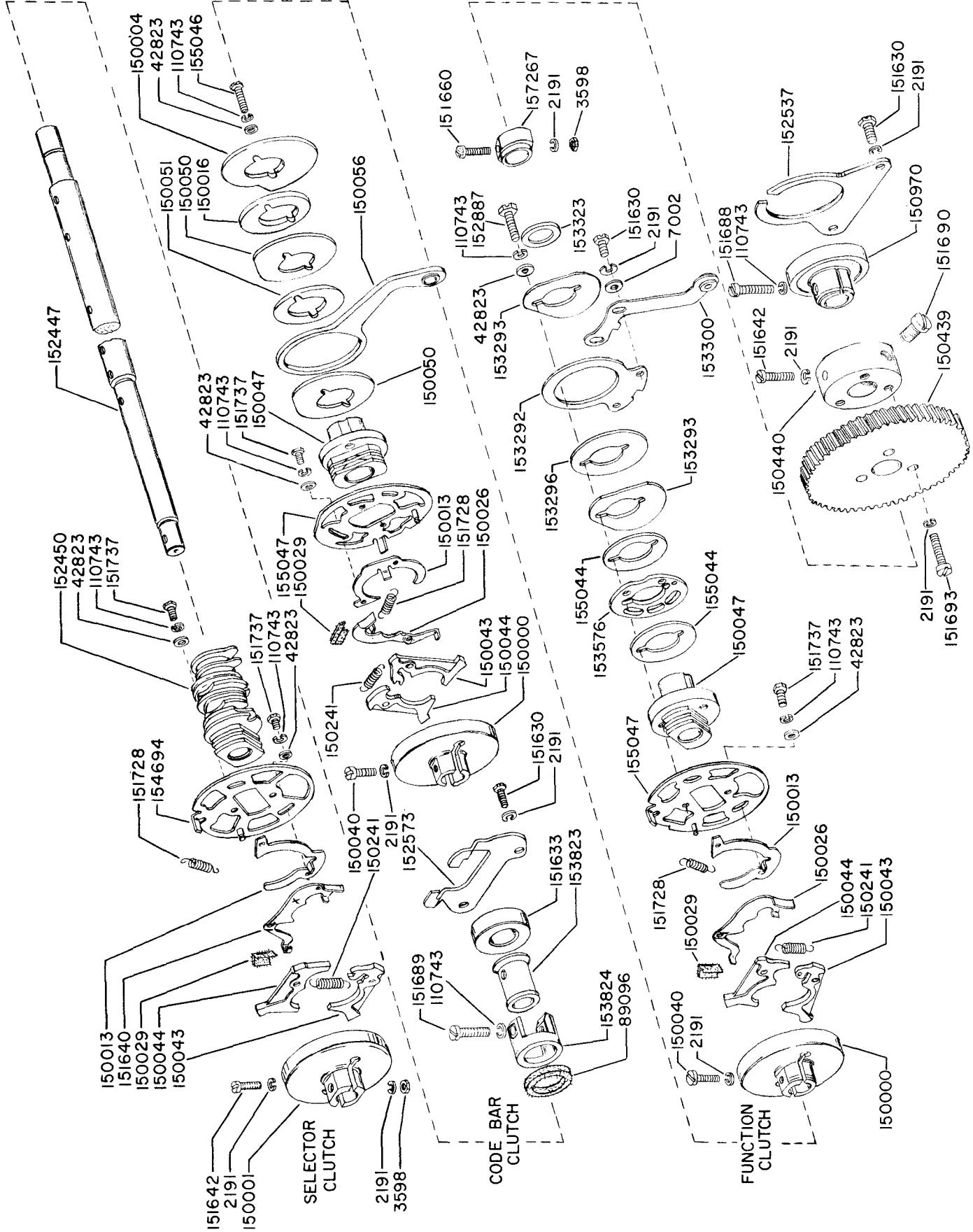
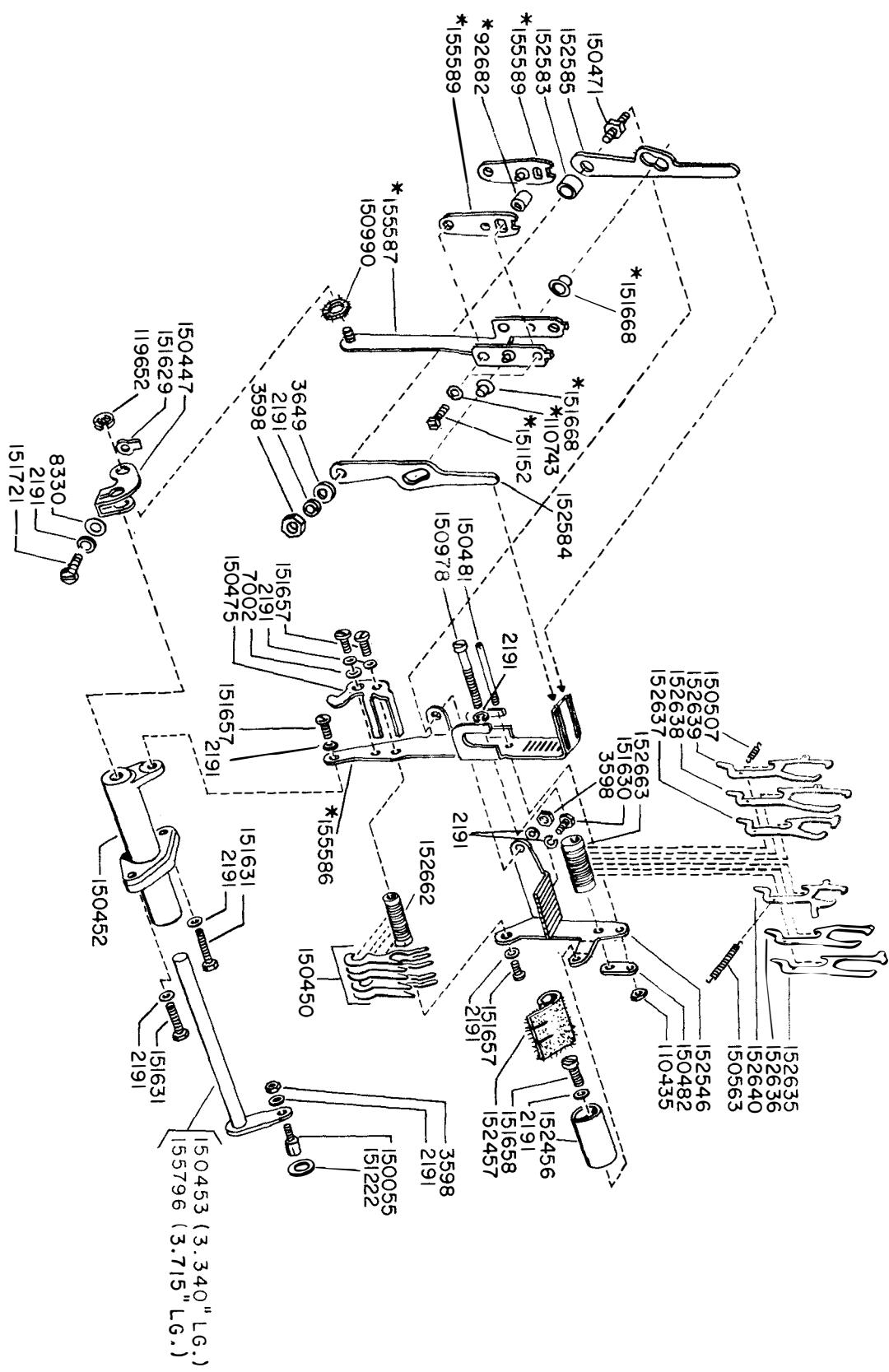


