SECTION IV

CRV-50097

INTERMEDIATE-FREQUENCY AMPLIFIER UNIT

TECHNICAL SUMMARY

ELECTRICAL CHARACTERISTICS-

Band Widths: 1st I-F System (450 KC) 15 kc 2nd I-F System (50 KC) 12 kc **TUBE COMPLEMENT**

Monitor Channel:

Coupling	 								 						 					١.			 - 1	RCA-78
Oscillator	 	 						 •						 ,	 						. ,		 - 1	RCA-37
Detector	 	 						 															 1	RCA-78
Output	 	 							 						 			 					 1	RCA-37

MECHANICAL SPECIFICATIONS—

Dimensions:	
Panel Size	
Unit Depth	
Weight (net)	

DESCRIPTION

1

The intermediate-frequency amplifier unit is an assembly specifically designed for use in diversity receiving equipment. Its primary purpose is to provide the selectivity required for best reception of telegraph or telephone transmission. Amplification is performed at two frequencies chosen to obtain: First, sufficiently high r-f and i-f image and harmonic-point response ratios; second, practical attainment of the required range of band width; and third, the best selectivity characteristics possible. In this unit are contained the following circuits which comprise the complete i-f system of one receiver:

- 1. First i-f system.
- 2. Frequency converter stage.
- 3. Band-pass filters.
- 4. Isolation amplifier.
- 5. Second i-f system.
- 6. Diode detector.
- Monitor channel. 7.
- 8.
- Auxiliary 50-kc output.

These various portions of the circuit will be treated separately in the following paragraphs:

FIRST I-F SYSTEM

The first i-f system used in this unit comprises an input circuit broadly tuned to 450 kc and two stages of band-pass filter coupled amplification. These latter operate with fixed bias and have an overall voltage gain of approximately one to one. their purpose being to provide selectivity without amplification. The nominal band width of this system is 15 kc, centering around a midband frequency of 450 kc.

The mid-band frequency of the system (450 kc) is high enough to give the required protection against image and harmonic-point responses when used with the r-f amplifier unit supplied in the diversity receiver. Its band width of 15 kc is slightly greater than the widest overall band width required to allow for slight variations in

the frequency of the heterodyne oscillator which supplies excitation to the frequency converter stage. Sufficient selectivity is provided to give the required i-f image and harmonic-point response ratios.

FREQUENCY CONVERTER STAGE

This stage comprises a mixer (or converter) tube and a 400 kc oscillator. Frequency conversion from 450 kc to 50 kc is accomplished in the plate circuit of the mixer tube where the 450 kc signal is combined with the output of the 400 kc oscillator. The resulting 50 kc signal is fed through a band-pass filter to the input of an isolation amplifier.

The mixer tube is supplied with suitable bias and screen voltages and with the proper excitation from the 400 kc oscillator to obtain essentially linear modulator action. This means that the difference—frequency output will be directly proportional to the first i-f input and that a minimum of distortion and harmonics will be generated in this stage. The necessity for this can best be explained by means of an example.

Any signal producing a 425-kc first i-f signal out of the r-f heterodyne detector would produce a 25-kc beat with the 400-kc i-f oscillator signal. Harmonic generation in the mixer tube would give a second harmonic of this 25-kc fundamental which would be 50 kc. This latter signal would then go through the second r-f amplifier and interfere with the desired signal. Suppression of such harmonic-point responses requires a reasonable amount of discrimination against the 425-kc frequencies in the first i-f system and a low harmonic content in the output of the mixer or converter tube.

Three converter tubes are used in the frequency converter stage, one for each band-pass filter channel of the 50-kc system. The control grids of all three are supplied with the 450-kc signals from the last stage of the first i-f system. Excitation for the suppressor grid of all three is supplied by a 400-kc oscillator. The plate of each converter tube connects directly to its corresponding band-pass filter. Energizing the heater of one converter tube at a time thus results in the 50-kc signal being supplied to only the desired bandpass filter. Switching of these tube heater circuits is accomplished by means of the three-position switch located on the front panel of the unit.

BAND-PASS FILTERS

Before describing the band-pass filters and the second i-f system, it should be appreciated that these circuits work together to provide the final selectivity which determines the overall selectivity of the receiver (disregarding overloading). These circuits provide no gain; the overall losses in the band-pass filters are balanced by the conversion gain in going from 450 kc to 50 kc. The i-f amplifier units used in this diversity receiver provide a choice of three band widths as selected by the customer from five alternatives (1, 2, 4, 6 and 10 kc) to best meet the service conditions. These band widths are determined by the band-pass filters, each of which is a complete and interchangeable sub-assembly within the unit. The 1, 2, and 4 kc filters are generally used for telegraph operation.

Each band-pass filter is a composite filter structure consisting of two "m-derived" sections combined with three inductively coupled, or tuned, transformer sections. The "m-derived" sections each have the two suppression circuits in their series arms accurately tuned to specified frequencies of maximum attenuation outside the pass band. This produces the peak cutoff shown by the frequency characteristics of Figure 1. The tuned transformers provide the additional attenuation required at frequencies outside the peak attenuation frequencies of the "m-derived" sections and also step down or up from the internal impedance of the filter to the desired terminal impedance. Since the various filters all have the same value of terminal impedance and each filter contains its own terminating resistors, the filters are electrically interchangeable.



Figure 1—Type CRV-50097 Intermediate-Frequency Amplifier Unit (Overall Selectivity Characteristics, S-851918—Sub. 0)

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ISOLATION AMPLIFIER

In order to maintain proper terminal impedance at the output of the band-pass filters each of these filters feeds into a tube which is called an isolation amplifier. Since only one of these tubes can be active at any given time, their plate circuits are connected in parallel. The position of the "BAND WIDTH" switch controls the connection to the heater circuits of the isolation amplifier and mixer stage tubes, only one of each being energized at any given time.

