NAVSHIPS 91271

**INSTRUCTION BOOK** 

for

### POWER SUPPLY PP-380/U

FEDERAL TELEPHONE AND RADIO CORPORATION

EAST, NEWARK, NEW JERSEY

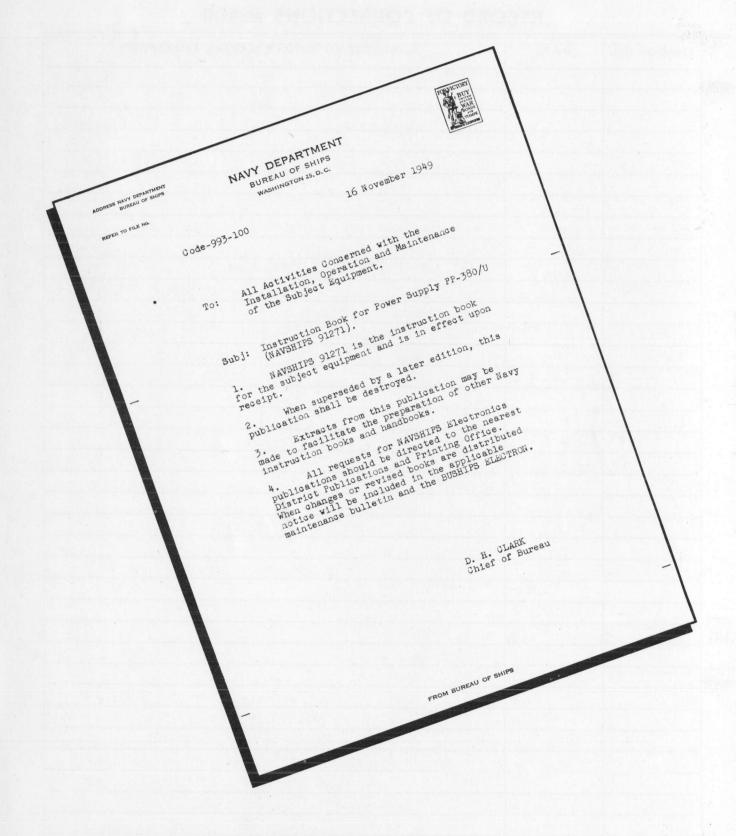
**NAVY DEPARTMENT** 

**BUREAU OF SHIPS** 

Contract: NObsr 42510 Approved by BuShips: 16 November 1949

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### INSTALLATION RECORD

Contract Number NObsr-42510	Date of Contract 30 June 1948
Serial Number of Equipment	
Date of acceptance by the Navy	
Date of delivery to contract destination	
Date of completion of installation	
Date placed in service	

Blank spaces on this page shall be filled in at the time of installation. Operating personnel shall also mark the "date placed in service" on the date of acceptance plate located below the model nameplate on the equipment, using suitable methods and care to avoid damaging the equipment.

### SAFETY NOTICE

The attention of officers and operating personnel is directed to Chapter 67 of the Bureau of Ships Manual or superseding instructions on the subject of radio-safety precautions to be observed.

This equipment employs voltages which are dangerous and may be fatal if contacted by operating personnel. Extreme caution should be exercised when working with the equipment.

While every practicable safety precaution has been incorporated in this equipment, the following rules must be strictly observed:

### KEEP AWAY FROM LIVE CIRCUITS:

Operating personnel must at all times observe all safety regulations. Do not change tubes or make adjustments inside equipment with the high voltage supply on. Under certain conditions dangerous potentials may exist in circuits with power controls in the off position due to charges retained by capacitors. To avoid casualties always remove power and discharge and ground circuits prior to touching them.

### DON'T SERVICE OR ADJUST ALONE:

Under no circumstances should any person reach within or enter the enclosure for the purpose of servicing or adjusting the equipment without the immediate presence or assistance of another person capable of rendering aid.

### DON'T TAMPER WITH INTERLOCKS:

Do not depend upon door switches or interlocks for protection but always shut down motor generators or other power equipment. Under no circumstances should any access gate, door, or safety interlock switch be removed, short-circuited, or tampered with in any way, by other than authorized maintenance personnel, nor should reliance be placed upon the interlock switches for removing voltages from the equipment.

### RESUSCITATION

AN APPROVED POSTER ILLUSTRATING THE RULES FOR RESUSCITATION BY THE PRONE PRESSURE METHOD SHALL BE PROMINENTLY DISPLAYED IN EACH RADIO, RADAR, OR SONAR ENCLOSURE. POSTERS MAY BE OBTAINED UPON REQUEST TO THE BUREAU OF MEDICINE AND SURGERY.

### GUARANTEE

The equipment, including all parts and spare parts, except vacuum tubes, batteries, rubber and material normally consumed in operation, is guaranteed for a period of one year from the date of delivery of the equipment to and acceptance by the Government with the understanding that all such items found to be defective as to material, workmanship or manufacture will be repaired and replaced, f.o.b. any point within the continental limits of the United States designated by the Government, without delay and at no expense to the Government; provided that such guarantee will not obligate the Contractor to make repair or replacement of any such defective items unless the defect appears within the aforementioned period and the Contractor is notified thereof in writing within a reasonable time and the defect is not the result of normal expected shelf life deterioration.

To the extent the equipment, including all parts and spare parts, as defined above, is of the Contractor's design or is of a design selected by the Contractor, it is also guaranteed, subject to the foregoing conditions, against defects in design with the understanding that if ten percent (10%) or more of any such item, but not less than two of any such item, of the total quantity comprising such item furnished under said contract, are found to be defective as to design, such item will be conclusively presumed to be of defective design and subject to one hundred percent (100%) correction or replacement by a suitably redesigned item.

All such defective items will be subject to ultimate return to the Contractor. In view of the fact that normal activities of the Naval Service may result in the use of equipment in such remote portions of the world or under such conditions as to preclude the return of the defective items for repair or replacement without jeopardizing the integrity of Naval communications, the exigencies of the Service, therefore, may necessitate expeditious repair of such items in order to prevent extended interruption of communications. In such cases the return of the defective items for examination by the Contractor prior to repair or replacement will not be mandatory. The report of a responsible authority, including details of the conditions surrounding the failure, will be acceptable as a basis for affecting expeditious adjustment under the provision of this contractual guarantee.

The above one year period will not include any portion of time the equipment fails to perform satisfactorily due to any defects, and any items repaired or replaced by the Contractor will be guaranteed anew under this provision.

### REPORT OF FAILURE

Report of failure of any part of this equipment, during its entire service life, shall be made to the Bureau of Ships in accordance with current regulations using form NAVSHIPS NBS 383 (revised). The report shall cover all details of the failure and give the date of installation of the equipment. For procedure in reporting failures see Chapter 67 of the Bureau of Ships Manual or superseding instructions.

### ORDERING PARTS

All requests or requisitions for replacement material should include the following data:

- 1. Standard Navy stock number or, when ordering from a Marine Corps or Signal Corps supply depot, the Signal Corps stock number.
- 2. Name and short description of part.

If the appropriate stock number is not available the following shall be specified:

- 1. Equipment model or type designation, circuit symbol, and item number.
- 2. Name of part and complete description.
- 3. Manufacturer's designation.
- 4. Contractor's drawing and part number.
- 5. JAN or Navy type number.

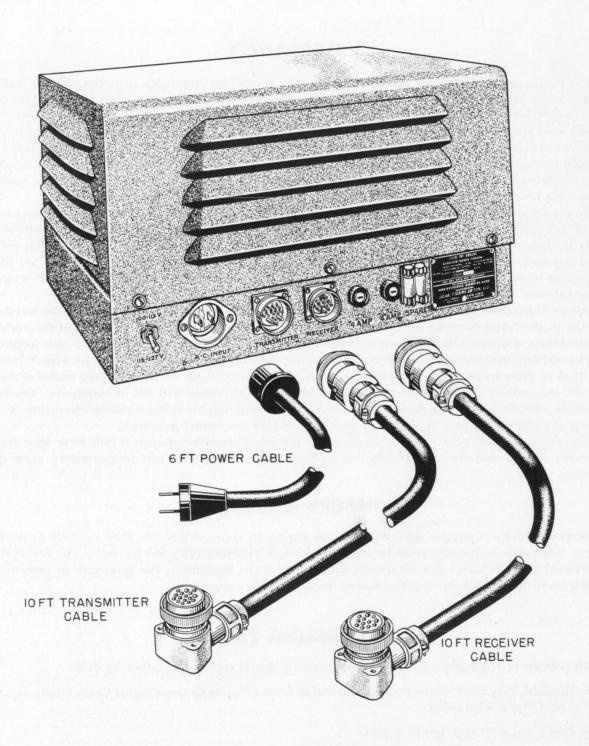


Figure 1-1. Power Supply PP-380/U and Accessories

### **GENERAL DESCRIPTION**

### 1. PURPOSE AND BASIC PRINCIPLES.

(See Figure 1-1.)

a. PURPOSE OF THE EQUIPMENT.—Power Supply PP-380/U is an electronic-type power supply primarily intended for use with the Navy Model TCS series Radio, Telephone and Telegraph Transmitting and Receiving Equipment, except there are no provisions for remote control of the equipment. However, the power supply may be used for other equipments that have similar power supply requirements.