FIGURE 2-6. MAIN SHAFT MECHANISM

FIGURE 2-7. CDE BAR POSITIONING MECHANISM



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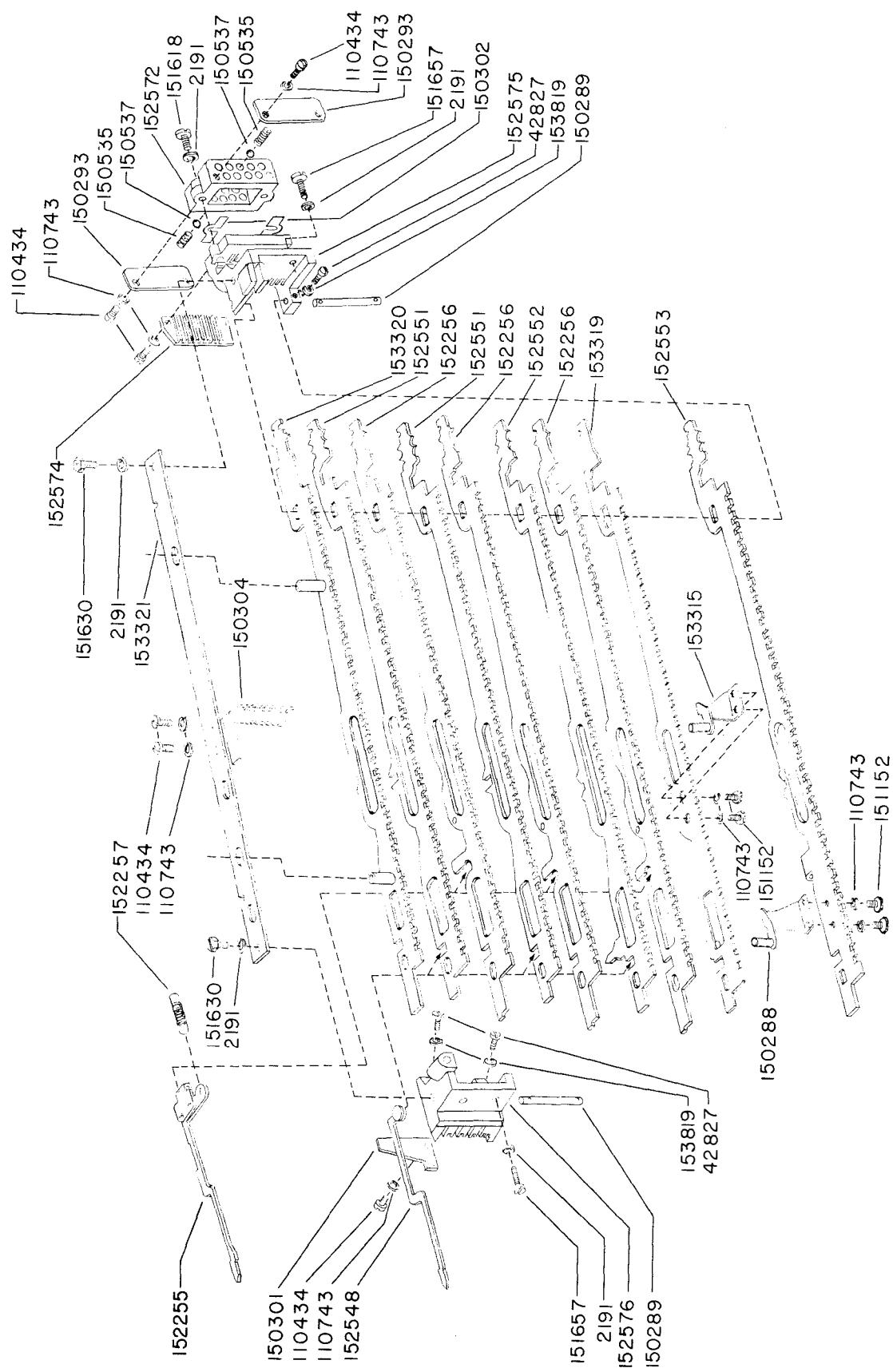


FIGURE 2-8. CODE BAR MECHANISM

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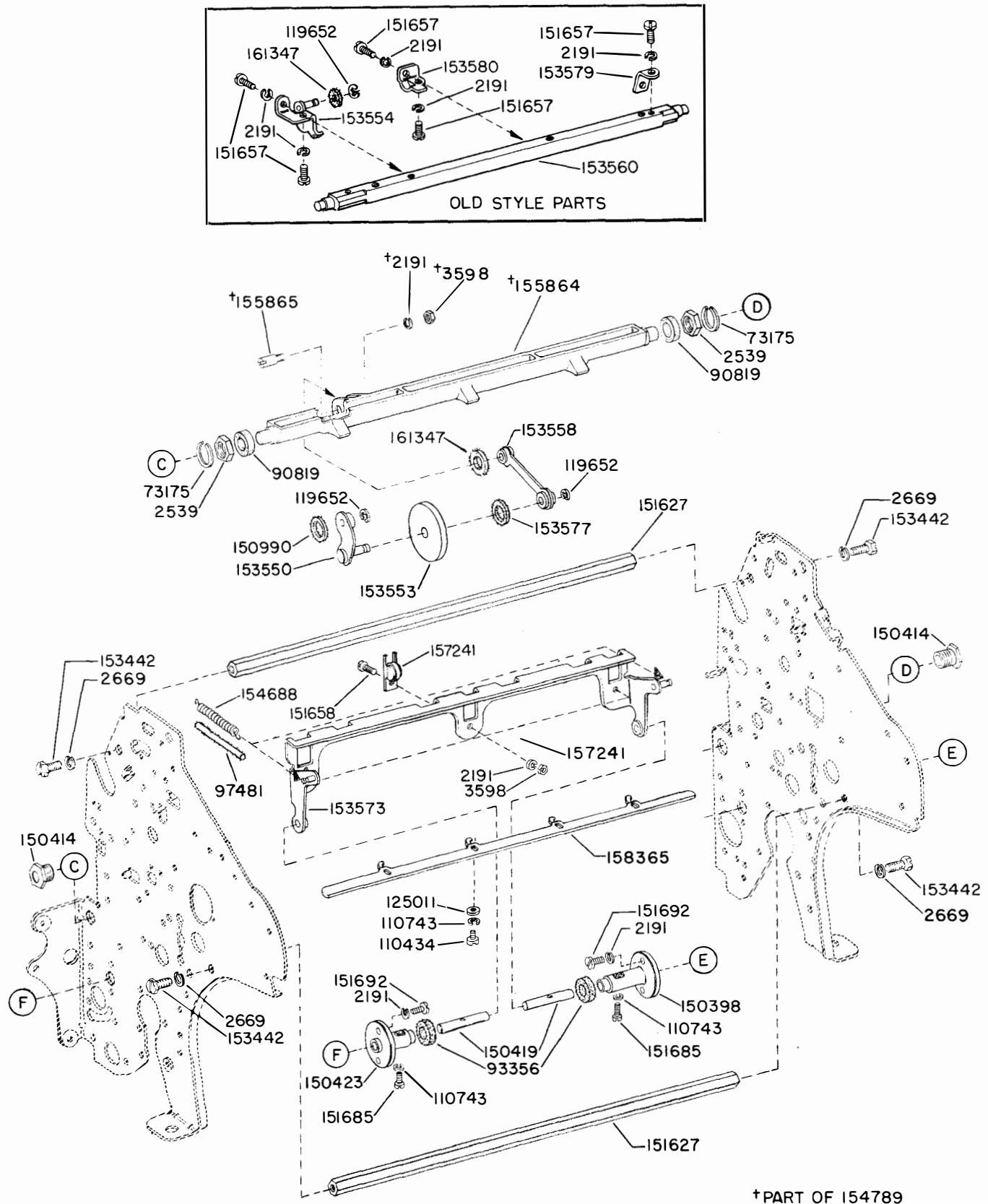