SECOND I-F SYSTEM

The second intermediate-frequency (50 kc) amplifier system follows the isolation amplifier stage. Three transformer-coupled amplifier stages, having a nominal band-width of 12 kc, are used in this system. Each stage in the system provides a gain of slightly more than ten. The overall gain may be manually adjusted to the desired level by means of the "GAIN" control which is located adjacent to the "BAND WIDTH" switch at the upper left of the front panel.

be obtained from a single diode. Successful filtering of the output is then much more easily accomplished than would be possible at 50 kc. The diode driver transformer works from the third 50-kc amplifier into two type 37 tubes connected as diodes in a push-pull circuit. The bifilar construction of the secondary coil which supplies the diodes insures well-balanced operation of the push-pull arrangement. This system is designed to work into a 10,000- to 13,000-ohm resistance load and to deliver a normal output current of 1.2 milliamperes maximum. This corresponds to 100 per cent. modulation of the normal 0.5 to 0.6-milliampere rectified output on the carrier of a phone signal. The average frequency-response characteristics of the band-pass filters are shown in Figure 2.

MONITOR CHANNEL

This channel provides an audible signal for monitoring purposes. Such purposes include tuning, checking interference on all types of transmission, and aural copy of telegraph signals. The system consists of (1) a coupling tube and transformer, (2) a heterodyne detector, (3) a 50 kc



Figure 2—Type CRV-50097 Intermediate-Frequency Amplifier Unit (Overall Fidelity Characteristics, S-880256—Sub. 0)

DIODE DETECTOR

Final detection of the second (50 kc) i-f signal is accomplished by the use of diode rectifiers (triodes connected as diodes). The input output characteristic provides for a rectified output which is proportional to the signal input except at very low values of input and at values above the overloading point. As a result, there is negligible distortion of modulation. Diversity receiving equipment must often handle modulation frequencies up to 5,000 cycles at a second intermediate frequency of 50 kc. The ripple on the rectified output must be smoothed or filtered out if the receivers are to be used in diversity combination with entire freedom from beat-notes between the i-f signals of the three receivers. The use of a push-pull connection of two diodes reduces this filtering problem since the resulting ripple frequency has a fundamental twice that which would

oscillator, and (4) an audio-frequency output stage.

Signal voltage at 50 kc is taken from the diode circuit, passed to a coupling tube called the auxiliary output amplifier and thence goes to the heterodyne detector. The purpose of the coupling tube is to prevent any audio-frequency voltage present in the diodes, or in their output circuit, from getting through to the monitor output. This is necessary when receivers are to be used in diversity combination.

At the heterodyne detector this monitoring output is mixed with the output of the 50 kc monitor oscillator. The frequency of this oscillator should be accurately adjusted to the mid-band frequency of the second intermediate-frequency system so that when zero beat with the desired signal is obtained an indication that the latter is properly centered in the pass-band of the inter-

mediate-frequency amplifier unit is obtained. Two fixed settings of the monitor oscillator frequency are provided, one for zero beat adjustment for centering the signal and the other shifted approximately one kc to obtain an audible beatnote signal for monitoring and all copying. Oscillator switching may be affected by operation of the "AF-BEAT", "ZERO BEAT" toggle switch which extends through an opening near the bottom of the front panel.

The circuit design, filtering, and shielding of such a system must be such as to prevent any possibility of interference from either the beat oscillator or the beat-note output signals with the main signal output. The design followed in this unit insures freedom from such cross-talk whether used in single receivers or in receivers of one or more diversity receiver groups.

Audio output from the monitor detector tube

Operation of the i-f amplifier unit has been covered in fairly complete detail under Section I which describes the operation of the entire system. In setting up to receive a signal, the first and most important adjustment is to select the most suitable band-pass filter by means of the "BAND WIDTH" control. This control is located in the upper left-hand corner of the unit and has three positions marked with the nominal widths of the filters available. The adjacent 'GAIN'' control enables adjustment of i-f gain and thus of the output of the unit, as observed on the associated meter on the signal control panel (see Section V). On the latter panel, a meter is provided for each receiver used in the diversity group, and it is very important that all three meters shall be swinging equally.

In the case of failure within the i-f amplifier unit, reference should first be made to "Maintenance" in Section I. The proper method for location of the defective part is outlined therein and the following paragraphs therefore will cover only instructions for replacement and subsequent adjustment.

REPLACEMENTS

As a general rule, replacement of defective parts should be made only with spares that are electrically equivalent to the original parts. Where such spares are not available, however, emergency repairs should be effected in the best manner possible. Access to all a-f and i-f filtering, power-supply circuits and terminals, and input and output terminals is from the rear of the unit. An important operating precaution is that the screws which fasten the shield cans and by-pass capacitors in place shall be kept tight. It is advisable to check the tightness of such screws when other work is being done on the chassis.

is obtained across an audio choke connected in its plate circuit. Monitor volume may be adjusted by operation of the "MONITOR OUT-PUT" control, the knob of which extends through the front panel.

The monitor output tube is transformer-coupled to a 600 ohm line which leads to the appropriate jacks on the signal control panel.

AUXILIARY 50-KC OUTPUT

Provision has been made for obtaining a 50-kc output signal from the coupling stage of the monitor channel. This signal is available at terminals on the rear of the unit and can be used to supply various sorts of auxiliary devices, such as equipments for providing automatic control of frequency of either the r-f or first i-f heterodyne oscillator. This output is not used in the standard diversity receiving equipment.

OPERATION

The only other controls on the i-f amplifier unit are associated with the monitor channel and are located near the bottom of the front panel. Centering of the incoming signal within the passband is accomplished by setting the small toggle switch in the "ZERO BEAT" position and adjusting the heterodyne oscillator of the r-f amplifier unit for zero beat, using a pair of headphones plugged into the "MONITOR" jack. The opposite "AF-BEAT" position provides a beat-note of approximately 1 kc, which may be used for monitoring and copying. Convenient adjustment of the aural level is afforded by means of the "MONITOR OUTPUT" control.