### Note

Power Supply PP-380/U is designed for non-shipboard uses only.

- b. BASIC PRINCIPLES. PP-380/U is an AC-operated electronic power supply employing electron tube rectification for the high voltage plate supply and dry disc rectification for the low voltage supply. Conventional power supply circuitry is used.
- c. NOMINAL RATINGS.—The nominal ratings of PP-380/U are: Input, 115 volts 60 CPS 1 phase. Outputs, 400 volts DC at 0.29 amperes; 225 volts DC at 0.12 amperes; 12 volts DC at 1.225 amperes; 12.6 volts AC at 3.90 amperes.

### 2. DESCRIPTION OF PP-380/U.

(See Figure 1-1.)

a. POWER SUPPLY PP-380/U. — Power Supply PP-380/U comprises a chassis and a cover, both constructed of sheet steel and finished with black wrinkle enamel. The cover has ventilating louvers on all four sides and is secured to the chassis with six screws. The chassis mounts all of the components comprising the power supply. The front apron of the chassis is used as a connection panel and mounts a voltage adjustment switch, three connectors, two fuses, and a spare fuse holder. Since PP-380/U is designed for non-shipboard uses, no provision is made for permanent mounting of it. The nominal ratings of PP-380/U are identical with

those of the shipboard-type power supplies for the TCS- series, but PP-380/U does not have facilities for the use of the remote control unit furnished with TCS-series equipments.

b. ACCESSORIES. – Three cables are furnished with PP-380/U, an AC power cable, a TRANSMITTER power cable, and a RECEIVER power cable. The AC power cable has two conductors and terminates in a parallel blade male plug and a female connector that mates with the A-C POWER connector on PP-380/U. The TRANSMITTER power cable has eleven conductors and terminates in two 16-contact connectors. One connector is straight and the other is angled at 90° to the cable. The RECEIVER power cable has seven conductors and terminates in two 12-contact connectors. Its connectors are straight- and angle-type, like the TRANSMITTER power cable. The TRANSMITTER and RECEIVER power cables connect from PP-380/U to the like-named TCS units.

### 3. REFERENCE DATA.

- a. NOMENCLATURE. Power Supply PP-380/U.
- b. CONTRACT. NObsr-42510 dated 30 June 1948.
- c. CONTRACTOR. Federal Telephone and Radio Corp.

900 Passaic Avenue East Newark, New Jersey.

- d. COGNIZANT NAVAL INSPECTOR. Inspector of Naval Material, Newark, New Jersey.
- e. NUMBER OF PACKAGES PER SHIPMENT. One.
  - f. TOTAL CUBICAL CONTENTS.
    - (1) CRATED. 3 cubic feet.
    - (2) UNCRATED. 1.1 cubic feet.
  - g. TOTAL WEIGHT.
    - (1) CRATED. 70 pounds.
    - (2) UNCRATED. 62.5 pounds.
  - b. NOMINAL RATINGS.
- (1) AC POWER INPUT. 115 volts, 60 cycles, 1 phase, 275 watts.

### NAVSHIPS 91271 PP-380/U

GENERAL DESCRIPTION

- (2) OUTPUTS.
  - a. 400 volts DC at 0.20 amperes.
  - b. 225 volts DC at 0.12 amperes.
  - c. 12 volts DC at 1.225 amperes.
  - d. 12.6 volts AC at 3.90 amperes.
- i. AC POWER INPUT VOLTAGE ADJUSTMENT RANGE.
- (1) MANUAL. Two positions: 100-112 and 115-127 volts.
- (2) INTERNAL. Five taps on each power transformer.
  - j. HEAT DISSIPATION. 105 watts.

TABLE 1-1. EQUIPMENT SUPPLIED

QUAN- TITY PER	NAME OF UNIT	OVERALL DIMENSIONS, INCHES			VOL- UME CU.	WEIGHT
EQUIP- MENT	d alone storing Additionable to Service	HEIGHT	WIDTH	DEPTH	FT.	
1	Power Supply PP-380/U	91/2	173/4	123/4	1.1	57
1	AC POWER Input Cable (6' 0")	<del>-</del>	-		Sept Day	0.5
1	Transmitter Power Cable (10' 0")	<u> </u>	_	_	_	2.1
1	Receiver Power Cable (10' 0")	- qui 🕮 tu	_	19 - 2019	BM III	1.9
2	Instruction Books	and the same		es dis <u>ac</u> es la Novembro de		1.0

TABLE 1-2. EQUIPMENT AND PUBLICATIONS REQUIRED BUT NOT SUPPLIED

PER EQUIP- MENT	NAME OF UNIT	NAVY TYPE DESIGNA- TION	REQUIRED USE	REQUIRED CHARACTERISTICS
1	Navy Model TCS series Radio, Telephone and Tele- graph Transmitting and Receiving Equipment	TCS-1 thru TCS-15	Communication	All TCS- series equipments can be powered by PP-380/U
2	Instruction Books	Applicable NAVSHIPS publication		

### TABLE 1-3. SHIPPING DATA

SHIP- PING BOX NO.	CONTENTS	DIME	OVERALL DIMENSIONS, INCHES			WEIGHT
	DOM: AND READS	HEIGHT	WIDTH	DEPTH	TH FT.	POUNDS
1	Power Supply PP-380/U AC Power Input Cable Transmitter Power Cable Receiver Power Cable Instruction Books	141/4	173/4	217/8	3	70

### TABLE 1-4. BASIC SIMILARITIES IN TCS- SERIES POWER SUPPLIES

DESIG- NATION	NOMINAL LINE VOLTAGE	USE	MECHANICAL DESIGN	REMARKS
PP-380/U	115	Non-shipboard only	No provision for permanent mounting	Cannot use remote control unit of TCS-
-20218	115	Shipboard	Provision for permanent mounting	Can use remote control unit of TCS-
-20309	115/230	Shipboard	Provision for permanent mounting	Can use remote control unit of TCS-

### TABLE 1-5. ELECTRON TUBE COMPLEMENT

QUAN- TITY	JAN TYPE	DESCRIPTION	SYMBOL NUMBERS INVOLVED	REMARKS
1	5U4G	Full-wave high-vacuum rectifier	V-305	Army Type VT-244
2	6X5GT	Full-wave high-vacuum rectifier	V-306 V-307	Cannot be replaced with metal 6X5

ORIGINAL 1-3

### THEORY OF OPERATION

### 1. INTRODUCTION.

(See Figure 2-1.)

Power Supply PP-380/U is primarily intended for use with TCS- series equipments where remote control operation is not required. PP-380/U is not suitable for shipboard use.

PP-380/U uses conventional power supply circuits to obtain three values of DC voltage, 400, 225, and 12 volts. It also delivers 12.6 volts AC.

### 2. FUNCTIONAL CIRCUITS OF PP-380/U.

(See Figures 2-1 and 2-2.)

- a. GENERAL.—PP-380/U employs three full-wave rectifier circuits to supply its three DC outputs. The AC output is obtained from a step-down winding on the 225 volt DC supply power transformer. The operation of the 225 DC, 12 DC, and 12.6 volt AC supplies are controlled by the POWER switch on the TCS receiver, and the operation of the 400 volt DC supply is controlled by the POWER switch on the TCS transmitter.
- b. 225 VOLT DC SUPPLY CIRCUITS. The 225 volt DC receiver supply uses transformer T-306, which supplies plate and heater power to the full-wave 6X5GT rectifiers V-306 and V-307. In addition, T-306 supplies power for the 12 volt DC and the 12.6 volt AC supplies. The DC output of V-306 and V-307 is applied to a pi-type filter consisting of L-306, C-311, and C-312, which attenuates the 120-cycle ripple normally present in the output of a 60-cycle operated full-wave rectifier. The 120-cycle ripple is further attenuated by capacitor C-313 across L-306, which resonates L-306 in the region of the ripple frequency and hence reduces the ripple component in the DC output. A bleeder resistor R-306 is connected across the filter input. (See Figure 4-4.)
- c. 400 VOLT DC SUPPLY CIRCUITS. The 400 volt DC transmitter supply can function only when relay K-302 is actuated by the closure of the POWER switch in the TCS transmitter, after the TCS receiver

has been put in operation. With K-302 actuated, AC power is applied to transformer T-305 through one pair of contacts on K-302. T-305 supplies plate and filament power to the full-wave 5U4G rectifier V-305. The DC output of V-305 is applied to a *pi*-type filter similar to that used in the 225 volt supply. The components of this filter are L-305, C-308, and C-309. C-310 is parallelled across L-305, and R-305 serves as the bleeder resistor.