FIGURE 2-9. RESET BAIL MECHANISM

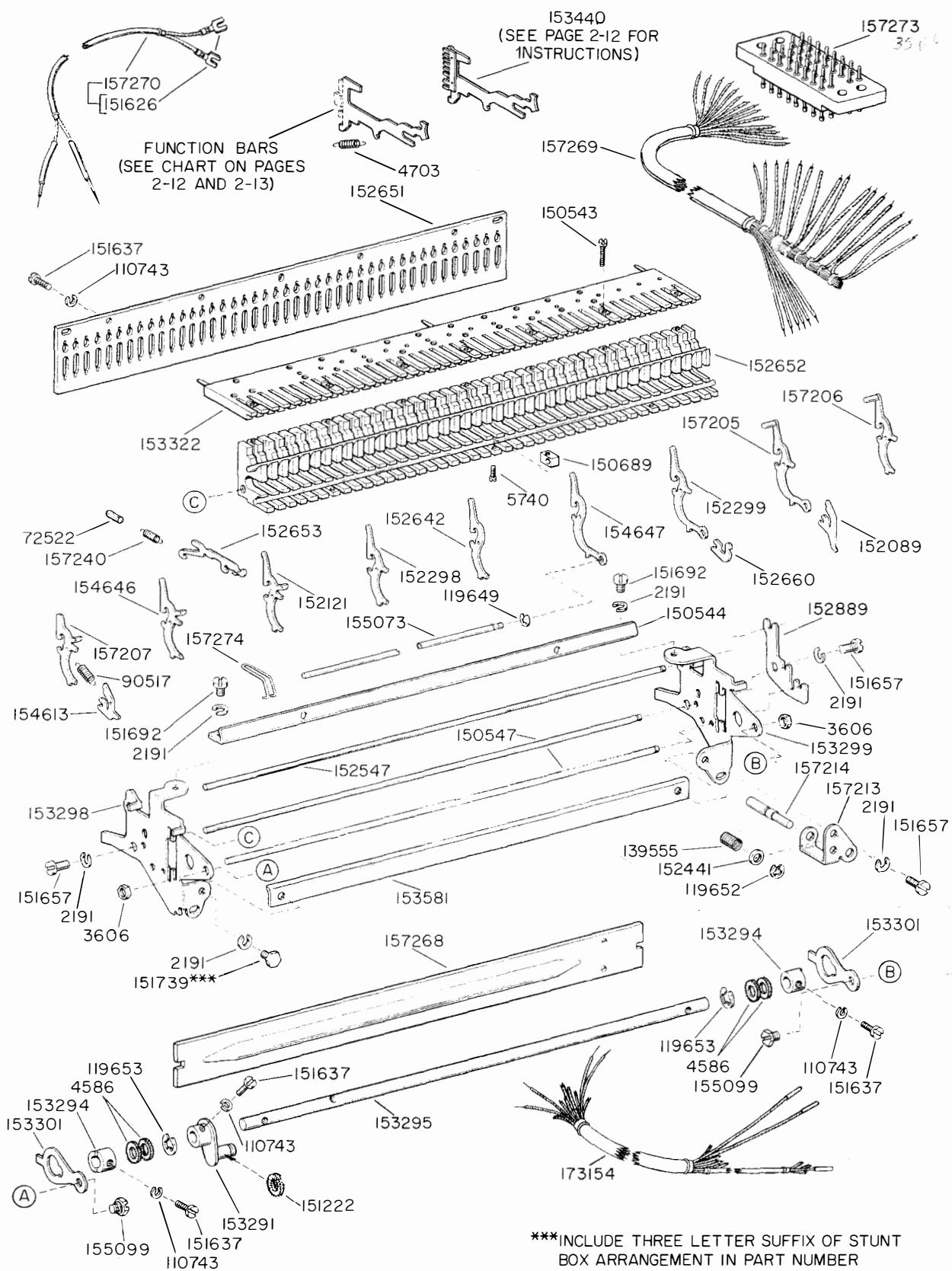
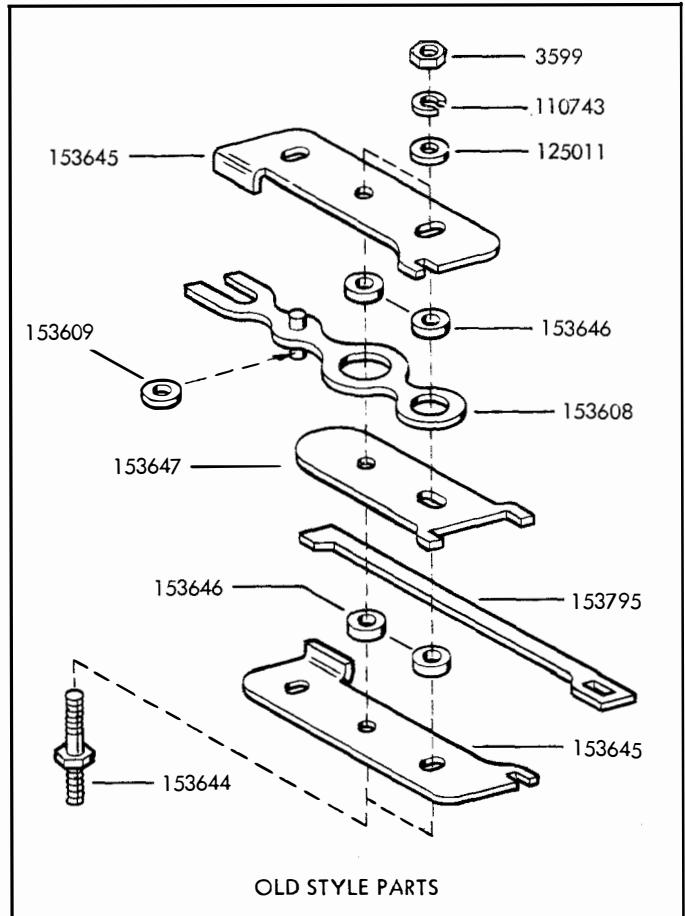
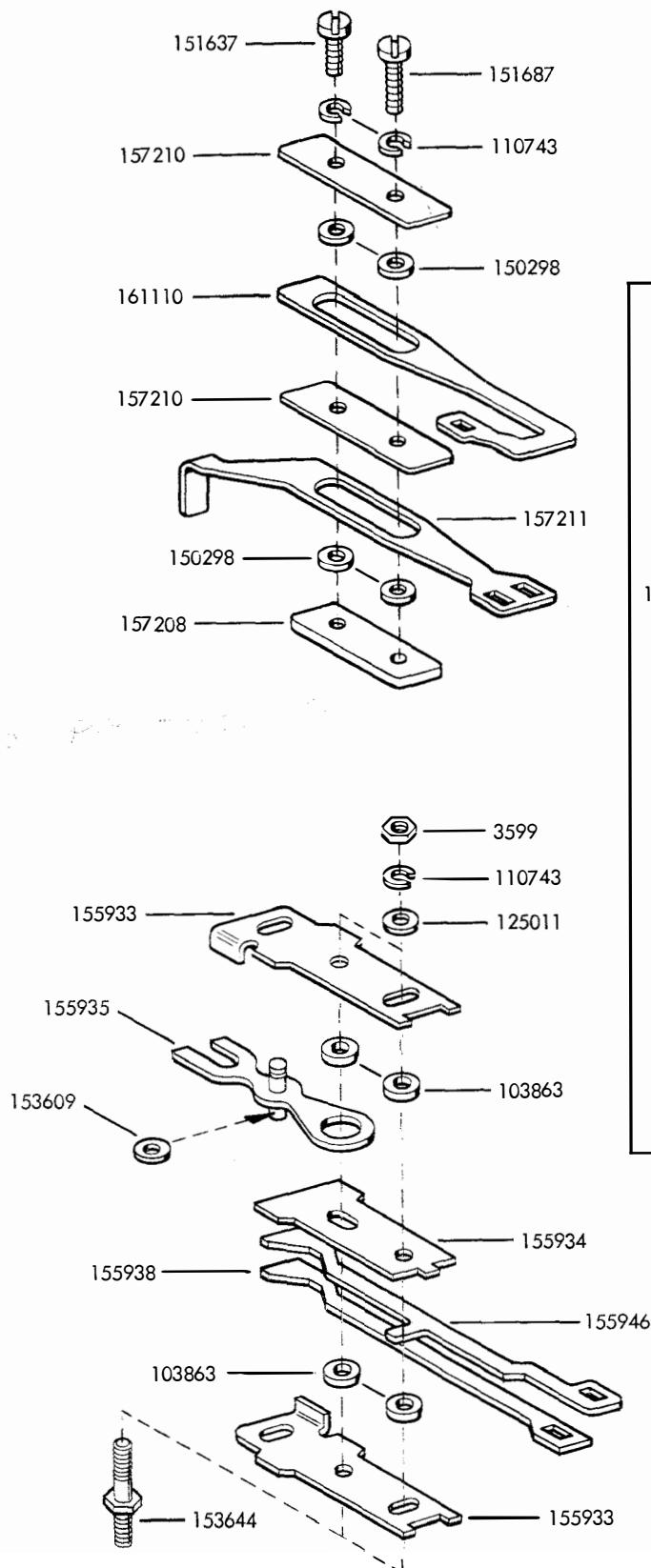


FIGURE 2-10. STUNT BOX MECHANISM

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**Note:**

New and old style parts are not individually interchangeable but are interchangeable in sets.

**FIGURE 2-11. STUNT BOX SHIFT SLIDE MECHANISMS**

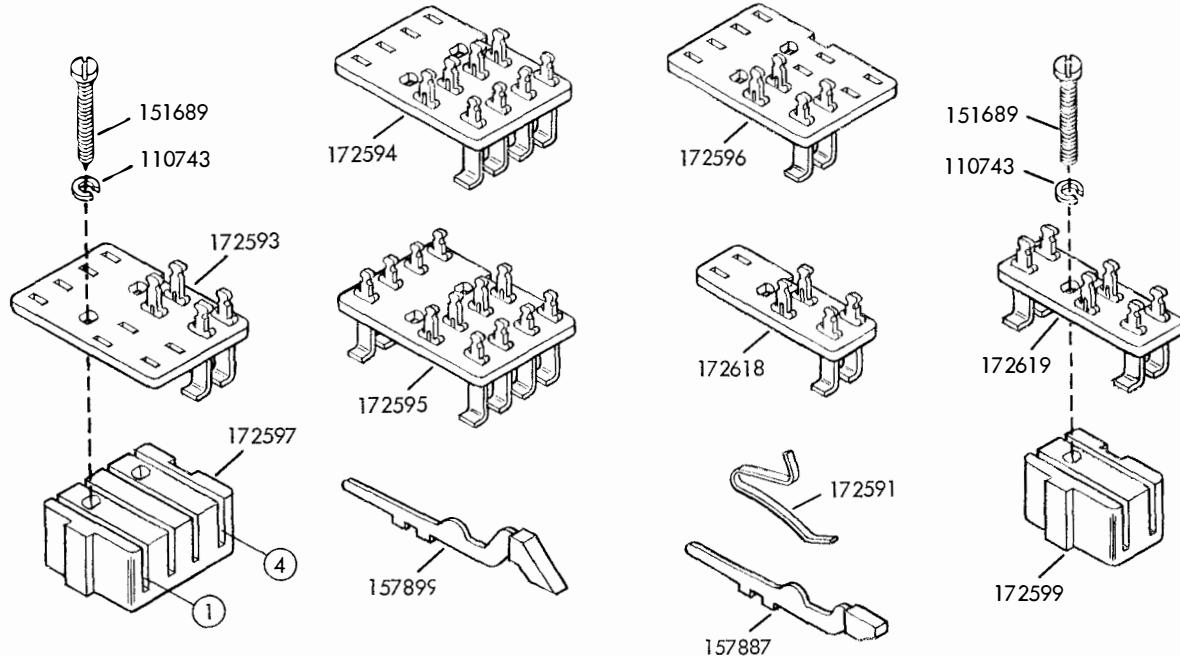
STUNT BOX ARRANGEMENTS										
Slot Number	154990 Arrangement "ADA"		154991 Arrangement "ADB"		154992 Arrangement "ADC"		154993 Arrangement "ADD"		173151 Arrangement "ADG"	
	Function Bar	Function Lever	Plate or Latch	Function Bar	Function Lever	Plate or Latch	Function Bar	Function Lever	Plate or Latch	Function Bar
1										
2										
3										
4						152666 152121	154613			
5						152683 152121	154613			
6						152665 154647	152660		152666 152121	154613
7						155124 152121	152089		155124 152121	152089
8						152218 152298	152089		153218 152298	152089
9	152666 152121	154613 152121	152666 152121	154613 152121				152666 152121	154613	
10	152683 152121	154613 152121	152683 152121	154613 152121				152683 152121	154613	
11	152665 152299	152660 152299	152665 152299	152660 152299				152665 152121	154613	
12	155121 152121	154613 152121						152683 152121	154613	
13	152667 152121	154613 152667	152121 154613	152667 152121	154613 152121			152667 152121	154613	
14	152668 152298	152089 152668	152298 152089	152668 152298	152089 152668			152668 152089	152298 152121	154613
15										
16										
17										
18	153440 157207	154613 152667	157207 154613	152667 157207	154613 157207					
19	153440 157206	154613 152668	157206 152660	152668 157206	152660 153440					
20	153440 157207	154613			153440 157207	154613				

The 153440 uncoded function bar  
must be ordered separately.