SERVICE

Tuned Circuit Assemblies: Removal of tuned transformers, or other similar assemblies, from their rectangular shielding cans is accomplished as follows: In the rear of the unit, unsolder all wires that pass through the chassis from the can in question. Then, from the front of the unit, remove the four screws at the corner of the can cover. A "U" shaped can cover puller is attached to the interior of the intermediate-frequency amplifier case by means of clips. Using this device (if necessary) remove the cover and the attached assembly from the can. To replace the assembly, a six-inch piece of varnished cambric tubing (spaghetti) is first slipped on to each group of wires that pass through a hole in the bottom of the can. The necessary spaghetti is attached to the interior of the intermediatefrequency amplifier by means of clips. After the wires have been passed through the hole or holes in the bottom of the can the spaghetti should be removed and the wires connected to the proper terminals.

Band-Pass Filters: To detach any band-pass filter, it is merely necessary to unsolder three connections and remove four screws, all at the rear of the unit. The complete assembly may then be lifted out from the front.

Litz Coils: Litz coils used in tuned transformers, band-pass filters and oscillator circuits seldom develop trouble. When suspected, their resistance should be checked with a resistance bridge or an accurate ohmmeter. If the resistance differs from the specified value by more than ten per cent., the coils can safely be considered defective. The most common cause of trouble is broken strands at the soldered ends.

Litz wire must be very carefully cleaned before soldering. A small piece of very fine emery cloth may be used to clean off the silk and enamel insulations. Care must be exercised, however, not to use enough pressure as to break the fine strands. Replacement of defective Litz coils must be made only with spares of the correct type as specified in the parts list.

ADJUSTMENTS

The method of checking frequency characteristics and realigning described under "Maintenance" (Selectivity and Overall Fidelity) in Section I is the only one that can be used by most stations. It is chiefly useful as a check on the overall performance of the i-f amplifier unit and in tuning the input circuit of the unit. As a method for realignment of a complete i-f amplifier unit, it is not recommended. It can, however, be used successfully for realigning a single tuned transformer which is known to be out of adjustment, or which requires retuning because of repairs or replacement of coils or capacitors.

Trimmer capacitors on all tuned circuits are of the locking type. The locknuts on the shaft bushing must be loosened before an attempt is made to adjust the condensers. After readjustment, the locknuts should again be tightened.

Input Circuit: This assembly is located in the rear of the i-f amplifier unit. It must be tuned when the equipment is first installed and also whenever the unit is used with a different r-f amplifier unit. For this purpose a steady carrier signal, preferably from a test oscillator or signal generator, should be tuned in through the complete receiver. With the signal adjusted for zero beat in the i-f monitor output, the input circuit assembly should be tuned to obtain maximum rectified output.

First I-F (450-KC) Transformers: The tuning of these double transformers ordinarily should not be disturbed unless equipment is available for definitely checking the frequency characteristics, or in the event that repairs are necessitated by failure of coils or other parts. Failure of coils while the equipment is in normal service will be a rare occurrence. If it should be necessary to replace a coil, it is preferable to install a complete new assembly of two coils on their supporting rods rather than to attempt to replace a single coil on the original assembly. The reason for this recommendation is that accurate determination of proper coil spacing is a factory or laboratory job. The tuning of one of these double transformers in the field can be accomplished by any of the following four methods:

(a) In the first and general method, disconnect the questionable transformer from the circuit by removing the preceding tube and connecting its grid-lead to the tube of the following stage. The overall frequency characteristic is then taken under this condition. The questionable stage is then replaced in the circuit and the overall frequency characteristic again checked. The tuning of the questionable transformer is adjusted to give an overall characteristic which is at least as symmetrical and selective as that obtained without this transformer in the circuit. This method is the simplest but the least satisfactory.

(b) An alternative method is to convert the tube position immediately following the transformer under test for use as a vacuum-tube voltmeter by supplying it with bias from an external source and connecting a 0 to 50 microammeter in its plate circuit. A type 77 tube should be used in this position. Input signals must then be supplied from a signal generator or other calibrated oscillator which has essentially uniform output over the frequency range of 435 to 465 kc. The transformer tuning adjustments, one in each end of the transformer shielding can, are set to obtain a characteristic of output versus frequency which is symmetrical around the midband frequency of 450 kc and which is reasonably flat-topped and of the required width of 15 kc. In making this test, care must be taken not to overload the tube.

(c) The arrangement of method (b) may be used to supply a cathode-ray oscillograph, the 450-kc test oscillator being equipped with a motor-driven variable condenser with which there is associated a sweep voltage generator. This method is more rapid but less accurate than that of (b).

(d) An auxiliary amplifier with a mid-band frequency of 450 kc and a flat band width of at least 30 kc is substituted for the transformer in the plate circuit of the tube following the transformer under test. This auxiliary amplifier may supply either a vacuum-tube voltmeter (bias or diode type) or a cathode-ray tube, or both. The use of such an auxiliary amplifier with diode voltmeter is to be recommended if there is sufficient test work of this sort to warrant its construction.

Band-Pass Filters: The only occasion for disturbing the band-pass filters is to substitute another assembly, for one of the units originally furnished, to obtain a different band width. These filters have been permanently adjusted at the factory with special shielding fixtures and test equipment. Repair or retuning should not be attempted.

Second I-F (50-KC) Transformers: The tuning of these transformers ordinarily should not be disturbed unless suitable equipment is available for definitely checking the frequency characteristics; or in the event that repairs are necessitated by the failure of coils or other parts. Replacement of coils preferably should be made only be replacing the entire coil and magnetic core assembly with a complete new assembly, since correct adjustment of coil spacing is generally either a factory or laboratory job. In retuning one of these transformers, the use of a cathode-ray oscillograph (with a sweep oscillator) is recommended only as an aid in obtaining the initial adjustment.