- d. 12 VOLT DC SUPPLY CIRCUITS.—The 12 volt DC supply obtains power from a secondary of T-306, which is applied to the selenium rectifier CR-302. The DC output of CR-302 is supplied directly to the relays in the TCS transmitter.
- e. 12.6 VOLT AC SUPPLY CIRCUITS.—The 12.6 volt AC supply also obtains power from a secondary of T-306. This supply feeds directly to the TCS receiver and also passes through a pair of K-302 relay contacts to the TCS transmitter. The 12.6 volt secondary of T-306 also supplies the series-connected heaters of V-306 and V-307.

### 3. FUNCTIONAL USE OF PP-380/U.

(See Figures 1-1 and 4-4.)

- a. CONNECTIONS TO TCS EQUIPMENT. The transmitter power cable supplied with PP-380/U connects from the TRANSMITTER connector on PP-380/U to the POWER CONNECTOR on the TCS transmitter. The receiver power cable supplied with PP-380/U connects from the RECEIVER connector on PP-380/U to the POWER CONNECTOR on the TCS receiver. The TCS remote control unit is not used with PP-380/U.
- b. CONNECTION TO AC POWER.—The AC power input cable connects from the A-C INPUT connector on PP-380/U to any convenient source of 115 volts AC; single phase.
- c. PP-380/U OPERATION.—Closure of the POWER switch on the TCS receiver puts the 225 DC, 12 DC, and 12.6 volt AC supplies in operation, feeding the

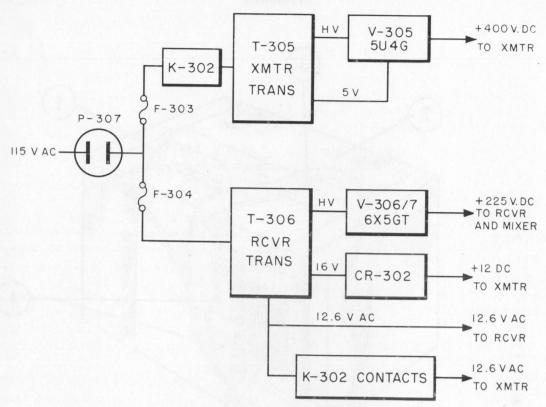


Figure 2-1. Power Supply PP-380/U, Block Diagram

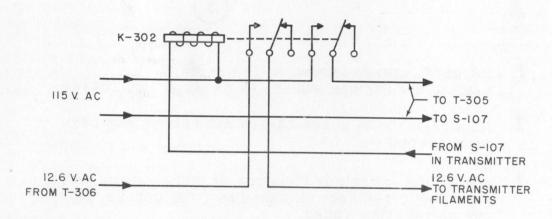


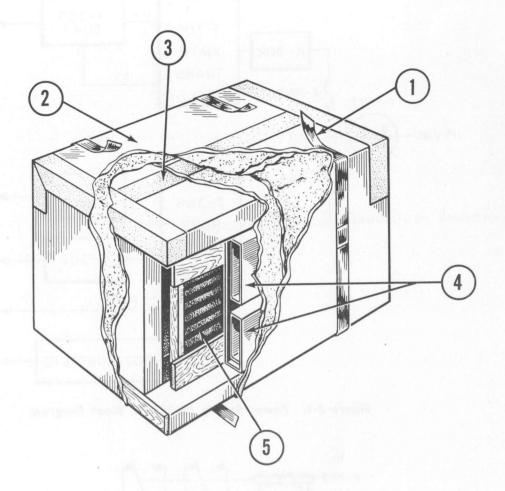
Figure 2-2. Relay Circuit

TCS receiver with all operating voltages. In addition, the 12 volt DC supply is applied to the relays in the TCS transmitter. The TCS receiver can be operated at this time.

Closure of the POWER switch on the TCS transmitter actuates the relay K-302 in PP-380/U, thus applying AC power to the 400 volt transmitter supply. A pair of contacts on K-302 closes the circuit for the 12.6 volt AC supply to the TCS transmitter, as well. This supplies all operating voltages to the TCS trans-

mitter. For CW operation the TCS receiver is disabled only when the key is down, and for VOICE operation the receiver is disabled only when the press-to-talk button on the microphone is down.

PP-380/U is protected by two power line fuses. F-304 is in the primary circuit of transformer T-306 and protects the 225 DC, 12 DC and 12.6 volt AC supplies. F-303 is in the primary circuit of T-305 and protects the 400 volt transmitter supply only.



- 1 CUT METAL STRAPS AROUND OUTER CARTON NOTE DO NOT USE NAIL PULLER OR CROWBAR. USE CUTTERS.
- TEAR OPEN TOP OF OUTER CARTON AND REMOVE AND OPEN INNER CARTON.
- 3 REMOVE ONE-PIECE BOX FROM TOP OF INNER CARTON, OPEN, AND REMOVE THE BAGS OF DESSICANT, THE CABLES, AND THE INSTRUCTION BOOKS.
- 4 REMOVE THE CORRUGATED END CELLS AND THE WOODEN PROTECTOR. THEN REMOVE THE CORRUGATED SIDE CELLS.
- 5 REMOVE POWER SUPPLY FROM CARTON

Figure 3-1. Unpacking Procedure

### INSTALLATION AND OPERATION

### 1. UNPACKING PROCEDURE.

(See Figure 3-1.)

To unpack Power Supply PP-380/U, proceed as follows:

Step 1. Cut the two metal straps around the outer carton, using wire or bolt cutters.

### Note

Do not use a nail puller or a crowbar to break the straps.

Step 2. Tear open the top of the outer carton, tear open the vaporproof barrier and remove the inner carton. Open the inner carton.

Step 3. Remove the one-piece box from the top of the inner carton and open it. Remove the bags of dessicant, the three cables, and the two instruction books from the box.

Step 4. Remove the corrugated end cells from the carton, then remove the wooden protector from the top of the power supply. Remove the remaining corrugated cells at the sides of the carton.

Step 5. Remove Power Supply PP-380/U from the carton.

### 2. INSTALLATION AND OPERATION.

(See Figure 3-2.)

a. INPUT VOLTAGE ADJUSTMENT.—A two-position switch S-302 is provided for rough voltage adjustments and five taps are provided on each power transformer for fine voltage adjustments. As shipped, PP-380/U is wired for 115 volt operation. To adjust for other line voltages between 100 and 130 volts, remove the cover from PP-380/U and shift the leads from terminal 3 on T-305 and terminal 4 on T-306 to the applicable terminals listed in Table 3-1.

b. INSTALLATION.—No provision is made for permanent mounting of PP-380/U since this unit is intended for non-shipboard use. It may be placed approximately ten feet from the TCS transmitter and receiver

TABLE 3-1. INPUT VOLTAGE ADJUSTMENTS

Line	Volts		S-302	Т	ransformer Terminal
More Than	Less Than	100-112	115-127	T-305	T-306
100	103	x		3	2
103	106	x		4	2
106	109	x		5	3
109	112	x		6	3
112	115	x		7	4
115	118		x	3	4 (As shipped
118	121		x	4	5
121	124		x	5	5
124	127		x	6	6
127	130		x	7	6

After adjusting for line voltage, replace the cover on PP-380/U.

in any direction. The only limitation on PP-380/U placement is the length of the transmitter and receiver power cables. Of course, the AC power input cable must reach a nearby power outlet as well. The transmitter and receiver power cables can be connected with either the angle or straight connectors at the power supply, as desired.

### Note

Be sure that S-302 is set at the proper position for the prevailing line voltage, as shown in Table 3-1.