FIGURE 2-12. STUNT BOX ARRANGEMENTS (CHART 1)

FIGURE 2-13. STUNT BOX ARRANGEMENTS (CHARL 2)

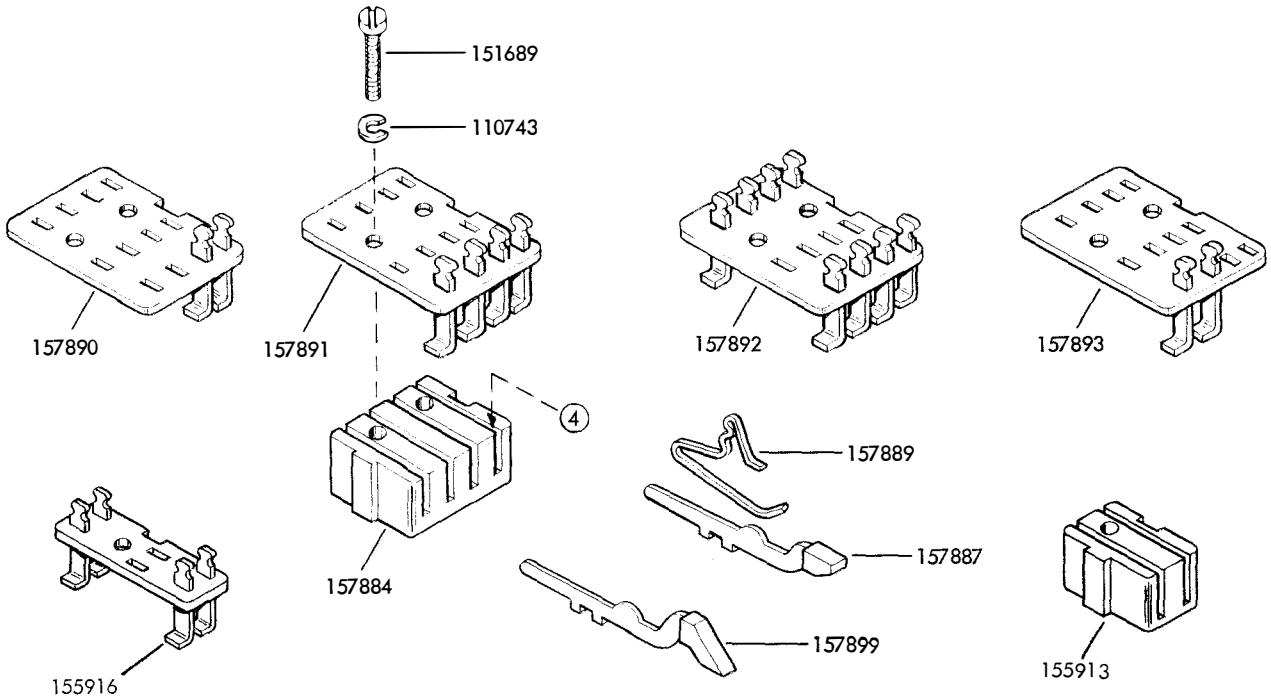
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SWITCH ASSEMBLY PART NO.	CONTACT PLATE ASSEMBLY NO.	CONTACT ARM POSITION			
		1	2	3	4
172510	172594	157899		157899	157887
172518	172594		157887	157899	157887
172520	172594	157899		157887	157899
172521	172593				157899
172522	172594	157887	157899		157887
172524	172594	157887			157887
172526	172596		157887		
172527	172595			157887	
172529	172595			157887	157887
172534	172594		157899	157887	
172535	172594			157899	157887
172536	172594	157899	157887	157899	
172544	172595		157899		157887
172545	172595	157899		157899	
172549	172595				157887
172553	172595		157887	157899	
172603	172619	157887			

FIGURE 2-14. NEW STYLE STUNT BOX SWITCH ASSEMBLIES

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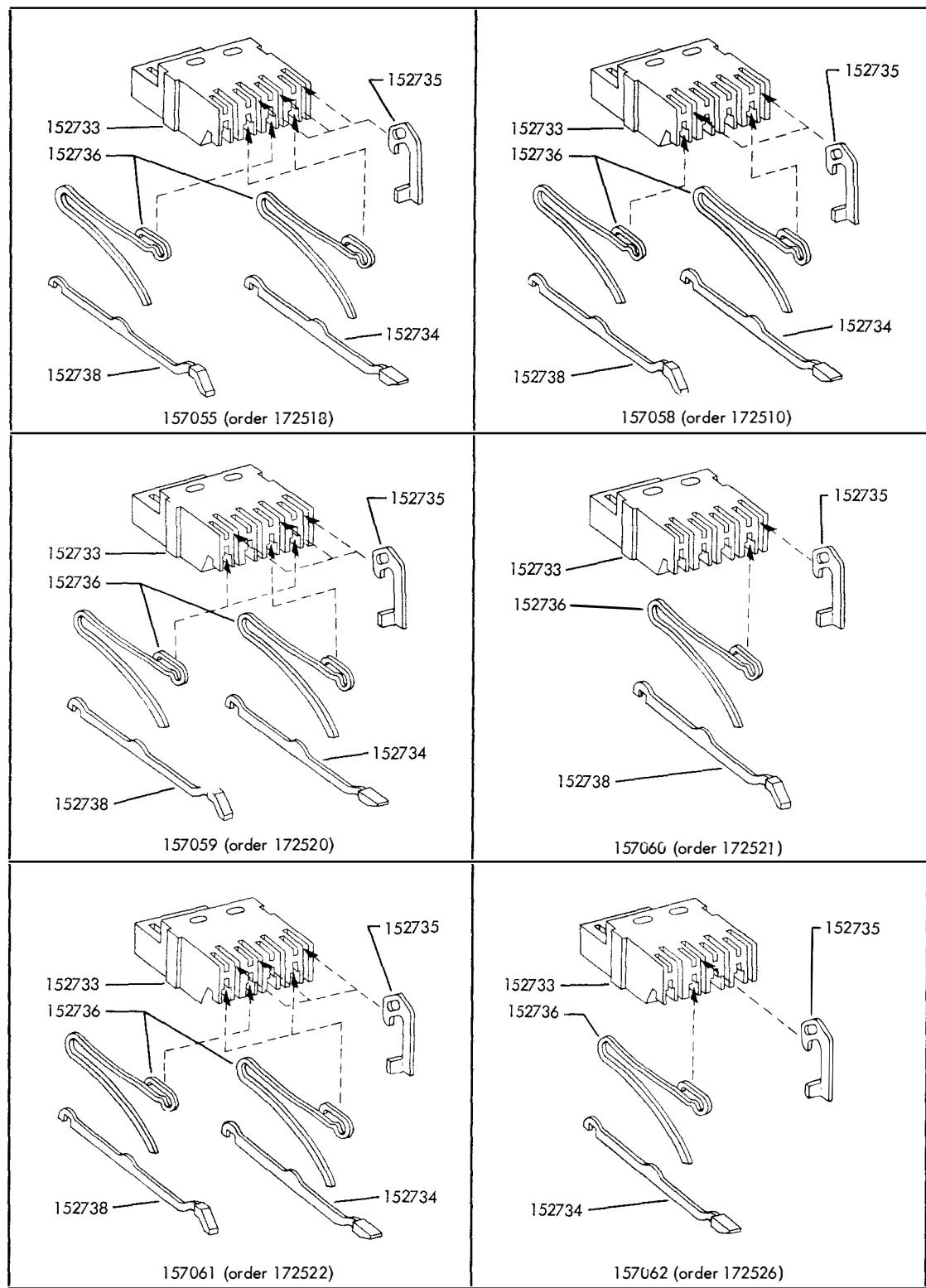


SWITCH ASSEMBLY PART NO.	CONTACT PLATE ASSEMBLY NO.	CONTACT ARM POSITION			
		1	2	3	4
157080	157891	157899		157899	157887
157088	157891		157887	157899	157887
157090	157891	157899		157887	157899
157091	157890				157899
157092	157891	157887	157899		157887
157094	157891	157887			157887
157096	157893		157887		
160195	157891		157899	157887	
160196	157891			157899	157887
160197	157891	157899	157887	157899	
160205	157892	157887			157899
160206	157892		157899		157899
160207	157892		157887		157899
160208	157892		157887	157899	157887
160209	157893			157899	

## Note:

Old style switch assemblies are no longer available.  
 However, individual parts are available for replacement.  
 Orders received for old style switch assemblies will be  
 filled with corresponding new style switch assemblies  
 shown in Fig. 2-14.