The method for retuning one of these transformers is as follows: Test signals should be supplied from a calibrated oscillator or signal generator having substantially constant output over the frequency range of 40 to 60 kc. The output circuit of this source should preferably be a resistance network having an output impedance of not more than 600 ohms. This should be connected through a mica blocking condenser of at least 0.01 mfd. capacitance to the grid of the tube preceding the transformer to be tested. The grid lead from the transformer under test is connected to the grid of the last 50-kc stage tube (diode driver). The frequency of the test signal is best determined with reference to that of the 50-kc heterodyne oscillator in the i-f monitor system by determining the frequency of the beat-note heard in the i-f monitor output. This is done by comparing it with tone from a calibrated a-f or beat-frequency oscillator. The frequency characteristic of the transformer under test is then determined in terms of output (for constant input) versus kilocycles above and below mid-band. If the signal generator is equipped with calibrated output meter and attenuator, it is better to make final test by adjusting the input to give standard

ouput of 0.5 milliampere in a diode load of 10,000 ohms resistance. Transformer tunings are adjusted to give a symmetrical and flat-top characteristic.

Oscillators: To check or readjust the frequency of either oscillator in the i-f amplifier unit, an accurate frequency standard should be used. If such a standard is not available, the questionable oscillator should be checked against one known to be satisfactory in another i-f unit. If possible, three such checks on different units should be made and the average used. This method should be quite reliable.

The best way to check the frequencies of these oscillators is by the use of an auxiliary test oscillator, the frequency of which can be accurately adjusted to either 50 or 450 kc. After the 50-kc oscillator in the monitor system of the i-f unit has been checked and adjusted, the 400-kc oscillator may be checked by use of the 450-kc test signal. Excitation supplied to the frequency converter and heterodyne detector tubes can be measured only with a vacuum-tube voltmeter having a low value of input capacity. The excitation should be from 14 to 18 volts peak value and adjustment can be accomplished only by changing the spacing (coupling) between the outer coils of a threecoil assembly used in the oscillator circuit. Any such change will require subsequent readjustment of the frequency. In case it is necessary to remove or replace an oscillator coil assembly or coil, care must be taken to maintain the original direction of winding and polarity of connection of the plate and grid coils. If this is not done, proper performance and output of the oscillator will not be obtained.

DIODE DRIVER AND AUXILIARY OUTPUT (T50A) TRANSFORMERS

These two transformers are electrically identical except for values and arrangement of the terminating resistors. Corresponding components, parts and sub-assemblies of both therefore can be used interchangeably.

NOTICE OF ALTERNATE CONSTRUCTION

In some equipments the 65-100 mmfd trimmer capacitors (C301 to C304 in T450-1, C305 to C308 in T450-2, C362 in the diode driver circuit, and C367 in T50-A) are in a unit assembly; in other equipments the necessary fixed and variable capacitance is obtained by connecting a silvered mica capacitor (47 mmfd $\pm 10\%$, RCA Dwg. P-722000-565) in parallel with a variable capacitor (50 mmfd, RCA Dwg. M-417042-7). The electrical circuits and the functioning of the equipment are the same in either case.



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Figure 3—Type CRV-50097 Intermediate-Frequency Amplifier Unit (Front View, Tube Access Door Closed)











Figure 6—Typical Circuit Assembly (First Stage, 450 KC Section, Front and Rear Views)



Figure 7—400 KC Oscillator (Front and Rear Views)



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Figure 8–1 KC Band-Pass Filter (Front and Rear Views)





Figure 9–2 KC Band-Pass Filter (Front and Rear Views)





Figure 10—4 KC Band-Pass Filter (Front and Rear Views)



Figure 11—Typical Circuit Assembly (Third Stage, 50 KC Section, Front and Rear Views)



Figure 12—Diode Driver Stage (Front and Rear Views)



Figure 13—Diode Output Filter (Interior View)



Figure 14—Monitor Channel, 50 KC Amplifier (Front and Rear Views)



Figure 15—Monitor Channel, 50 KC Oscillator (Front and Rear Views)



Figure 16—Monitor Channel, Volume Control (Front and Rear Views)





Figure 17—Type CRV-50097 Intermediate-Frequency Amplifier Unit (Schematic, W-302293—Sub. 4)

SECTION IV





Figure 18–7 Frequency



		AA I M	E DI	LJIGN	ATION	
PART NO.		WIRE	NO.		DESCRIPTI	ON
6	1-56	39-6	9,65,6	6.68,	0508 DIA BUS	P.S. 105
7			7		WHITE	
8		7	9		WHT. RED TR.	
9	81	TO	87	INCL.	RED	
ю	91	то	94	INCL.	RED YEL TR	
11	96	TO	99	INCL.	RED GRN. TR.	
12	101	TD	10.3	INCL	RED BLU. TR.	
13	106	TO	112	INCL.	RED BLK.TR.	
14	11	6 8	117		RED WHT.TR.	
15	121	TO	124	INCL.	YELLOW	
16	13	26 8	127		YEL RED TR.	
17	131	то	136	INCL.	YEL GRN. TR.	-
1.8	ŀ	41 2	142		YEL BLU. TR.	
19	146	το	153	INCL.	YEL. BLK. TR.	
20		15	6		YEL. WHT. TR.	
21	161	TO	169	INCL	GREEN	
22		17	I		GRN. RED TR.	
23		176	177		GRN. YEL. TR.	
24	-	10	1		GRN. BLU. TR.	
25	186	TO	186	INCL.	GRN. BLK.TR.	
26	191	TO	195	INCL.	GRN. WHT TR.	
27	201	TO	219	INCL.	BLUE	
28	221	TO	234	INCL.	BLU. RED TR.	
29	244	TO	249	INCL.	BLU, YEL TR	

Figure 18—Type CRV-50097 Intermediate-Frequency Amplifier Unit (Connections, W-305723—Sub. 1)