After determining the location for PP-380/U, connect the transmitter power cable from the TRANSMITTER connector on PP-380/U to the POWER CONNECTOR on the TCS transmitter. Connect the receiver power cable from the RECEIVER connector on PP-380/U to the POWER CONNECTOR on the TCS receiver. Connect the AC power input cable from the A-C INPUT connector on PP-380/U to a nearby power outlet. The equipment is now ready for operation.

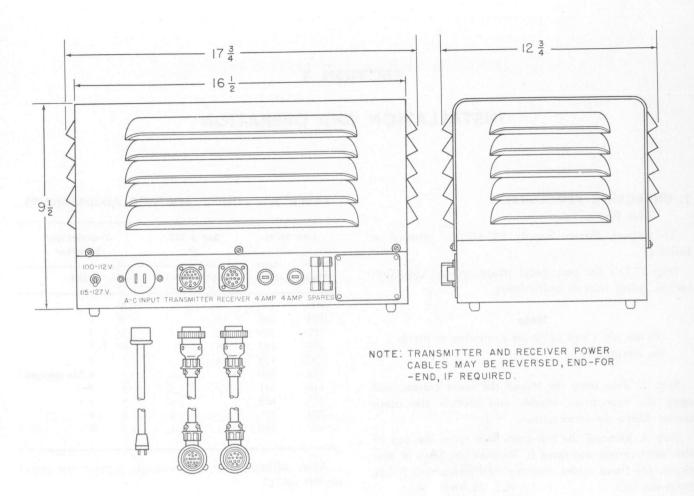


Figure 3-2. Power Supply PP-380/U, Outline Drawing

c. OPERATION.—PP-380/U is operated from the TCS receiver and transmitter. Therefore no operating instructions are given here. Refer to the applicable publication for the particular TCS equipment in use.

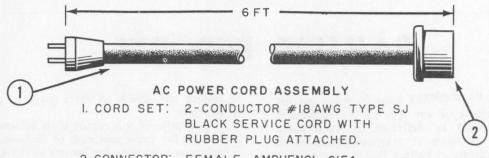
### 3. CABLE FABRICATION.

(See Figure 3-3.)

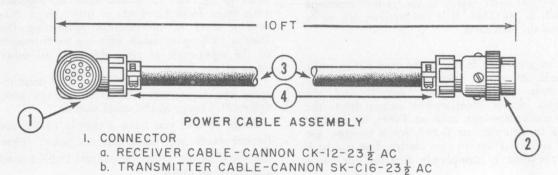
Fabrication data for the AC input power, transmitter power, and receiver power cables are given in Figure 3-3. For other details see Section 5, Parts Lists.

### Note

The AC input power cable may be fabricated to lengths greater than six feet, if desired. Do not lengthen either the transmitter or receiver power cables without specific authorization.



 CONNECTOR: FEMALE, AMPHENOL 61F4 OR EQUAL.



- 2. CONNECTOR
  - a. RECEIVER CABLE-CANNON CK-12-21 2 AC
  - b. TRANSMITTER CABLE-CANNON SK-C16-21 AC
- 3. CABLE:
  - a. RECEIVER CABLE-SEVEN CONDUCTOR CABLE
  - b. TRANSMITTER CABLE-ELEVEN CONDUCTOR CABLE
- 4. CABLE CLAMP: AN-3057-8

RECEIV	ER CABLE	CONNECTOR	TRANSMIT	TER CABLE
WIRE SIZE	WIRE COLOR	PIN	WIRE SIZE	WIRE COLOR
20	RED	2	20	RED
20	ORANGE	3		
		4	20	BLACK
16	BROWN	5		_
14	BLACK	6		
The second second	-	7	16	WHITE
. 12	BLUE	8	20	BROWN
20	BLUE	9	20	BLUE
10	ODANOE	10		- 1-1
12	ORANGE	11	20	ORANGE
JUMPER	TO PIN 8	12	16	ORANGE
		13	16	BROWN
NOT	USED	14	20	RED
		15	14	BLACK
		16	20	GREEN

Figure 3-3. Cable Fabrication

### FAILURE REPORTS

AFAILURE REPORT must be filled out for the failure of any part of the equipment whether caused by defective or worn parts, improper operation, or external influences. It should be made on Failure Report, form NBS-383, which has been designed to simplify this requirement. The card must be filled out and forwarded to BUSHIPS in the franked envelope which is provided. Full instructions are to be found on each card.

Use great care in filling the card out to make certain it carries adequate information. For example, under "Circuit Symbol" use the proper circuit identification taken from the schematic drawings, such as T-803, in the case of a transformer, or R-207, for a resistor. Do not substitute brevity for clarity. Use the back of the card to completely describe the cause

of failure and attach an extra piece of paper if necessary.

The purpose of this report is to inform BU-SHIPS of the cause and rate of failures. The information is used by the Bureau in the design of future equipment and in the maintenance of adequate supplies to keep the present equipment going. The cards you send in, together with those from hundreds of other ships, furnish a store of information permitting the Bureau to keep in touch with the performance of the equipment of your ship and all other ships of the Navy.

This report is not a requisition. You must request the replacement of parts through your Officer-in-Charge in the usual manner.

Make certain you have a supply of Failure Report cards and envelopes on board. They may be obtained from the nearest Publications and Printing Office.

ILURE REPORT—ELECTRONIC SUSHIFFS (NORS) 383 (NEV 9.645) VSHIFFS (NORS) (NBS) 383 NOV NATIONS (NBS) 381  VSHIFFS (NO NBS) (NBS) 383 NOV NATIONS (NBS) 381	C EQUIPMENT NOT BEGON	ICE.—Read notes il forms and envi nearest RMO.	on reversion on reversion in the second reversion in t	ay be a	ATE				
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	ORGANIZATION PERFORMING MAINTENAN	KCE		16	NAME AND RAP	K OF OFFICER ACCOUNT			
CHECK ONE:  RADIO	EQUIPMENT INVOLVED Novy Army	Usmc [	] JAN	Commercial		ther			
EQUIPMENT MOULE	Radio Radar	]	Wire			П.		Specify)	1.05
TYPE NUMBER AND NAME OF MAJOR UNIT IS	EQUIPMENT MODEL DESIGNATION				rest P	Seun		Other	(Specify)
Me	EQUIPMENT MODEL DESIGNATION	SE	HIAL NUM	BER OF EQUIPMENT	NAME OF CONT	PACTOR		CONTRACT	NO.
THIS TUBE TYPE, INCLUDING PREFIX LETTERS	TYPE NUMBER AND NAME OF MAJOR UNIT	T INVOLVED SE	RIAL NUM	BER OF UNIT	CONTRACT OR	PO DATA OF UNIT		DATE EQUIP	PMENT RECEIVED
TUBE TYPE, INCLUDING THE				ITEM WHI	CH FAILED				
COCTURER	THIS S	SIDE FOR TUBI				THIS SIDE			9)
TUBE MANUFACTURER	TOBE TIPE, INCLUDING PRETIX LETTERS		SERIAL	NO. (NOTE 8)	NAME OF PART		CIRCUIT (eg R 1:		NAVY TYPE NO.
FAILURE OCCURRED IN:	TUBE MANUFACTURER		CONTRA	CT No. (NOTE s)	SERIAL NO	*CONTRACT DATA	*DATE RE	CD.	*ARMY STOCK NO
STORAGE OPERATION	FAILURE OCCURRED IN	GUARANTEED HO		DATE OF ACCEPTANCE (NOTE 8)	*CHECK-OFF OF	TAG DATA (NOTE 9)	*MANUFA	CTURER S DA	ATA (NOTE 9)
HANDLING LI ISPECIA	Other   (Specify in	ACTUAL HOURS		DATE OF FAILURE	BRIEF DESCRIP BACK)	TION AND ".AUSE OF FA	ILURE, INCLUE	NING APPROX	IMATE LIFE (CONTINUE
INSTALLING NATURE OF FAILURE AND REMAR	remarks)	TYPE OF FAILUR		TUBE CIRCUIT SYMBOL					
	NATURE OF FAILURE AND REMARKS (NOTE	s) (CONTINUE ON B	ACK)						
	CONCLUSION: Nermal replacement Shortage	Modification		☐ Fatture ☐	Transportation breakage	Other		(Speci	(w)
	NOT REQUIRED FOR REPORTS	SUBMITTED BY	NAVAL A	CTIVITIES			16-46651-		FERNMENT PRINTING OFFICE

### MAINTENANCE

### 1. INTRODUCTION.

Maintenance of Power Supply PP-380/U will be found to be relatively simple because of its simplicity and strong construction. Beyond the usual replacement of electron tubes and fuses, little or no maintenance should be required. Complete maintenance data is given in this section to aid maintenance personnel.