FIGURE 2-15. REPLACEMENT PARTS FOR OLD STYLE SWITCH ASSEMBLIES



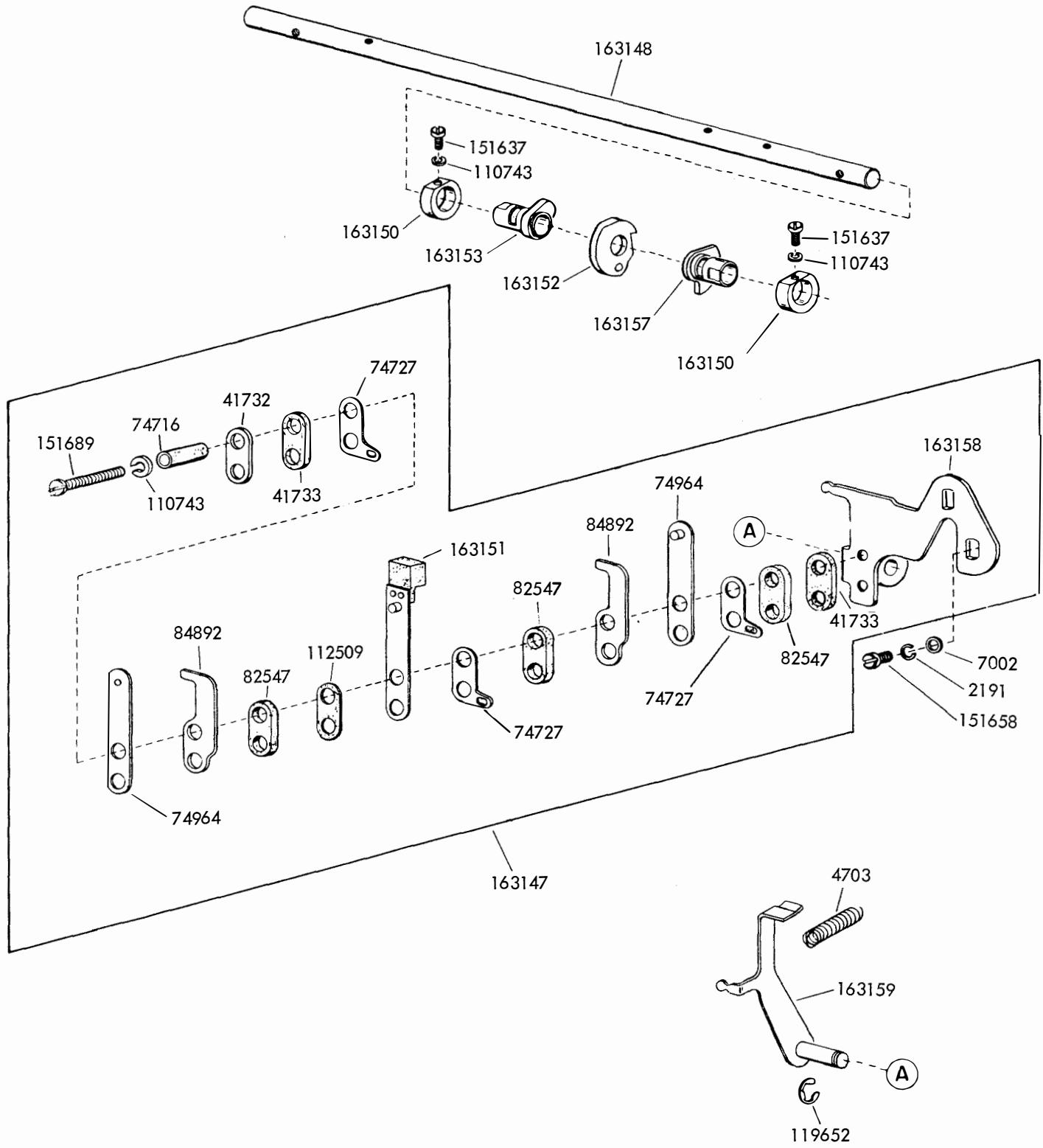
NOTE:

THESE ASSEMBLIES ARE NO LONGER AVAILABLE.

NEW AND OLD STYLE PARTS ARE NOT INDIVIDUALLY INTERCHANGEABLE BUT THE SWITCH ASSEMBLIES ARE INTERCHANGEABLE.

FIGURE 2-16. EARLY STYLE STUNT BOX SWITCH ASSEMBLIES

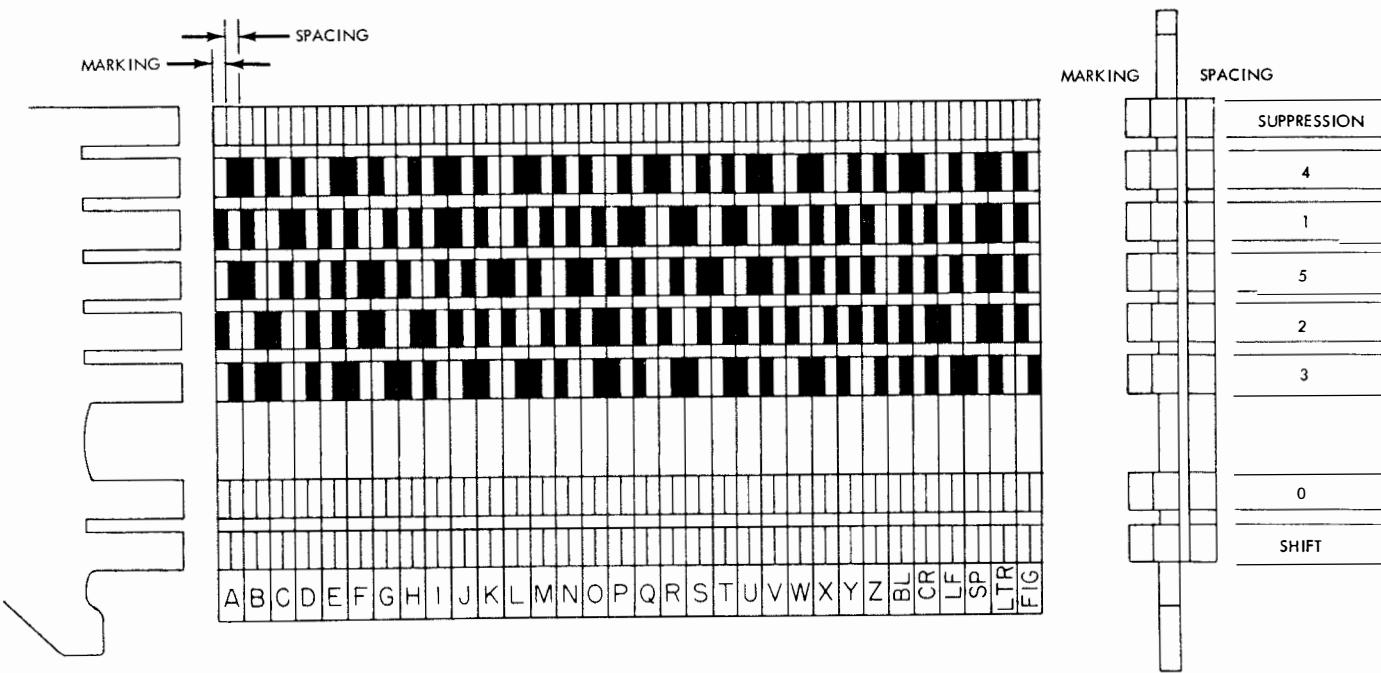
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SPECIFICATION 5804S

FIGURE 2-17. 163146 MODIFICATION KIT TO PROVIDE UNIVERSAL CONTACT

CHANGE 1

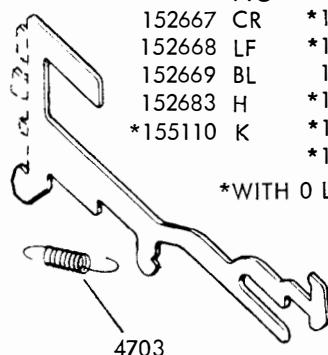


ADDITIONAL CODE BAR LEVELS AT WHICH THE FUNCTION BAR CAN BE CONTROLLED:

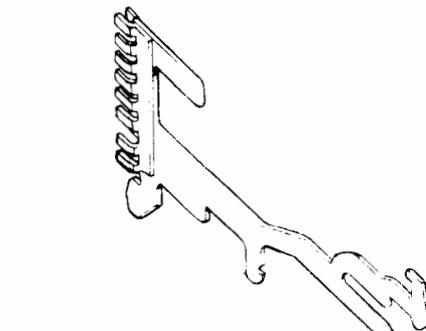
SUPPRESSION TINES	MARKING SPACING	NON-PRINT PRINT	THESE TERMS APPLY ONLY TO SELECTIVE CALLING
0 TINES	MARKING SPACING	SELECT NON-SELECT	
SHIFT TINES	MARKING SPACING	UPPER CASE LOWER CASE	

152665 LTR \*155114 O  
 152666 FIG \*155117 R  
 152667 CR \*155121 V  
 152668 LF \*155124 Y  
 152669 BL 155129 SP  
 152683 H \*155218 M & V  
 \*155110 K \*155311 UNIVERSAL  
 \*155313 LTR

\*WITH 0 LEVEL CONTROL.