Figure 19—Input Circuit Connections (K-844533—Sub. 2)

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Figure 20–450 KC Tuned Circuit Connections (P-714465–Sub. 1)









Figure 22—Band-Pass Filter Connections (T-601914—Sub. 0)

	IOKC.	BAND				6	KC. BAND		4 KC. BAND					
	DESIGN	CONSTA	NTS			DES	IGN CON	ISTANTS		DESIGN CONSTA				
£1 00	FREQUENC	Y OF PEAK	TTENUATION	40,850 ~	5100	FREQUENC	Y OF PEAK	ATTENUATION	44,328~	\$100	FREQUENCY	OFPEAKAT	TEN	
\$ I	NOMINAL LON	WERCUTOFF	FREQUENCY	43,000~	51	NOMINAL LO	WERCUTOF	FREQUENCY	45,800 ~	81	NOMINAL LO	WERCUTOF	FFF	
fm	MEAN FRE			49.508~	\$m	MEAN FRE	QUENCY (+1 52)	50.052 v	Sm	MEAN FRE	QUENCY (181	
£2	NOMINAL UP			57,000 ~	§ 2		PPER CUT OF		54,700 ~	\$2	NOM INAL UP	PERCUTOFI	FFR	
\$200	FREQUENCY	OF PEAK AT	TENUATION	60.000 N	\$200	FREQUENC	Y OF PEAK A	TENUATION	56,500 ~	\$200		OFPEAKA		
"M"	FOR M DERI	VED' SECT	IONS	0.6822	"M"	FOR"M DEF	RIVED SECT	IONS	0.6813	شM .,		RIVED"SECT		
R	NOMINAL IN	TERNAL IM	PEDANCE	10,900 £	R	NOMINAL I	NTERNAL IN	PEDANCE	17,161 0	R	NOMINAL			
R	NOMINAL TE	RMINAL IMP	EDANCE	34,800 0	R	NOMINAL T	ERMINAL IN	PEDANCE	34,800 2	R	NOMINAL 1	ERMINAL IN	IPE	
	CIRCUIT	ELEME	NTS			CI	RCUIT EI	EMENTS			CIRCU	IT ELEM	EN	
INDUC	TANCES	MH.	MEASUREM MADE AT 10	ENTS	INDUC	TANCES	MH.	AEASUREME	NTS	IND	JCTANCES	5 мн.	N	
SYMBOL	ON CORE	ON CORE	NO CORE	CORE	SYMBOL	ON CORE	ON CORE NO SHIELD	NO CORE NO SHIELD	CORE LENGTH	SYMBOL	ON CORE	ON CORE		
L 326E	31.83	32.5	12.84	3IN.	L326D	19.72	21.1	10.00	3IN.	L326C	13.44	14.0	7	
L 327E	6.04	6.35	2.5	3IN.	L 327 D	5.82	6.09	2.36	3 IN.	L327C	5.55	5.73	1	
L 328E	10.25	10.35	5.22	LIN.	L 328D	10.85	11.00	5.6	LIN.	L 328C	15.23	15.45		
L 329E	15.06	15.45	8.25	LIN.	L 329D	13.824	14.2	7.68	LIN.	L329C	18.31	19.5		
L 3 30E	5.93	6.25	2.35	31N.	L 330D	5.776	6.1	2.4	3 IN.	L 330C	5.53	5.6		
L 331E	5.93	6.25	2.35	3 IN.	L 331 D	5.776	6.1	2.4	3.IN	L 331C	5.53	5.6		
L332E	15.06	15.45	8.25	LIN.	L 332D	13.824	14.2	7.68	I IN.	L 332C	18.31	19.5		
L333E	10.25	10.35	5.22	LIN.	L 3 3 3 D	10.85	11.00	5.6	LIN.	L333 C	15.23	15.45		
L334E	6.04	6.35	2.5	3IN.	L 334 D	5.82	6.09	2.36	3IN.	L334C	5.55	5.73		
L335E	31.83	. 32.5	12.84	3IN.	L335D	19.72	21.1	10.00	3IN.	L335C	13.44	14.0		

	COUPLI	NGS			T	COL	PLINGS					C
BETWEEN SYMBOL S		NO SHIELD	MUTUAL I	NDMH. NO SHIELD	BETWEEN	0	NOSHIELD	MUTUAL IN	1		WEEN BOLS	IN
L326E L327E	21.2	25.0	3.005	3.66	L 326D L 327D	13.5	17.05	.42	1.945	L 326C L 328C	L327C L329C	9.
L328EL329E L330E L33IE	0	23.45	1.2	1.479	L 32 8D L 329D L 330 D L 331 D	0	13.41	.605	.823	L330C	L331C	6
L332E L333E	0				L 3 32D L 333D	0	17.05	1.4.0	1045	L332C	L333C	0
L334E L335E	21.2 CAPACIT	25.0 ANCES -	3.005 mm	3.66	L334D L335D	13.5 CAPA	ITANCE	<u>1.42</u> S - mγ	1.945 n f.	1 3340	L335C	C
SYMBOL	THEORETICAL			TRIMMER	SYMBOL	TOTAL	I FI	X E D TOLERANCE	TRIMMER	SYME	SOL	THE
C325E C324E	327	240	<u>± 17</u>	4.5-75	C325D C324D	513.8	427+47	± 17	4,5 - 75	C325C	C 324C	7
C326E C327E	1,755	1,668	±17	4.5-75	C 326D C327D	1,752	1665+47	±17	4.5 -75	C326C		1,
C 329E C 328 E	686	650	±17	4.5-75	C329D C328D	731.4	695	±17	4.5-75	C329C	C328C	5
C 330E C 331E	1,008	970	±17	4.5-75	C 330D C 331D	931.8	895	± 17	4.5-75	C330C	C 33IC	6
C333E C332E	1,755	1,668,94	±17	4.5 -75	C333D C332D	1,752	1,665+47	±17	4.5-75	C333C	C 332C	1
C 334E C335E	1,755	1668+94	±17	4.5-75	C334D C335 D	1,752	1,665+94	±17	4.5-75	C334C	C335C	1
C337E C336E	1,0 08	970	±17	4.5-75	C 337D C 336D	9 31.8	895	± 17	4.5-75	C337C	C 336C	
C 338 E C 339 E	686	650	±17	4.5-75	C338D C339 D	731.4	695	±17	4.5-75	C338C	C 3 39C	
C 341E C 340E	1,755	1,668	±17	4.5 - 75	C341D C340D	1,752	1,665+94	±17	4.5 - 75	C 341C	C 340C	1
C342E C343E	327	240	±17	4.5-75	C342D C343D	513.8	427	±17	4.5-75	C 3420	C343C	