### 2. TROUBLE SHOOTING.

The first step in repairing faulty equipment consists of a visual check of its condition. Look for loose parts, defective wiring, evidence of mishandling, and similar readily detected faults. Often the cause of the trouble will be discovered in the course of this visual check.

The second step in repairing faulty equipment is a systematic examination of the operation of the equipment, as outlined in the Trouble Shooting Chart, Figure 4-1. This will usually locate the component at fault.

The third step, repair, will be aided by the data contained in this section. The repair should be followed by an operational check.

### 3. REPAIR PROCEDURES.

(See Figures 4-2 through 4-6.)

a. FUSE REPLACEMENT.—Use only 4 ampere 250 volt Type 3AG glass-enclosed fuses for the replacement of F-303 or F-304.

### WARNING

Never replace a fuse with one of higher rating unless continued operation is more important than probable damage. If a fuse burns out immediately after replacement, do not replace it again until the cause is corrected. Failure of F-303 wil be evidenced by a lack of operating power at the TCS transmitter, and failure of F-304 will remove receiver power and part of transmitter power from the TCS equipment.

b. ELECTRON TUBE REPLACEMENT.—To enable the removal of any of the three tubes in PP-380/U, remove the equipment cover (see Section 3, paragraph 2a) and depress the tube clamp at the base of the tube. When replacing tubes, be sure that the tube clamp is holding the tube after the tube is inserted.

### Note

ALL TUBES OF A GIVEN TYPE SUPPLIED WITH THE EQUIPMENT SHALL BE CONSUMED PRIOR TO THE EMPLOYMENT OF TUBES FROM GENERAL STOCK.

### Note

The 6X5GT tubes used in PP-380/U cannot be replaced with metal 6X5 tubes because of differences in base dimensions.

c. SPECIFIC REPAIR PROCEDURES.—Because of the simplicity of PP-380/U construction, step-by-step replacement procedures are not required for its component parts. Figures 4-2 through 4-6 and Table 4-1 contain the data required for repair of the equipment, and the tables in Section 5, Parts Lists, supplement that data.

### Note

Do not operate equipment with cover removed.