CODED FUNCTION BAR



153440 UNCODED FUNCTION BAR

FIGURE 2-18. CODED AND UNCODED FUNCTION BARS

## MODIFICATION KITS FOR STUNT BOX CONVERSION

Kit Number	Part Number		Quantity	Figure Number
159387		Modification Kit to Convert "ADA" Stunt Box To "ADB"		
	151739	Screw 6-40 x 3/16 Hex.	1	2-10
	152642	Lever	4	2-10
	152660	Plate, Spring	4	2-10
	152665	Bar, Function Ltrs.	1	2-12, 2-13
	152666	Bar, Function Figs.	1	2-12, 2-13
	153440	Bar, Function Univ.	4	2-10
	155110	Bar, Function K	1	2-13
	155129	Bar, Function SP	1	2-13
159388		Modification Kit: To Convert "ADA" Stunt Box to "ADC"		
	151739	Screw 6-40 x 3/16 Hex.	1	2-10
	152642	Lever	2	2-10
	152660	Plate, Spring	2	2-10
	153440	Bar, Function Univ.	7	2-10
	155114	Bar, Function O	1	2-13

## NUMERICAL INDEX - SECTION 2

Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
254M	Coil, Magnet 2-4	125015	Washer, Flat 2-2,2-4	151603	Spacer 2-4
2034	Washer, Flat 2-4	125802	Washer, Flat 2-2	151606	Screw (10-32 x 1/4 Hex) 2-5
2191	Washer, Lock 2-2,2-3,2-4,2-5,2-6, 2-7,2-8,2-9,2-10,2-17	139555	Sorina 2-10	151618	Screw (6-40 x 7/16 Fil) 2-8
2438	Washer, Flat 2-4	150000	Drum, Clutch 2-6	151626	Terminal 2-10
2539	Nut (3/8-32 Hex) 2-9	150001	Drum, Clutch 2-6	151627	Rod 2-9
2669	Washer, Lock 2-2,2-3,2-5,2-9	150004	Cam 2-6	151629	Nut (6-40 Lug) 2-5,2-7
3598	Nut (6-40 Hex) 2-3,2-4,2-5,2-6, 2-7,2-9	150013	Disk 2-6	151630	Screw (6-40 x 1/4 Hex) 2-2,2-3, 2-4,2-5,2-6,2-7,2-8
3599	Nut (4-40 Hex) 2-3,2-4,2-11	150016	Spacer 2-6	151631	Screw (6-40 x 5/16 Hex) 2-4,2-7
3606	Nut (6-40 Hex) 2-10	150026	Lever W/Button 2-6	151633	Bearing, Ball 2-6
3649	Washer, Flat 2-7	150029	Wick, Felt 2-6	151637	Screw (4-40 x 1/4 Fil) 2-4,2-10, 2-11,2-17
4586	Washer, Felt 2-10	150040	Screw (6-40 x 5/8 Fil) 2-5,2-6	151640	Lever W/Button 2-6
4703	Sorina 2-10,2-17,2-18	150044	Sorina 2-3	151642	Screw (6-40 x 3/4 Fil) 7-6
5740	Screw (2-56 x 1/4 Fil) 2-10	150047	Bearina 2-6	151657	Screw (6-40 x 1/4 Fil) 2-2,2-3, 2-7,2-8,2-9,2-10
6800	Screw, Shoulder (6-40) 2-5	150048	Sorina 2-3	151658	Screw (6-40 x 5/16 Fil) 2-2,2-4, 2-5,2-7,2-9,2-17
7002	Washer, Flat 2-3,2-5,2-6,2-7,2-17	150050	Spacer 2-6	151660	Screw (6-40 x 7/8 Fil) 2-6
8330	Washer, Flat 2-3,2-5,2-7	150051	Cam 2-6	151668	Roller 2-7
8449	Collar 2-5	150055	Stud 2-7	151685	Screw (4-40 x 5/16 Fil) 2-9
41382	Sorina 2-3	150056	Arm 2-6	151686	Screw (4-40 x 3/8 Fil) 2-4
41732	Plate, Clamp 2-17	150089	Screw (4-40 x 1/2 Fil) 2-4	151688	Screw (4-40 x 5/8 Fil) 2-4,2-6
41733	Insulator 2-17	150241	Sorina 2-6	151689	Screw (4-40 x 3/4 Fil) 2-6,2-15,2-17
42823	Washer, Flat 2-6	150288	Bracket 2-8	151690	Screw (10-32 x 5/16 Fil) 2-6
42827	Screw (3-48 x 1/4 Fil) 2-8	150289	Stud 2-8	151691	Screw (10-32 x 3/8 Fil) 2-5
70388	Sorina 2-5	150293	Plate 2-8	151692	Screw (6-40 x 9/16 Fil) 2-2,2-5, 2-9,2-10
72522	Wick, Felt 2-11	150298	Bushina 2-11	151693	Screw (6-40 x 9/16 Fil) 2-6
73175	Washer, Lock 2-5,2-10	150301	Plate 2-8	151701	Sorina 2-3
74283	Washer, Spring 2-3	150302	Shim 2-8	151714	Sorina 2-3
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## **SECTION 3**

### **MOTOR UNIT**

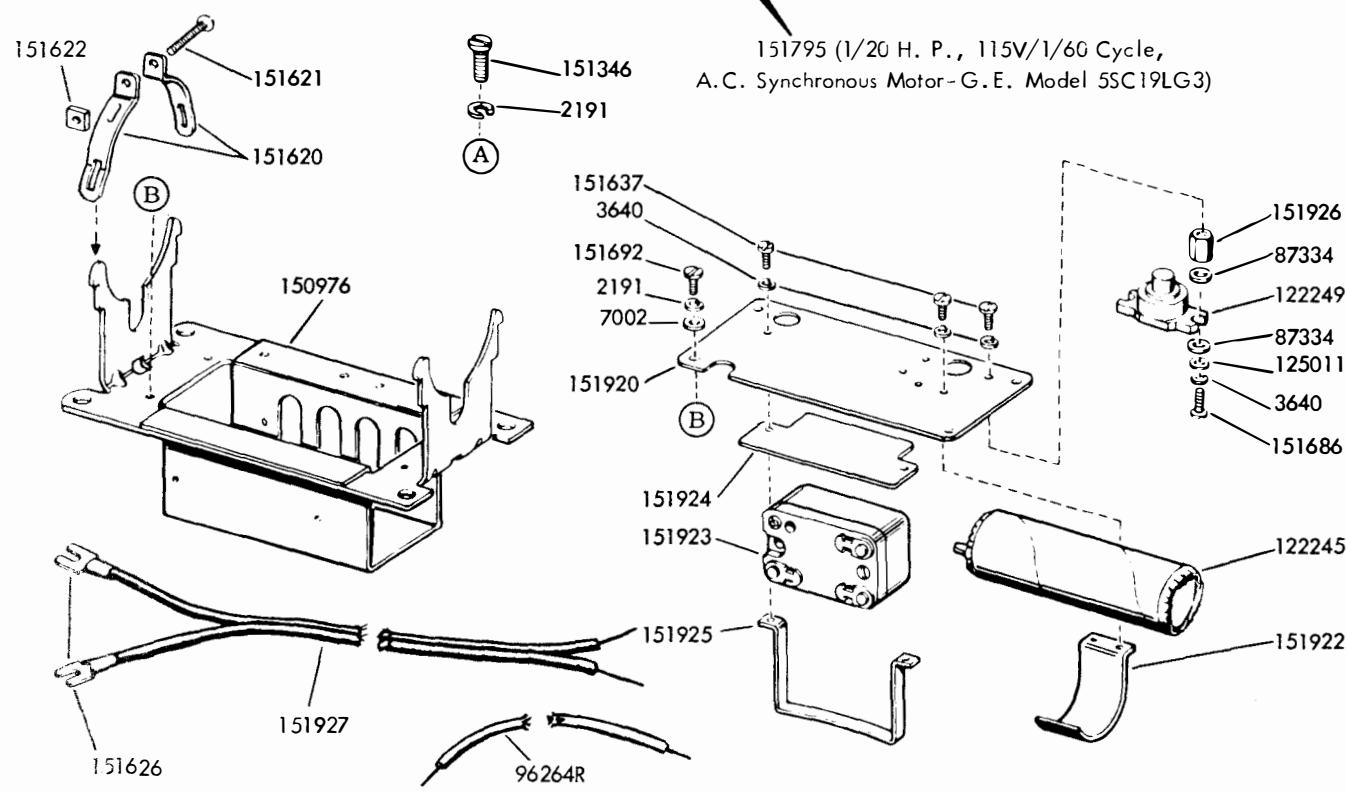
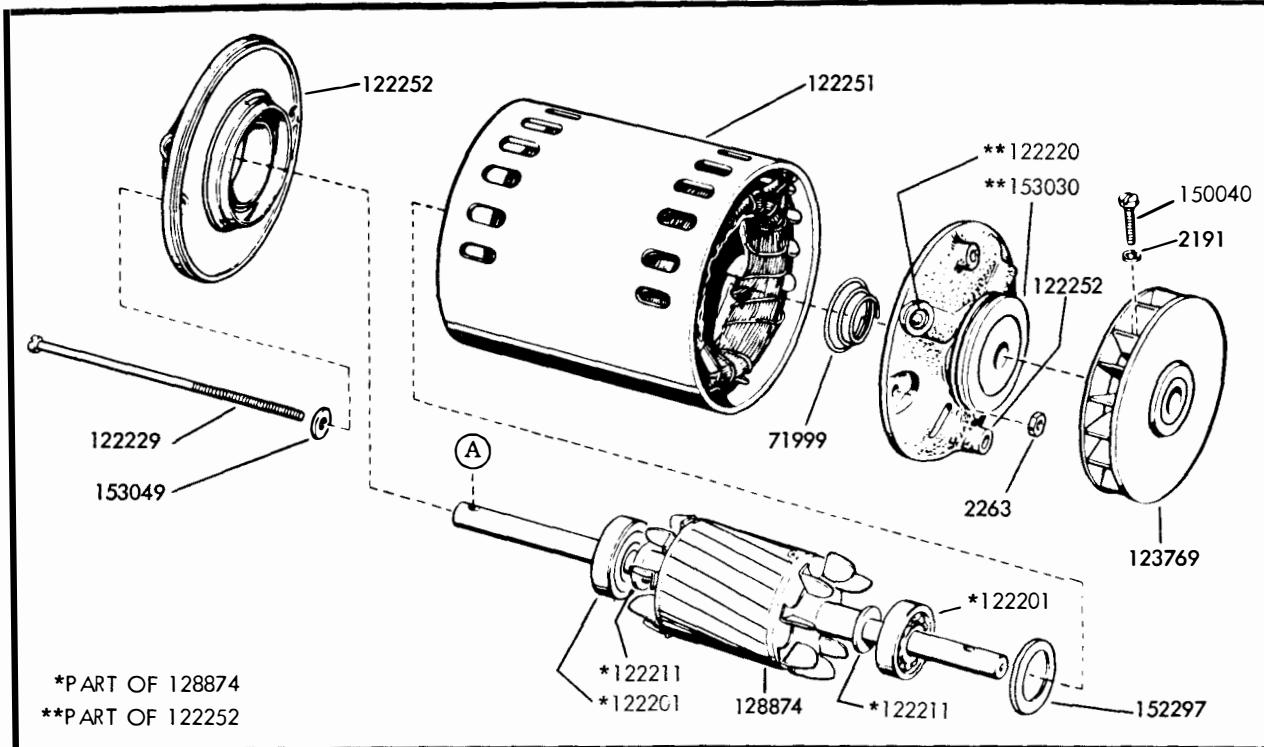