SCHEMATIC DIAGRAM

												Second Second				A 1
			4 K C	BAND				2 KC. E	BAND				IK	C. BAND		
ISTANTS			DESIGN	CONSTA	NTS			DESIGN	CONSTAN	NTS			DES	IGN CON	STANTS	
TTENUATION	44,328~	\$100	FREQUENCY	OF PEAK ATT	ENUATION	45,740 ~	5100	FREQUENCY	OF PEAK AT	TENUATION	47,340 ~	5100	FREQUENCY	OFPEAK AT	TENUATION	48,400N
FREQUENCY	45,800 ~	51	NOMINAL LO	WERCUT OFF	FREQUENCY	47,200 ~	51	NOMINAL LO	WERCUTOF	FFREQUENCY	48,800 ~	51	NOMINAL LC	WERCUTOF	FFREQUENCY	49,400~
1 52)	50.052 ~	Sm	MEAN FREC	UENCY ((81 82)	50,160 ~	Sm	MEAN FRE	QUENCY (-V	51 52)	50,870 N	Sm	MEAN FRE	QUENCY (V	81 92)	50,195 ∼
FREQUENCY	54,700 N	\$2	NOMINALUP	PER CUT OFF	FREQUENCY	53,300 ~	\$2	NOMINAL U	PPERCUTOF	FFREQUENCY	52,000 ~	82			FF FREQUENCY	51,000 N
TENUATION	56,500 ~	52∞	FREQUENCY	OFPEAKAT	TENUATION	55,000 ~	5200			TENUATION	53,600 ~	\$2.00	FREQUENCY	OF PEAK AT	TENUATION	52,000 ~
ONS	0.6813	رد M.,	FOR'M DER	IVED SECTI	IONS	0.7519	((M))	FOR"M DER	IVED' SEC	TIONS	0.8594	رر ۳ "	FOR"M DER	IVE D"SECT	IONS	0.9274
PEDANCE	17,161 2	R	NOMINAL			25,090n	R		TERNAL IM		47,820 A	R	NOMINAL IN	TERNAL IM		95,460.
PEDANCE	34,800 2	R	NOMINAL TE	ERMINAL IM	PEDANCE	34,800 2	R	NOMINAL TE	RMINAL IMP	PEDANCE	34,800 r	R	NOMINAL T	ERMINAL IN	PEDANCE	INPUT + 69,600
EMENTS			CIRCUI	T ELEME	INTS			CIRCU	IT ELEME	ENTS			CIRCUI	TELEMEN		
ADEATIOO	NTS 0	INDU	CTANCES	MH.	MEASUREM MADE AT	1000 N	INDUC	TANCES	MH.	MEASUREME MADE AT 10	NTS 00~	INDUC	TANCES	MH.	MEASUREM MADE AT I	ENTS
NO CORE	CORE LENGTH	SYMBOL	ON CORE	ON CORE	NO CORE	CORE	SYMBOL	ON CORE		NO CORE NO SHIELD	CORE LENGTH	SYMBOL	ON CORE	ON CORE	NO CORE	CORE
10.00	3IN.	L326C	13.44	14.0	7.17	1 IN.	L326 B	6.96	7.15	3.3	LIN.	L 326 A	7.152	7.42	3.63	LIN.
2.36	3 IN.	L327C	5.55	5.73	2.56	LIN.	L327B	5.17	5.33	2.35	1 IN.	L327A	5.005	5.23	2.31	I IN.
5.6	LIN.	L 328C	15.23	15.45	8.3	IIN.	L328B	29.58	30.3	15.12	LIN.	L328A	42.49	43.35	17.9	LIN.
7.68	LIN.	L329C	18.31	19.5	10.58	LIN.	L 329B	33.49	34.5	17.6	LIN.	L329A	45.61	46.72	19.5	LIN.
2.4	3 IN.	L 330C	5.53	5.6	2.5	LIN.	L330B	5.17	5.33	2.35	LIN.	L330A	5.005	5.23	2.31	LIN.
2.4	3.1N	L 331C	5.53	5.6	2.5	IIN.	L331B	5.17	5.33	2.35	I IN.	L33IA	5.005	5.23	2.31	LIN.
7.68	I IN.	L 332C	18.31	19.5	10.58	IIN.	L332B	33.49	34.5	17.6	LIN.	L332A	45.61	46.72	19.5	LIN.
5.6	LIN.	L333C	15.23	15.45	8.3	IIN.	L333B	29.58	30.3	15.12	LIN.	L333A	42.49	43.35	17.9	LIN.
2.36	3IN.	L334C	5.55	5.73	2.56	IIN.	L334B	5.17	5.33	2.35	11N.	L 334A	5.005	5.23	2.31	LIN.
10.00	3IN.	L335 C	13.44	14.0	7.17 🔹	LIN.	L-335B	6.96	7.15	3.3	HN.	L 335A	17.88	18.81	11.7	LIN.