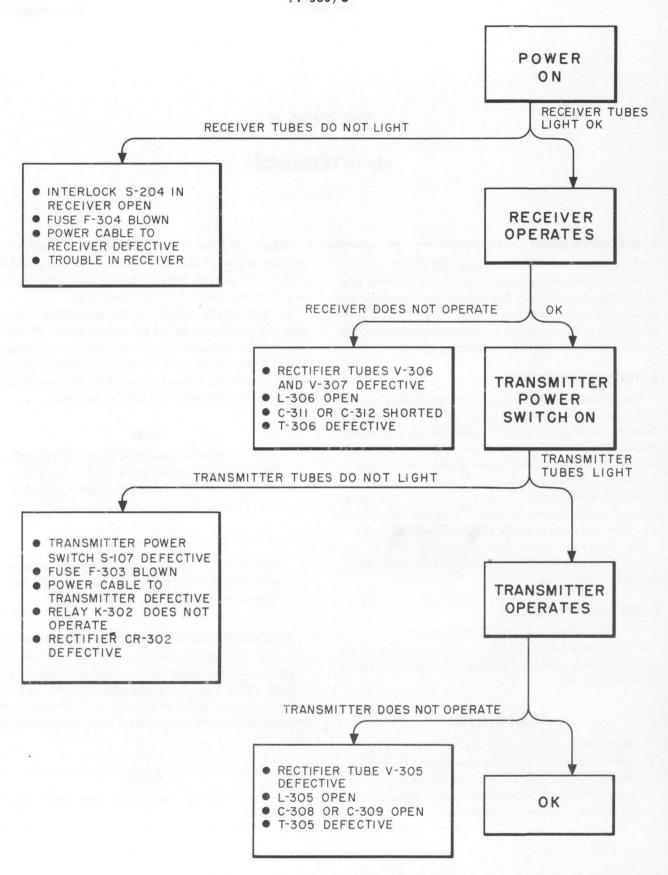


Figure 4-1. Trouble Shooting Chart

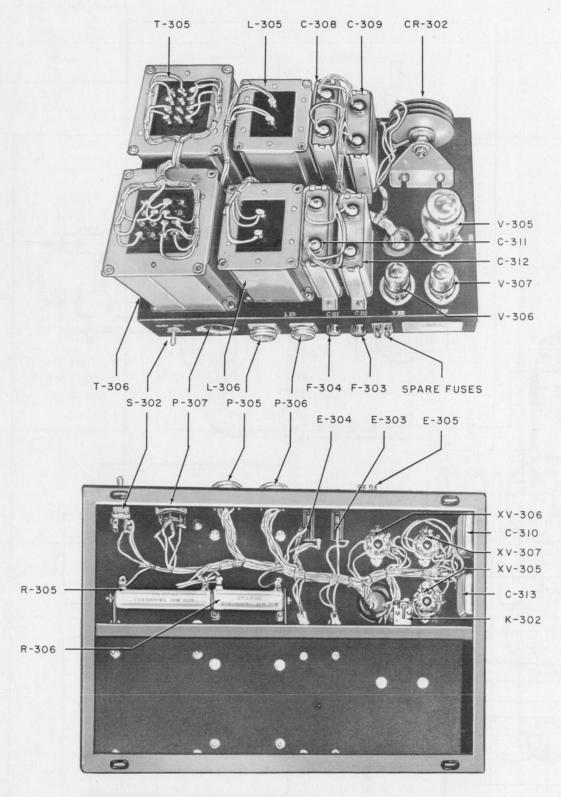


Figure 4-2. Power Supply PP-380/U, Parts Identification

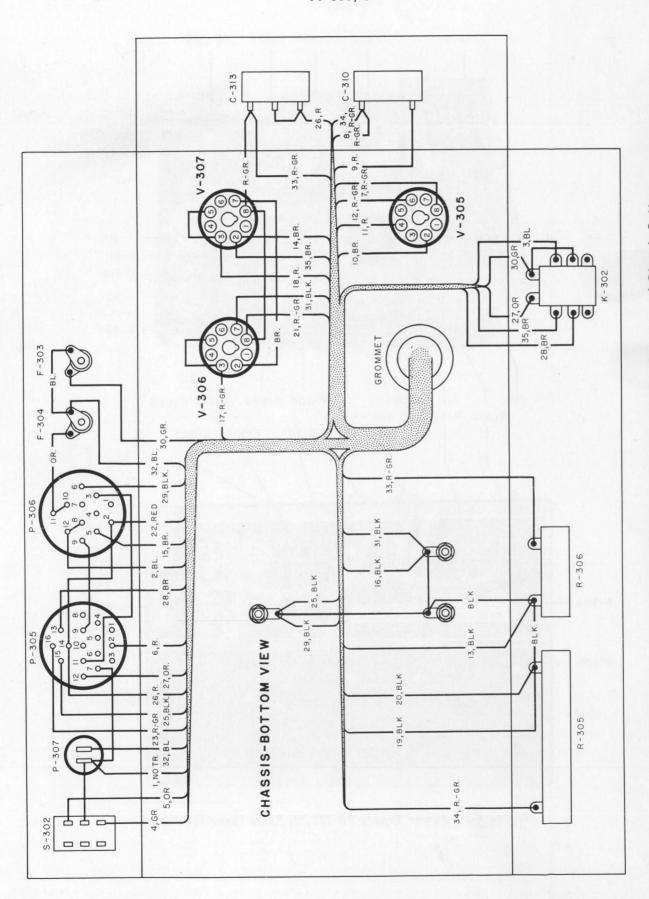


Figure 4-4. Power Supply PP-380/U, Practical Wiring Diagram of Chassis Bottom

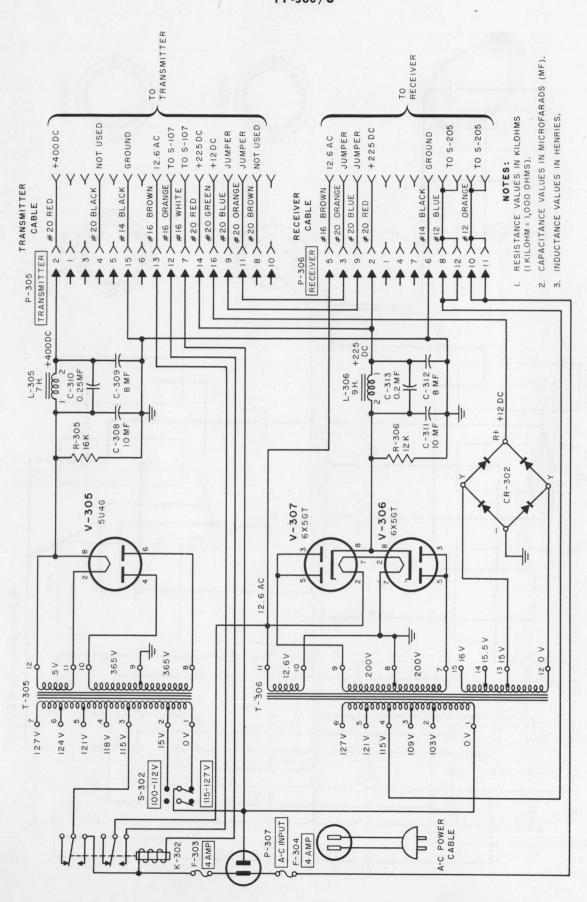
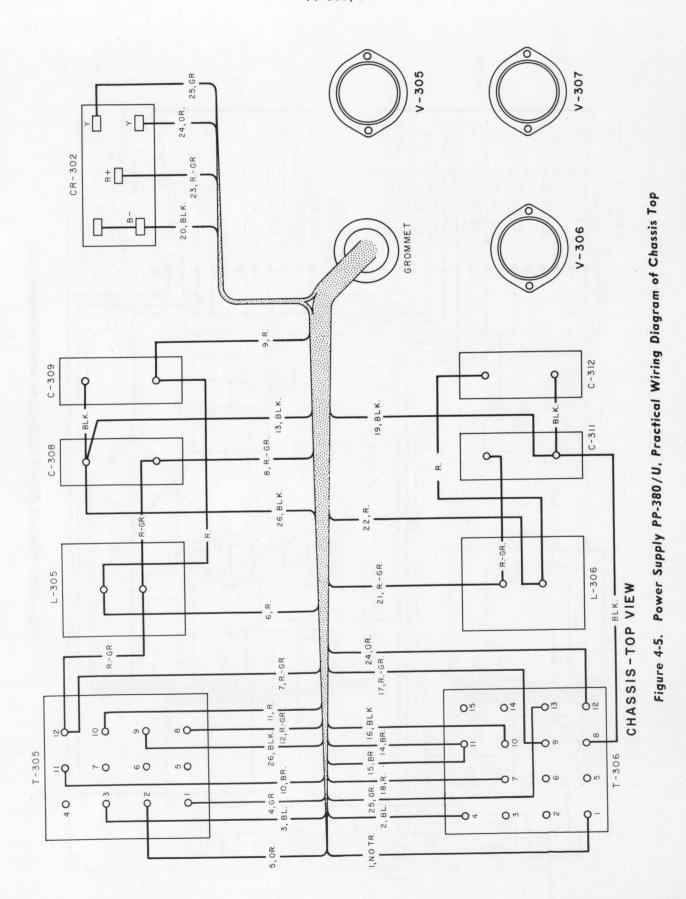
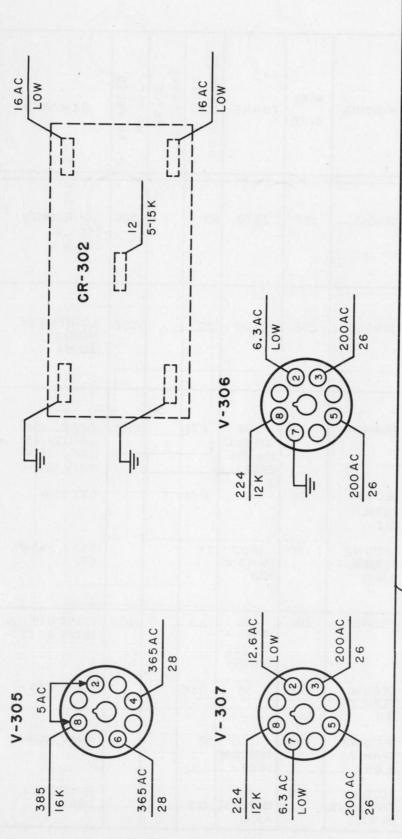
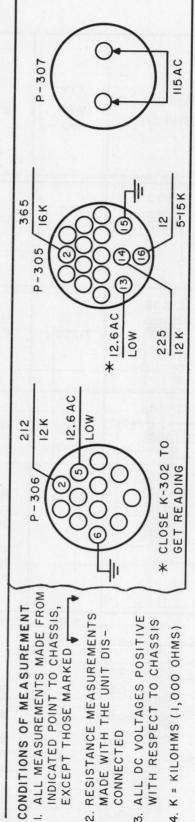


Figure 4-3. Power Supply PP-380/U, Schematic Diagram



ORIGINAL





CONNECTED

m

4

si

Figure 4-6. Power Supply PP-380/U, Voltage and Resistance Data

TABLE 4-1. WINDING DATA

SYMBOL DESIGNATION	FTR PART NO.	WINDING	WIRE SIZE	TURNS	DC RESISTANCE IN OHMS	IMPEDANCE RATIO	HI-POT AC VOLTS	REMARKS
L-305	FSS 21279-1	SINGLE	28E	2370	90		1500	7.0 HENRIES ±10% AT 200 MA.
L-306	FSS 21280-1	SINGLE	28E	2700	100	2 0	1500	9.0 HENRIES ±10% AT 120 MA.
T-305 70 60 50 00 00 00 00 00 00 00 00 00 00 00 00	FSS 21277-2	PRIMARY  SEC'D.#I TERM.II &I2 SEC'D.#2 TERM.8, 9 & IO	17E	262 TAPPED AT 256, 250 243,237, 31. 12 1600 TAPPED AT 800	0.05		1500	100/103/106/ 109/112/115/ 118/121/124/ 127/V. 60 CYC. 5V., 3.0 A
T-306 60 011 50 010 40 010 30 0000000000000000000000000000000	FSS 21278-2	SEC'D.#I TERM.IO & II SEC'D.#2	20E 14E 29E	328 TAPPED AT 312,297, 281,266 35	0.06	le le	1500	103/109/115/121/ 127/ V. 60 CYC 12.6 V., 4.4 A
0 15 0 14 0 13 0 12		TERM. 7, 8, 8, 9 SEC'D #3 TERM.12,13, 14, 8,15	19E	TAPPED AT 550 44 TAPPED AT 43, 41				CT 16/15.5/15 V., 1.4A

PARTS LISTS

TABLE 5-1. LIST OF MAJOR UNITS

SYMBOL	NAME OF MAJOR UNIT	NAVY	DESIGNATION
300 series	Power Supply		PP-380/U

### TABLE 5-2. MAINTENANCE PARTS LIST

ING		ų	ction	lter	8 u	7 filter sction	7 filter section	ing	Power fuse holder	Power fuse holder
LOCATING		Major unit	V-305 filter input section	V-305 filter output section	L-305 resonating	V-306/7 filter input section	V-306/7 filter output section	L-306 resonating	Power	Power
NAME AND DESCRIPTION	POWER SUPPLY PP.380/U	POWER SUPPLY: Army-Navy Power Supply PP.380/U; electronic type; outputs 400 v DC, 0.20 amp/ 225 v DC, 0.12 amp/ 12 v DC, 1.225 amp/ 12.6 v AC, 3.90 amp; input 100/127 v, 60 cyc, single phase; 1734" lg x 1234" wd x 91/2" h overall; uses 5U4G and two 6X5GT; full wave and bridge rectification; AF filter; no mtg provisions; p/o Navy Model TCS series Radio, Telephone and Telegraph Transmitting and Receiving Equipment; Fed Tele & Rad type FTR-3381-AT	CAPACITOR, fixed: paper dielectric; JAN type #CP70B1FF106V; 10 mf plus $20\%$ minus $10\%$ ; 600 vdcw; hermetically sealed metal can; $3\%$ " Ig x $1/\%$ " wd x $4\%$ " h; mineral oil filled and impregnated; two rivet lug term located on top; no internal ground connections; 2 footed mtg brackets w/ $0.187$ " diam hole in each on $4\%$ " mtg/c; Sangamo; spec JAN-C-25	CAPACITOR, fixed: paper dielectric; JAN type #CP70B1FF805V; 8 mf plus 20% minus 10%; 600 vdcw; hermetically sealed metal can; 3¾" lg x 1¼" wd x 4¾" h; mineral oil filled and impregnated; two rivet lug term located on top; no internal ground connections; 2 footed mtg brackets w/ 0.187" diam hole in each on 4¾" mtg/c; Sangamo; spec JAN-C-25	CAPACITOR, fixed: paper dielectric; JAN type #CP53B1EF254K; 250,000 mmf p/m 10%; 600 vdcw; hermetically sealed metal case; 1-13/16" lg x 1" wd x ¾" h; mineral oil filled and impregnated; 2 solder lug term; no internal ground connections; two 3/16" mtg holes on 2½" mtg/c; Sangamo; spec JAN-C-25	Same as C-308	Same as C-309	CAPACITOR, fixed: paper dielectric; JAN type #CP53B4EF104L; 2-sect; 100,000 mmf p/m 15% per sect; 600 vdcw; hermetically sealed metal case; 1-13/16" Ig x 1" wd x 34" h; mineral oil filled and impregnated; 3 solder lug term; no internal ground connections; two 3/16" mtg holes on 21%" mtg c; Sangamo; spec JAN-C-25	HOLDER, fuse: extractor post type; for single 3AG cartridge fuse; bakelite body w/ tinned brass term; 8 amp, 250 v max; 21/8" lg x 23/32" diam overall; 1/2" diam threaded body for panel hole mtg; 2 solder lug term, one on side of body, one at end; Littelfuse catalog #341001;	Same of E.303
STOCK NUMBERS SIGNAL CORPS STANDARD NAVY AIR FORCE		111	N16-C-51881-9110	N16-C-51501-9840	N16-C-46347-3081			N16-C-53192-8190	N17-F-74267-5101	
REFERENCE		300 series	C-308	C-309	C-310	C-311	C-312	C-313	E-303	

