UNCLASSIFIED

NAVSHIPS 0967-136-1010

RETURN TO SUPSHIP SIX LIERARY

TECHNICAL MANUAL

for

AMPLIFIER, RADIO FREQUENCY AM-2123/U

> RETURN TO SUPSHIP SIX TIBRARY

HETERY TO SITE SUITE SILE

Department of the Navy
Bureau of Ships

UNCLASSIFIED

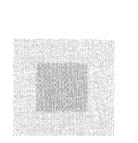


TITLE PAGE EXPLANATION OF SHADING EXPLANATION OF SPECIAL SYMBOLS EXPLANATION OF ALPHANUMERIC CODES EFFECTIVITY PAGES DESCRIPTION BLOCKED TEXT BLOCKED SCHEMATIC PARTS DATA	ЭE
EXPLANATION OF SPECIAL SYMBOLS EXPLANATION OF ALPHANUMERIC CODES EFFECTIVITY PAGES DESCRIPTION BLOCKED TEXT 4 BLOCKED SCHEMATIC 5	
EXPLANATION OF ALPHANUMERIC CODES EFFECTIVITY PAGES DESCRIPTION BLOCKED TEXT 4 BLOCKED SCHEMATIC 5	
EFFECTIVITY PAGES DESCRIPTION BLOCKED TEXT BLOCKED SCHEMATIC 5	
DESCRIPTION BLOCKED TEXT BLOCKED SCHEMATIC 5	
BLOCKED TEXT BLOCKED SCHEMATIC 5	
BLOCKED SCHEMATIC 5	
PARTS DATA	
MAINTENANCE DEPENDENCY CHART 7	
ALIGNMENT 8	

CONTRACTOR: MONTRONICS, INC., SEATTLE, WASHINGTON CONTRACT: N600 (24-126) 63567 TM APPROVAL DATE: 10 MARCH 1966

	EFFE	CTIVIT	Y PAGES
1	THRU	8	ORIGINAL

EXPLANATION	OF SHADING
GREY SHADED AREAS ON BLOCKED SCHEMATIC AND BLOCKED TEXT INDICATE THE PHYSICAL ASSEMBLIES OF THE EQUIPMENT. DARKER GREY SHADES INDICATE SUB-PACKAGING WITHIN THE LIGHTER SHADE OF GREY.	

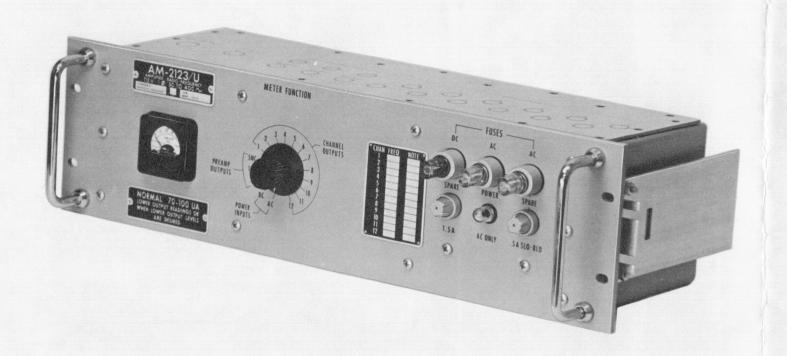


BLUE SHADED AREAS ON BLOCKED SCHEMATIC AND BLOCKED TEXT INDICATE FUNCTIONAL GROUPING OF COM-PONENTS OR CIRCUITS. DARKER BLUE SHADES INDICATE SUB-FUNC-TIONAL CIRCUITS WITHIN FUNCTIONAL CIRCUITS.

EXPLANATION OF SPECIAL SYMBOLS					
CATEGORY	SPECIAL SYMBOLS	MEANING OF SYMBOL			
SIGNAL CODE	>	MAJOR FUNCTIONAL FLOW			
SYMBOLS	>	SIGNAL USED TO PROVIDE METER READING			
	₩	FEEDBACK SIGNAL			
STANDARD SYMBOLS USED ONLY FOR SPECIFIC INDICATED PURPOSE	R	ALL DC RETURN CONNECTIONS			
SPECIAL DRAWING SYMBOLS USED	\oslash	SCREWDRIVER ADJUSTMENT			

THIS STYLE OF MANUAL AND ITS USE ARE DESCRIBED IN NAVSHIPS 0900-001-0000.