-	Wanted in case of the local division of the	VICTOR OF A DESCRIPTION																
OU	OUPLINGS COUPLINGS							COUPLINGS						COUPLING				
90		MUTUAL IN		BETW	VEEN	0%	к	MUTUAL I	MUTUAL IND MH.		WEEN	0	К	MUTUAL I	NDMH.	BET	WEEN	T
D.	NOSHIELD	IN SHIELD	NO SHIELD	SYML	BOLS	INSHIEL:D	NO SHIELD	IN SHIELD	NO SHIELD	SYME	BOLS	INSHIELD	NO SHIELD	IN SHIELD	NOSHIELD		BOLS	IN SHIEL
	17.05	.42	1.945		L327C	9.16	11.4	.797	1.043	L326B	L 327B	4.6	6.3	.2775	.395	L 326A	L327A	2.3
				L 328C	L329C	0				L328B	L329B	0				L 3284	A L329A	0
	13.41	.605		L330C	L33IC	6.93	8.91	.382	.51	L330B	L331B	3.4	4.89	.177 5	.262	L 330 A	4 L331A	1.65
				L332C	L333C	0				L332B	L333B	0				L 332A	L333A	0
	17.05	1.42	1.945	L334C	L335C	9.16	11.4	.797	1.043	L334B	L335B	4.6	6.3	.2775	.395	L334A	L335A	2.3
PA	CITANCES	5 - m m	n f.			CAPACI	TANCES -	-mm.	§.			CAPAC	TANCES	- mm	f.			CAP
		X E D TOLERANCE	TRIMMER RANGE	SYMB	OL	THEORETICAL TOTAL		YED TOLERANCE	TRIMMER RANGE	SYM	BOL	THEORETICAL		E D TOLERANCE	TRIMMER E RANGE	SYM	BOL	THEORETIC
	427+47	<u>+</u> 17	4.5 - 75	C325C	C 324C	750	663	±17	4.5 -75	C325B	C324B	1,429	1,366+47	±17	4.5-75	C325A	C 324A	1,429
	1665+47	±17	4.5 -75	C326C	C 32 7C	1,822	1,735	±17	4.5-75	C 326 B	C327B	1,934	1,890	±17	4.5-75	C326A	C327A	2008
	695	±17	4.5-75	C329C	C328C	550	513	±17	4.5-75	C329B	C 328B	298	265	±17	4.5-75	C329A	C328A	220
	895	± 17	4.5-75	C330C	C 33IC	661	624	±17	4.5-75	C330B	C331B	337.5	308	±17	4.5-75	C 330A	C331A	236
	1,665+47	±17	4.5-75	C 3 3 3 C	C332C	1,822	1,735+47	±17	4.5-75	C333B	3 C 332B	1,934	1,839+94	±17	4.5-75	C 333A	C332A	2008
	1,665+94	±17	4.5-75	C334C	C335C	1,822	1,735+94	±17	4.5-75	C334B	C335B	1,934	1,839+47	±17	4.5-75	C334A	C335A	2008
	895	± 17	4.5-75	C337C	C 336C	661	624	±17	4.5-75	C337B	C 336B	337.5	308	±17	4.5-75	C337A	C336A	236
	695	±17	4.5-75	C338C	C 3 39C	550	513	±17	4.5-75	C338B	C 3 3 9 B	298	265	±17	4.5 - 75	C338A	C339A	220
	1,665+94	±17	4.5 - 75	C 341C	C 340C	1,822	1,735+94	±17	4.5-75	C341B	C34 0B	1,934	1,890	±17	4.5 - 75		C340A	2008
	427	±17	4.5-75	C 342C	C343C	750	663	±17	4.5-75	C342B	C343B	1,429	1,366 + 47	±17	4.5 - 75		C343A	572
																		-



FIG. I MECHANICAL LAYOUT SHOWING RELATIVE POSITIONS OF COILS & CONDENSERS (FOR 10 KC.,6KC.,4 KC.,& 2KC. BANDS)

FIO EXCEPT FOR ARRA L328,L329,L328 <u>IKC. BAND</u>,OTHER

Figure

	2 KC. B	AND				IK	C. BAND		
	DESIGN	CONSTAN	ITS			DESI	GN CONS	TANTS	
100	FREQUENCY	OF PEAK AT	TENUATION	47,340 ~	5100	FREQUENCY	OF PEAK AT	TENUATION	48,400~
i I	NOMINAL LO	WERCUTOF	FFREQUENCY	48,800 ~	51	NOMINAL LO	WERCUTOF	FREQUENCY	49,400N
- m	MEAN FRE	QUENCY (V	51 52)	50,870 N	Sm	MEAN FRE	QUENCY (V	81 82)	50,195 ~
\$2	NOMINAL UP	PPERCUTOF	FFREQUENCY	52,000 ~	52	NOMINAL U	PPER CUT OF	FF FREQUENCY	51,000~
5200	FREQUENCY			53,600 ~	\$200	FREQUENCY	OF PEAK AT	TENUATION	52,000 ~
"(M)	FOR"M DER	IVED" SECT	IONS	0.8594	(M »	FOR"M DER	IVED"SECTI	ONS	0.9274
R	NOMINAL IN	TERNAL IMP	PEDANCE	م 47,820 <u>م</u>	R	NOMINAL IN	TERNAL IM	PEDANCE	95,460.
R.	NOMINAL TE	RMINAL IMP	EDANCE	34,800 A	R	NOMINAL TI	ERMINAL IM	PEDANCE	INPUT + 69,600 OUTPUT + 174,000
	CIRCUI	T ELEME	NTS			CIRCUI	TELEMEN	ITS	
INDUC	TANCES	MH.	MEASUREME MADE AT 10	INTS	INDUC	TANCES	MH.	MEASUREM MADE AT I	ENTS
MBOL	ON CORE	ON CORE NO SHIELD	NO CORE NO SHIELD	CORE LENGTH	SYMBOL	ON CORE	ON CORE NO SHIEL D	NO CORE NO SHIELD	C ORE LENGTH
6 B	6.96	7.15	3.3	LIN.	L 326 A	7.152	7.42	3.63	LIN.
27B	5.17	5.33	2.35	I IN.	L327A	5.005	5.23	2.31	I IN.
28B	29.58	30.3	15.12	I IN.	L328A	42.49	43.35	17.9	LIN.
29B	33.49	34.5	17.6	LIN.	L329A	45.61	46.72	19.5	LIN.
OB	5.17	5.33	2.35	LIN.	L330A	5.005	5.23	2.31	LIN.
IB	5.17	5.33	2.35	I IN.	L33IA	5.005	5.23	2.31	I IN.
2B	33.49	34.5	17.6	I IN.	L332A	45.61	46.72	19.5	LIN.
3B	29.58	30.3	15.12	LIN.	L333A	42.49	43.35	17.9	11N.
4B	5.17	5.33	2.35	11N.	L 334A	5.005	5.23	2.31	LIN.
5B	6.96	7.15	3.3	HIN.	L 335A	.17.88	18.81	11.7	LIN.
	#								