						380/0			E-3(	OT C
Spare fuse holder.	Power fuse	Power fuse	Xmtr pwr relay	V-305 filter choke	V-306/7 filter choke	TRANSMITTER	RECEIVER	A-C INPUT connector	V-305 bleeder	V-306 bleeder
rOLLDER, ruse: block type; for two 3AG cartridge fuses; bakelite base w/ nickel plated copper clips; 1½" lg x 1" wd x 7/16" h overall; no terminals; Jones HB #801-S less solder lug term;	FUSE, cartridge: Navy Type -28032-4 4 amp, carry 110% of rating, open in 1 hr at 135% of rating; 250 v; one time; glass body; ferrule terminals; $114''$ lg x $14''$ diam; $14''$ diam term; Buss part #MTH4	Same as F-303	RELAY, armature: contact arrangement 2C; contact rating 3 amp, 110 v AC; silver contacts 1/8" diam; single-wound coil, 115 v 50/60 cyc AC, insulated coil; solder lug term on coil and contacts; 13/4" Ig x 1-3/16" wd x 11/8" h overall; single mtg stud 3/8" Ig w/ 6-32 thd and 1/8" diam locating pin on 1/2" mtg/c, stud at center of relay base bottom; fast acting; Advance Electric Co. part #K1504;	REACTOR: filter choke; 7 hy, 200 ma; 90 ohms DC resistance; 1500 v RMS test; potted in metal case; 4·3/16" lg x 3½" wd x 4·11/16" h overall; four 7/32" diam mtg holes on 3·9/16" x 2·15/16" mtg/c; 2 solder lug term on top; Freed Trans specification #16993; Fed Tele & Rad part/dwg #FSE-23732-1; spec Navy 16T30;	REACTOR: filter choke; 9 hy, 120 ma; 100 ohms DC resistance; 1500 v RMS test; potted in metal case; 4-3/16" lg x 3½" wd x 4-11/16" h overall; eight 7-32" diam mtg holes on 3-9/16" x 2-15/16" mtg/c; 2 solder lug term on bottom; Freed Trans specification #16994; Fed Tele & Rad part/dwg #FSE-23733-1; spec Navy 16T30;	CONNECTOR, receptacle: Navy Type -49893 16 round male cont, pol; straight type; 13%" lg x 13%" wd x 34" h; cont #1 to #12 incl, #14, and #16 rated 10 amp for #16 wire, cont #13 and #15 rated 30 amp for #10 wire; cylindrical aluminum alloy body, sand blasted and sprayed w/ clear laquer, w/ square mtg fl; molded black bakelite insert; four 0.120" diam mtg holes on 1.038" x 1.038" mtg/c; Cannonelec part #SK-C16-32S; Fed Tele & Rad pt/dwg #FSM-25924-1;	CONNECTOR, receptacle: Navy Type #-49899 12 round male cont, pol; straight type; 1¼" lg x 1¼" wd x ¾" h; cont rated 10 amp; cylindrical aluminum body, sand blasted and sprayed w/ clear laquer; molded black bakelite insert; four 0.120" diam mtg holes on 0.972" x 0.972" mtg/c; Cannonelec part #GK-12-325; Fed Tele & Rad pt/dwg #FSM-25925-1;	CONNECTOR, receptacle: Navy Type #-49643 two rectangular male cont, non pol; straight type; 2-1/16" lg x 15%" wd x 1-3/16" h; cont rated 15/10 amp at 110/250 v; cylindrical bakelite body; two 5/32" mtg holes on 13/4" mg/c; incl nickel pl steel shell for below surface mtg; Amphenol part #61-M10; Fed Tele & Rad pt/dwg #FSM-25922-1;	RESISTOR, fixed: wire wound; JAN type #RW35F163; 16,000 ohms p/m 5%; 38 w at 275°C max continuous oper temp; body dimen 4" lg x 29/32" diam; cement coating, resistant to humidity; 2 solder lug term; WL type #RW35F163; spec JAN-R-26A;	RESISTOR, fixed: wire wound; JAN type #RW34F123; 12,000 ohms p/m 5%; 30 w at 275°C max continuous oper temp; body dimen 3" Ig x 29/32" diam; cement coating; resistant to humidity: 2 solder his term. WI type #PW24E132, 2000 1438 p 264.
N17-F-73773-8227	N17-F-16302-130		N17-R-64235-6869	N16-R-29157-1865	N16-R-29220-8616	2Z7126.1 17-C-73599-6086	2ZK7122.15 N17-C-73574-9131	6Z7589 N17-C-73446-5848	N16-R-66462-5931	N16-R-66425-6211
	F-303	F-304	<b>K</b> -302	L-305	L-306	P-305	P-306	P-307	R-305	R-306

## TABLE 5-2. MAINTENANCE PARTS LIST-(CONT'D)

W-302				PP-380/U					
LOCATING	V-105 bleeder	Line voltage adj.	400 volt supply transformer	225 volt supply	400 volt rectifier	225 volt rectifier	225 volt rectifier	TRANSMITTER	RECEIVER
NAME AND DESCRIPTION	POWER SUPPLY PP-380/U—(CONT'D)	SWITCH, toggle: DPDT; JAN type #ST52N; 30 amp at 30 v DC; phenolic body; body dimen 1-21/64" lg x 49/64" wd x 1-1/16" h; bat type handle; solder lug term; single hole mtg bushing 15/32-32NS-2, 15/32" lg; spec JAN-S-23;	TRANSFORMER, power: filament and plate type; input 100/127 v, 60 cyc, single ph, tapped at 15, 115, 118, 121, 124, and 127 v; 2 output windings; secd #1 730 v at 230 ma CT, secd #2 5 v at 3 amp; 1000 v insulation; air coolant, potted metal case; enclosed metal case; $4J4''$ lg x $5J4''$ wd x $5J4''$ h; 12 solder lug term on top of case; four $7/32''$ mtg holes on $4J2''$ x $354''$ mtg/c; Freed Trans spec #16995; Fed Tele & Rad pt/dwg #FSE-23730-1; spec Navy 16T30;	TRANSFORMER, power: filament and plate type; input 103/127 v, 60 cyc, single ph, tapped at 103, 109, 115, 121, and 124 v; 3 output windings; secd #1 400 v at 140 ma CT, secd #2 12 v at 4.4 amp, secd #3 16/15.5/15 v at 1.4 amp; 1000 v insulation; air coolant, potted metal case; enclosed metal case; $4V_4$ " Ig x $5V_8$ " wd x $5V_4$ " h; 15 solder lug term on top of case; four 7/32" mtg holes on $4V_2$ " x 35/8" mtg/c; Freed Trans spec #16996; Fed Tele & Rad pt/dwg #FSE-23731-1; spec Navy 16T30;	TUBE, electron: JAN type #5U4G full-wave high-vacuum rectifier; spec JAN-1A;	TUBE, electron: JAN type #6X5GT; full-wave high-vacuum rectifier; spec JAN-1A;	Same as V-306	CABLE ASSEMBLY, power: one #14 AWG stranded cond, three #16 AWG stranded cond, seven #20 AWG stranded cond; synthetic ins; 600 vdcw, cotton binder, synthetic jacket; 10 ft lg excluding terminations; Cannonelec #SK-C16-21 1/2 and AN-3057-8 at one end and Cannonelec #SK-C16-23 1/2AC and AN-3057-8 at other end; p/o Army-Navy Rectifier Power Supply PP-380/U; Fed Tele & Rad pt-dwg #FSA-23724-1;	CABLE ASSEMBLY, power: two #12 AWG stranded cond, one #14 AWG stranded cond, one #16 AWG stranded cond, one #16 AWG stranded cond, three #20 AWG stranded cond, synthetic ins, 600 v working, cotton binder, synthetic jacket 10 ft lg excluding terminations; Cannonelec #CK-12-23 1/2 AC and AN-3057-8 at one end and Cannonelec #CK-12-21 1/2 AC and AN-3057-8 at other end;
STOCK NUMBERS SIGNAL CORPS STANDARD NAVY AIR FORCE		N17-S-73959-1025	N17-T-73318-3005	N17-T-73580-7001	N16-T-55464	N16-T-56758		N17-C-48853-9751	N17-C-48753-7901
REFERENCE	10-305	S-302	T-305	T-306	V-305	V-306	V-307	W-301	W-302