FIGURE 3-1. LMU3 SYNCHRONOUS MOTOR UNIT

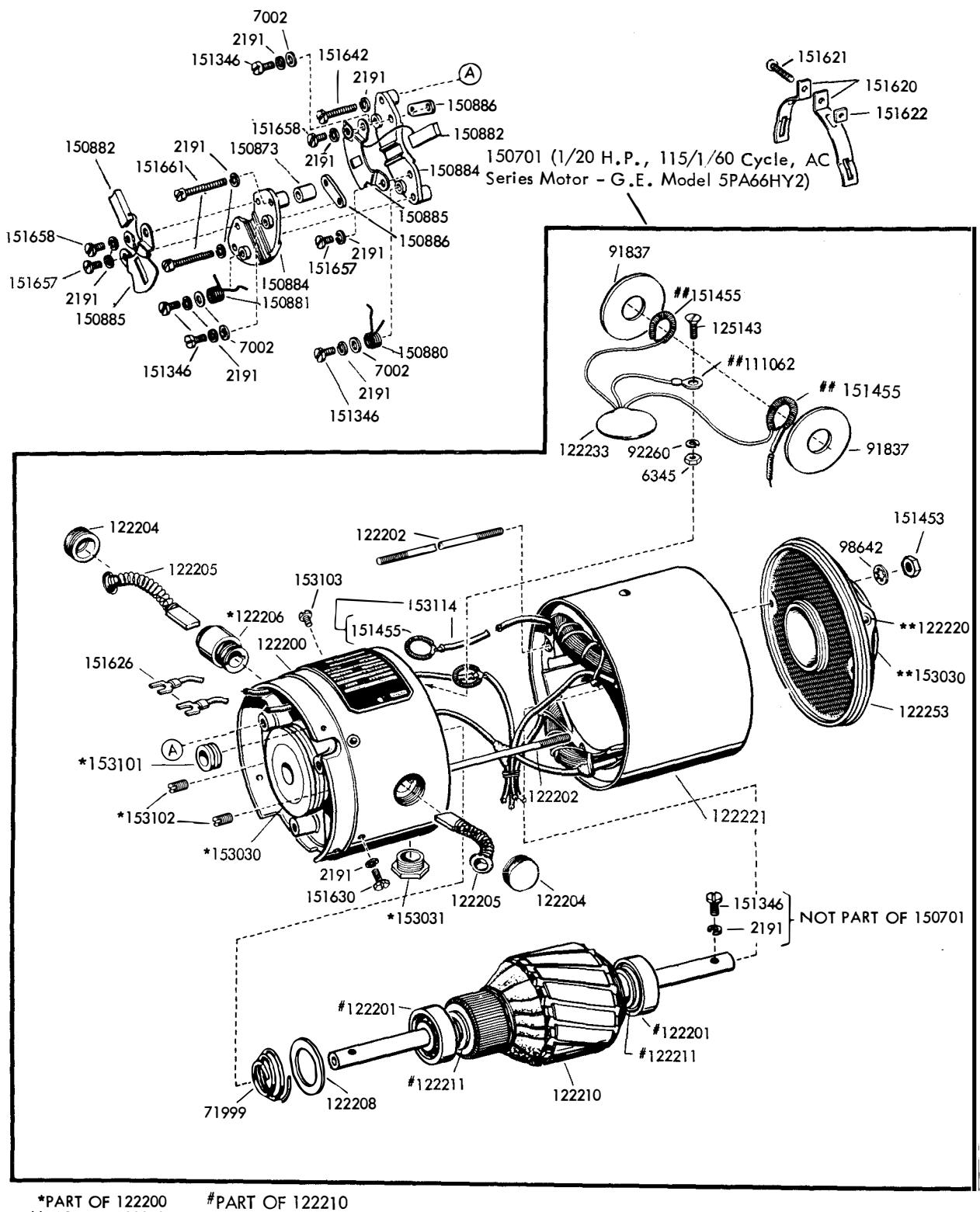


FIGURE 3-2. SERIES MOTOR FOR LMU4 AND LMU6 MOTOR UNITS

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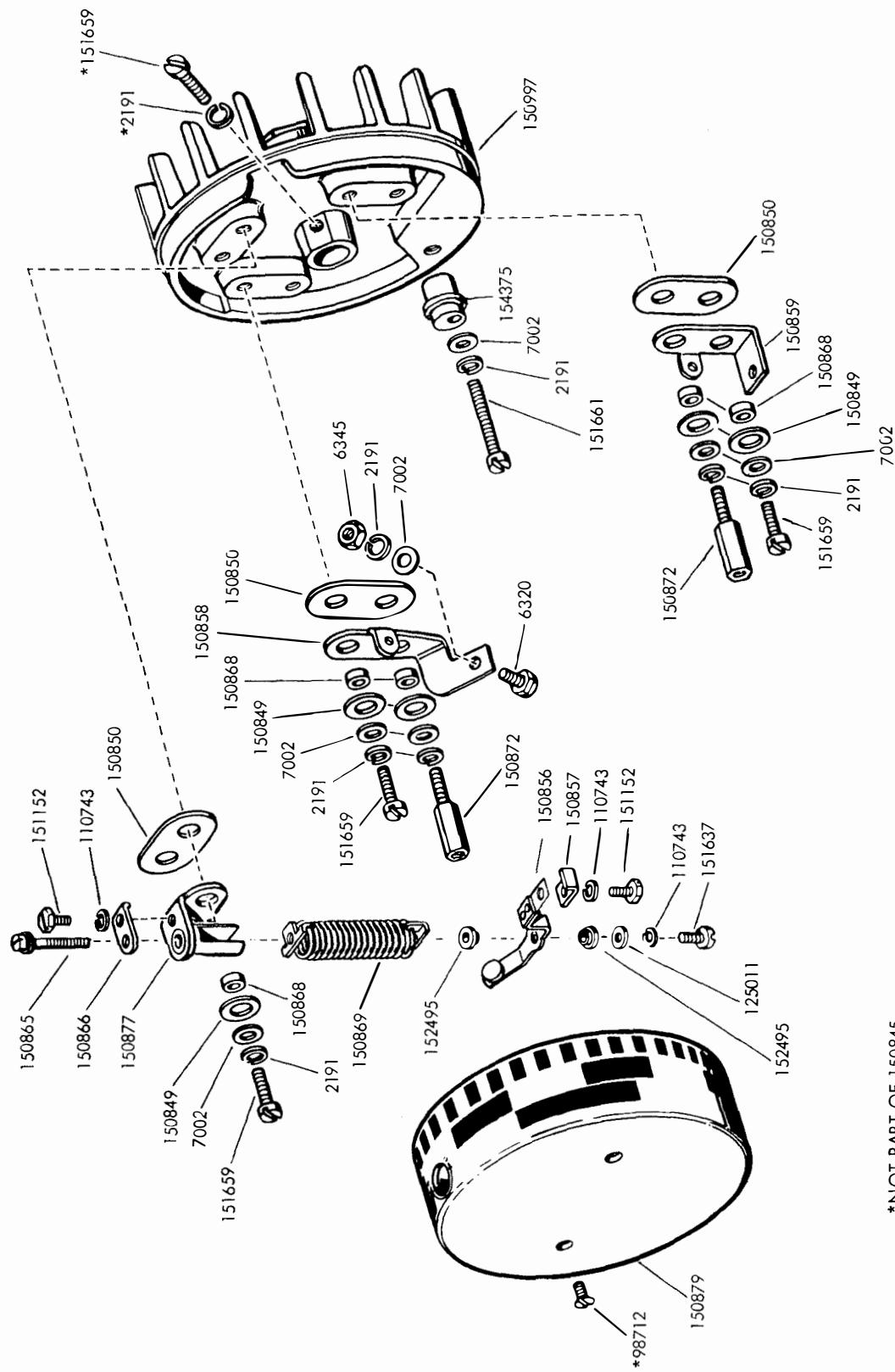
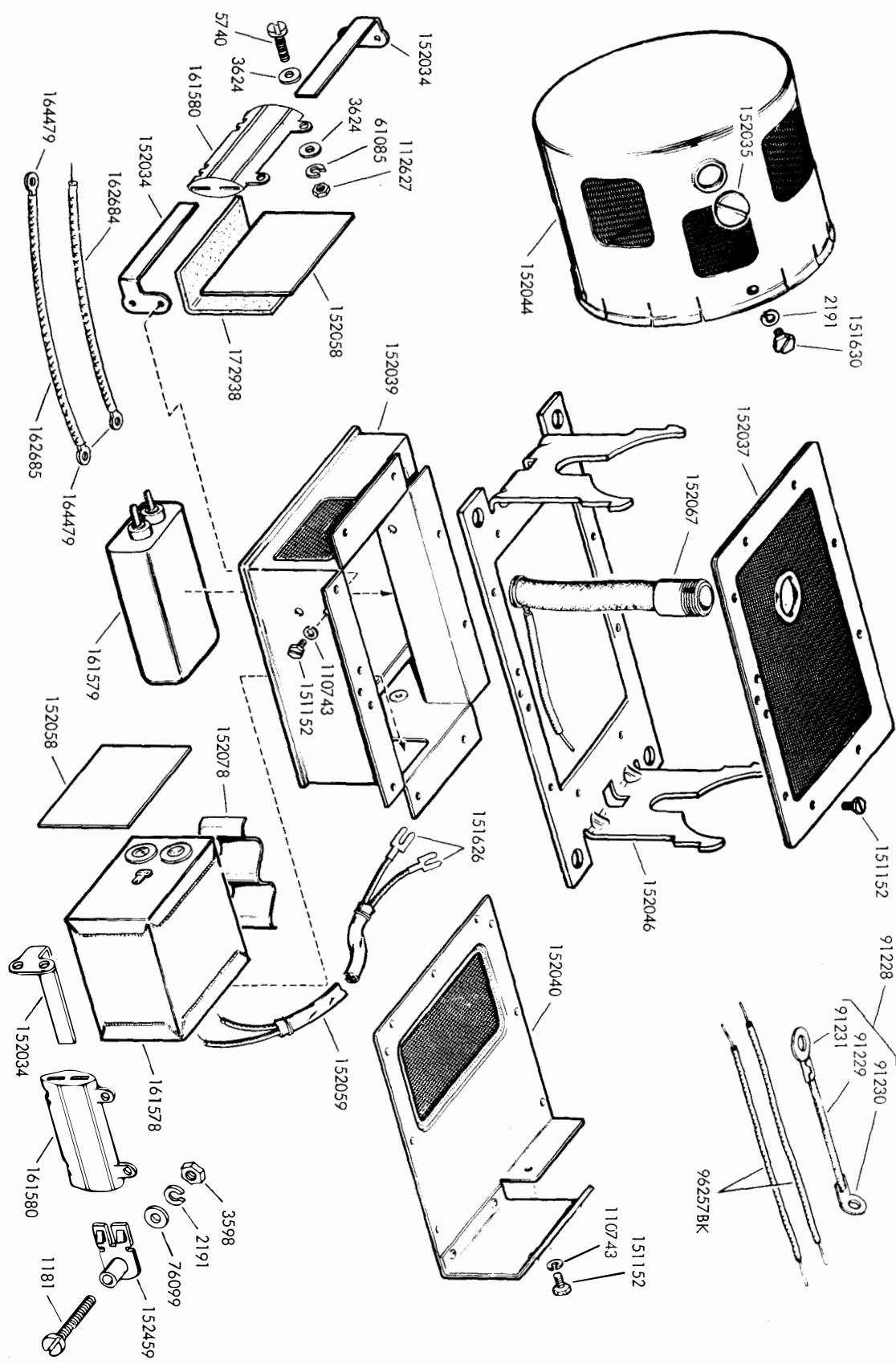