NOTE L-SYMBOLS REFER TO ELECTRICAL PARTS LIST

NOTE 2.-UNDER COLUMNS "ON CORE -IN SHIELD" FOR SYMBOL L 326 TO L 335 INCL. OF ALL BAND WIDTHS; ALL VALUES LISTED ARE MEASURED AT 1000~ WITH COIL IN POSITION OF USE INSIDE SHIELDING CAN AND ARE WITHIN: ½ OF 1 %.

NOTE 3-NOMINAL FIXED CAPACITY VALUES OF 2KC. BAND ARE EXPERIMENTAL VALUES AND DIFFER SLIGHTLY FROM THEORETICAL.

NOTE 4. IN NOMINAL FIXED CAPACITY 47 OR 94MMFD. MAY OR MAY NOT BE ADDED TO EXTEND TRIMMER RANGE AS PER CONDITIONS OF TEST, THIS CAPACITOR MAY BE USED WHERE 47 OR 94 APPEARS IN TABULATED DATA.

NOTE 5-MANUFACTURING INFORMATION FOR COILS LISTED ON THIS DRAWING IS SHOWN ON T-607811.

NOTE 6.- SYMBOLS L328A L329A L 332A&L 333A ON IKC. BAND,ON CORE , NO SHIELD, ARE AS MEASURED IN MAGNETITE SHELL.

		COUPLING	S				CC	DUPLINGS			
AL INDMH.	BETWEEN	010	к	MUTUAL I	NDMH.	BETV	VEEN	10	к	MUTUAL IN	NDMH.
ELD NO SHIELI	SYMBOLS	INSHIELD	NO SHIELD	INSHIELD	NO SHIELD	SYME	BOLS	IN SHIELD	NO SHIELD	IN SHIELD	NO SHIELD
1.043	L326B L327B	4.6	6.3	.2775	.395	L 326A	L327A	2.3			
	L328B L329B	0				L 328A	L329A	0			
.51	L330B L331B	3.4	4.89	.177 5	.262	L 330 A	L331A	1.65			
	L332B L333B	0				L 332A	L333A	0			
1.043	L334B L335B	4.6	6.3	.2775	. 395	L334A	L335A	2.3	1		
mf.		CAPAC	TANCES	- mm	f.			CAPA	CITANCES	5 - mm	٦£.
	SYMBOL	THEORETICA	FIX NOMINAL	E D TOLERANCE	RANGE	SYMB	OL	THEORETICAL	FIXI	ED TOLERANCE	T RIMMER RANGE
4.5-75	C325B C324B	1,429	1,366+47	±17	4.5-75	C325A	C 324A	1,429	1,330	±17	6.5-140
4.5-75	C326B C327B	1,934	1,890	±17	4.5-75	C326A	C327A	2008	1,860	±17	6.5-140
4.5-75	C329B C328B	298	265	±17	4.5-75	C329A	C328A	220	160	±17	4.5-75
4.5 - 75	C330B C331B	337.5	308	±17	4.5-75	C 330A	C331A	236	175	±17	4.5-75
4.5-75	C333B C332B	1,934	1,839+94	±17	4.5-75	C 333A	C332A	2008	1860+47	±17	6.5-140
4.5-75	C334B C335B	1,934	1,839+47	±17	4.5-75	C334A	C335A	2008	1,860+94	±17	6.5-140
4.5-75	C337B C336B	337.5	308	±17	4.5 - 75	C337A	C336A	236	175	±17	4.5-75
4.5-75	C3388 C3398	298	265	±17	4.5 - 75	C338A	C339A	220	160	±17	4.5-75
4.5-75	C341B C340B	1,934	1,890	±17	4.5 - 75	C341A	C340A	2008	1,860+47	±17	6.5-140
4.5-75	C342B C343B	1,429	1,366 + 47	±17	4.5 - 75	C342A	C343A	572	450+94	± 17	6.5-140





FIG. I MECHANICAL LAYOUT HOWING RELATIVE POSITIONS OF COILS & CONDENSERS (FOR 10 KC., 6 KC., 4 KC.,& 2 KC. BANDS) FIG.2 EXCEPT FOR ARRANGEMENT OF COILS L328,L329,L332&L333,AND FOR IKC. BAND, OTHERWISE SAME AS FIG.I.

> Figure 23—Band-Pass Filter Design Data (T-621146—Sub. 1)



Figure 24—50 KC Tuned Circuit Connections (P-714468—Sub. 1)

-L #E D JWW 000 8EE7 00000 00000 5331 500WWE 5346 ╢ OR YELLOW-GREEN TR. YELLOW-BLACK TR. 918 ¥ 9000'08

RED-YELLOW TR.

RED

Ξ

VELLOW

3

ß

7-50(11) NARROW BAND C354 C355 C356 L36/ L342 R320 C353 R321







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Figure 26—Diode Output Circuit Connections (K-844529—Sub. 1)









P-714467