A-C INPUT cable	12-volt rectifier	V-305 socket	V-306 socket	V-307 socket
CABLE ASSEMBLY, power: Underwriters type SJ; two #18 AWG stranded cond; 600 v working; 6 ft lg excluding terminations; molded-on parallel-blade male rubber body plug at one end and Amphenol #61F4 female connector body at other end; p/o Army-Navy Rectifier Power Supply PP-380/U; Fed Tele & Rad pt/dwg #FSN-21462-1;	RECTIFIER, metallic: selenium; input 16 v AC, 60 cyc, output 12 v DC, 3 amp at 50°C ambient; round, 3-7/16" lg x 33/8" wd x 4-9/16" h overall; two 0.266" x 9/16" mtg slots on 17/8" mtg/c; Fed Tele & Rad part #206B1BLX1, dwg #FSJ-24532-1;	SOCKET, tube: octal; Navy Type #-49374-A below chassis saddle mtg; two 5/32" mtg holes 11/2" c to c on molded-in mtg plate 17/8" lg x 1-9/32" wd; round mica-filled bakelite body 1-7/64" diam x 31/64" h excluding term; phosphor bronze silver pl cont; Cinch part #CMG-9857; Fed Tele & Rad pt/dwg #FSE-26059-1;	Same as XV-305	Same as XV-307
N17-C-48226-1886	N17-R-50994-4455	N16-S-63516-6551		
W-303	CR-302	XV-305	XV-306	XV-307

TABLE 5-3. CROSS REFERENCE PARTS LIST

SYMBOL	P-305 P-306 P-307
SIGNAL CORPS STOCK NO.	2Z7126.1 2ZK7122.15 6Z7589
SYMBOL	C-310 C-309 C-308 C-308 C-313 L-306 R-305 R-305 XV-305 V-305 V-305 W-301 P-307 P-307 P-303 K-302 K-302 T-305 T-306
STANDARD NAVY STOCK NO.	16-C-46347-3081 16-C-51501-9840 16-C-51881-9110 16-C-53192-8190 16-R-29157-1865 16-R-29157-1865 16-R-66425-6211 16-R-66425-6211 16-T-55464 16-T-5578 17-C-48226-1886 17-C-48853-9751 17-C-48853-9751 17-C-73574-9131 17-C-7359-6086 17-C-7359-6086 17-F-16302-130 17-F-74267-5101 17-F-74267-5101 17-F-74267-5101 17-F-74267-5101 17-F-733718-3005 17-T-73318-3005
KEY SYMBOL	F-303 XV-305 P-307 P-305 P-306
NAVY TYPE	-28032-4 -49374- <b>A</b> -49893 -49899
KEY	C-310 C-313 C-308 C-309 R-305 V-305 V-305 V-306
JAN	CP53B1EF254K CP53B4EF104L CP70B1FF106V CP70B1FF805V RW34F123 RW35F163 ST52N 5U4G 6X5GT

JAN COLOR CODE FOR FIXED COMPOSITION RESISTORS

CAPACITANCE

SIGNIFICANT FIGURES AXIAL TYPE INSULATED

JAN COLOR CODE FOR FIXED CERAMIC-DIELECTRIC CAPACITORS

RADIAL TYPE NON-INSULATED SIGNIFICANT FIGURES

RMA COLOR CODE FOR TUBULAR CERAMIC-DIELECTRIC CAPACITORS

SIGNIFICANT FIGURES

CAPACITANCE

-MULTIPLIER

COEFFICIENT

MULTIPLIER

ALL 500 VOLTS

TEMPERATURE COEFFICIENT

MULTIPLIER

ALL 500 VOLTS

CAPACITANCE

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ALL 500 VOLTS

SIGNIFICANT FIGURES

AXIAL TYPE INSULATED

MULTIPLIER

MULTIPLIER

# TABLE 5-4. COLOR CODES AND MISCELLANEOUS DATA.

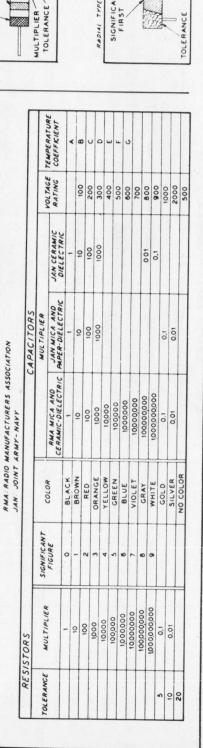
### RESISTOR COLOR CODES NON-INSULATED TAN RMA COLOR CODE FOR FIXED COMPOSITION RESISTORS SIGNIFICANT FIGURES SIGNIFICANT FIGURES RADIAL TYPE AKIAL TYPE TOLERANCE MULTIPLIER JAN 6-DOT COLOR CODE FOR PAPER-DIELECTRIC CAPACITORS JAN 6-DOT COLOR CODE FOR MICA-DIELECTRIC CAPACITORS MULTIPLIER -MULTIPLIER SIGNIFICANT FIGURES SIGNIFICANT FIGURES FIRST SECOND CAPACITANCE TOLERANCE \* -000 -800 TEMPERATURE COEFFICIENT TEMPERATURE COEFFICIENT THESE DOTS ARE ALWAYS SILVER CAPACITOR COLOR CODES THIS DOT RMA 6-DOT COLOR CODE FOR MICA-DIELECTRIC CAPACITORS CAPACITORS MULTIPLIER -MULTIPLIER RMA 3-DOT COLOR CODE FOR MICA-DIELECTRIC CAPACITANCE TOLERANCE SIGNIFICANT FIGURES SIGNIFICANT FIGURES

ALL 500 VOLTS

000 000

VOLTAGE RATING

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RADIAL TYPE NON-INSULATED

SIGNIFICANT FIGURES

TABLE 5-5. LIST OF MANUFACTURERS

ABBREVIATION	NAVY PREFIX	NAME OF MANUFACTURER	ADDRESS
Advance Flectric	CATM	Advance Electric Co.	1260 W. 2nd St., Los Angeles, Cal.
Amphenol	СРН	American Phenolic Corp.	1830 S. 55th Ave., Chicago, III.
Buss	CFA	Bussman Mfg. Co.	2538 W. University St., St. Louis, Mo.
Cannonelec	CED	Cannon Elec. Development Co.	3291 Humboldt St., Los Angeles 31, Calif.
Ginch	CMG	Cinch Mfg. Co.	2339 W. Van Buren St., Chicago, Ill.
Fed Tele & Rad	CFT	Federal Telephone & Radio Corp.	900 Passaic Ave., E. Newark, N. J.
Freed Trans	CFX	Freed Transformer Co.	72 Spring St., New York, N. Y.
lones HB	CIC	Howard B. Jones	2300 W. Wabansia Ave., Chicago, III.
Littelfuse	CLF	Littelfuse, Inc.	4765 Ravenswood Ave., Chicago, III.
Sangamo	CAN	Sangamo Electric Co.	Springfield, III.
Mr.	CAO	Ward Leonard Co.	6 South St., Mount Vernon, N. Y.