FIGURE 3-3. 150845 GOVERNOR ASSEMBLY (PART OF LMU4 AND LMU6)

FIGURE 3-4. MOUNTING PARTS FOR LMU4 MOTOR UNIT



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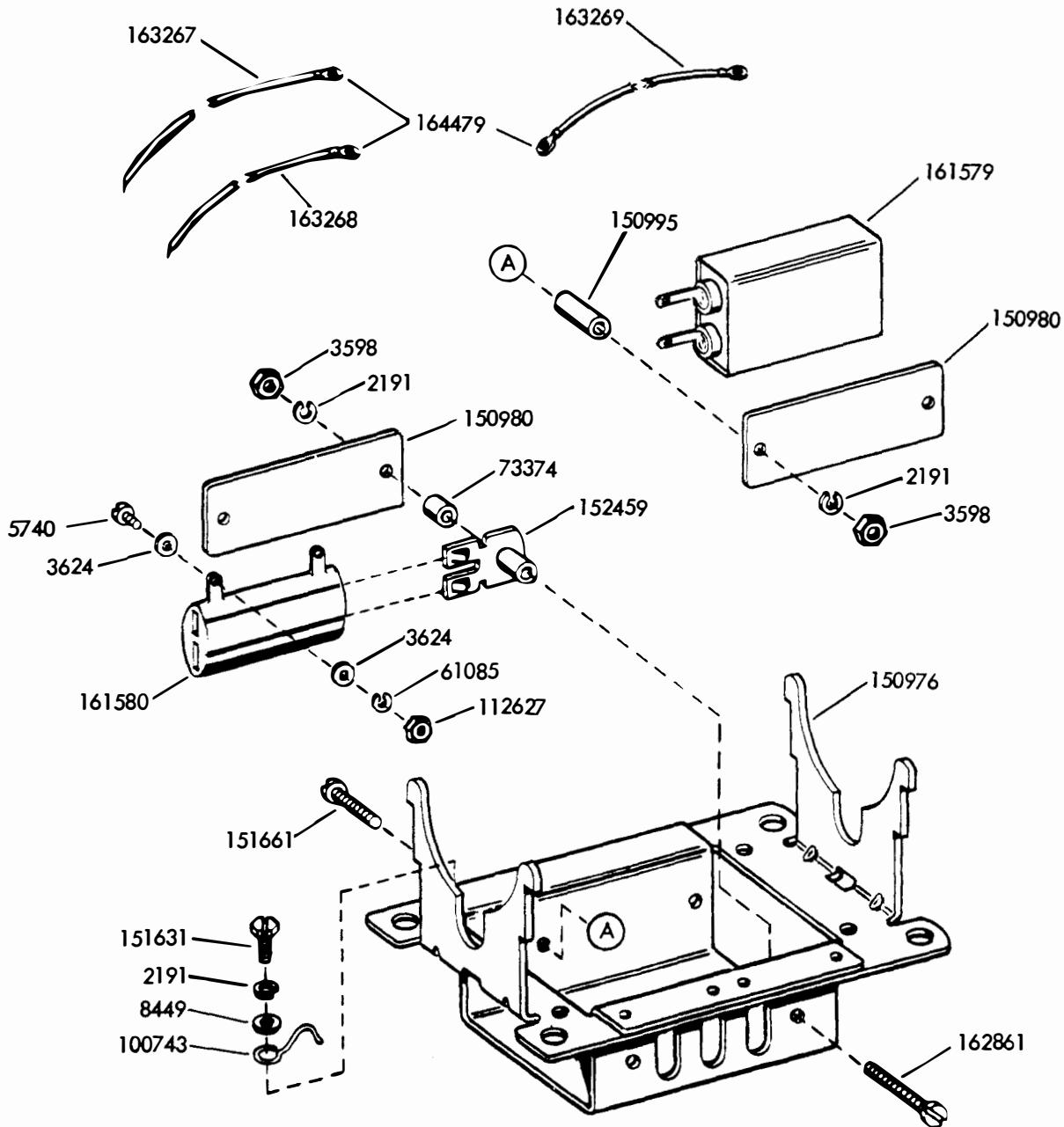


FIGURE 3-5. MOUNTING PARTS FOR LMU6 MOTOR UNIT

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