EXF	PLANATION OF FUNCTI	CODES				
BASIC CATEGORY OF FUNCTIONALI- ZATION	LETTER CODES			TTER CODES NUMERICAL CODE		
INDIVIDUAL CIRCUIT ELEMENTS AND LINEAR NETWORKS	FUNCTIONAL ENTITIES CONTAINING ONE OR MORE LINEAR COMPONENTS (RESISTORS, CAPACITORS, ETC.) ARRANGED IN A NETWORK ARE PRECEDED BY N.	N-FL-1 N-TUN-1	FILTER NETWORK TUNED CIRCUIT	WITHIN EACH ASSEMBLY, CODES FOR FUNCTIONAL ENTITY TYPES BEGIN AT 1. FOR EXAMPLE, IF A GIVEN ASSEMBLY HAS TWO TUNED CIRCUITS AND A VOLTAGE REGU- LATOR, CODE NUMBERS WOULD BE AS FOLLOWS:		
CIRCUITS CONTAINING ONE OR MORE NON-LINEAR ELEMENTS WHICH MAY BE EITHER	FUNCTIONAL ENTITIES CONTAINING TRANSISTORS ARE PRECEDED BY Q.	Q-AMP-1 Q-EF-1 Q-SR-1 Q-PPA-1	AMPLIFIER EMITTER FOLLOWER SERIES REGULATOR PUSH-PULL AMPLIFIER	N-TUN-1 N-TUN-2 X-VR-1		
ACTIVE OR PASSIVE	FUNCTIONAL ENTITIES CONTAINING SEMICONDUCTOR DIODES ARE PRECEDED BY X.	X-RCT-1 X-VR-1 X-DET-1	RECTIFIER VOLTAGE REGULATOR DETECTOR			
COMPOSITE CIRCUIT (ONE WHICH IS SUBFUNC- TIONALIZED)	COMPOSITE FUNCTIONAL ENTITIES CONTAINING ONE OR MORE OF THE FUNC- TIONAL ENTITIES (N, Q, OR X) LISTED ABOVE ARE PRECEDED BY C	C-PWR-1 C-PS-1 C-REG-1	POWER POWER SUPPLY REGULATOR			



INSTALLATION

The AM-2123/U Radio Frequency Amplifier may be rack or bench mounted. Slides are provided to facilitate mounting in a standard 19 inch rack. The slide brackets are slotted to accommodate the rack mounting bolts. Mounting holes have also been drilled in the front panel. In either case, install the unit rigidly; do not use resilient mounts.

Check that the preamplifiers are installed in the designated jacks, and that the amplifier assemblies are installed as desired. Mark the front panel channel chart with a grease pencil to show the frequency employed. Securely tighten the 16 screws that fasten the top cover to the outer chassis; then, securely tighten the 8 screws that fasten the top cover to the inner chassis, to prevent radio frequency interference (RFI).

Power requirements are:

115 VAC, single phase, 50 to 400 CPS, 0.5 Amp. 22 to 30 VDC, 1 Amp (standby source).

RADIO FREQUENCY AMPLIFIER AM-2123/U

Overall Description And Use

The Radio Frequency Amplifier performs the following functions:

Accepts three input frequencies: 0.1 MC, 1.0 MC, and 5.0 MC.

Provides a 4 to 5 volt output at any of the three input frequencies to any of twelve output channels.

Automatically switches over to external d-c power in the event of 115 VAC power failure.

Provides monitoring of power inputs, preamplifier inputs, and amplifier outputs.

The following assemblies are normally contained in the amplifier:

One 0.1 MC Preamplifier A1, 183848 One 1.0 MC Preamplifier A2, 183855 One 5.0 MC Preamplifier A5, 183889 Four 0.1 MC Amplifiers A3, 183863 Four 1.0 MC Amplifiers A4, 183871 Four 5.0 MC Amplifiers A6, 183897

The 0.1 MC, 1.0 MC, and 5.0 MC preamplifiers are mounted in jacks Jl6, Jl7, and Jl8, respectively.

Up to twelve amplifiers, in any combination, may be mounted in jacks J19 thru J30, representing Channels 1 thru 12, respectively. The frequency of the amplifier assembly installed for each channel may be marked with a grease pencil on the front panel chart. The NOTE column is provided for listing any additional information. For example, "REC 4" would indicate that the channel so marked is for receiver number 4.

Radio Frequency Amplifier AM-2123/U is basically a tuned linear amplifier for use in standard-frequency distribution systems.

Each of three input frequencies has its own connector, and the signal is applied through a preamplifier assembly to each and every amplifier assembly jack.

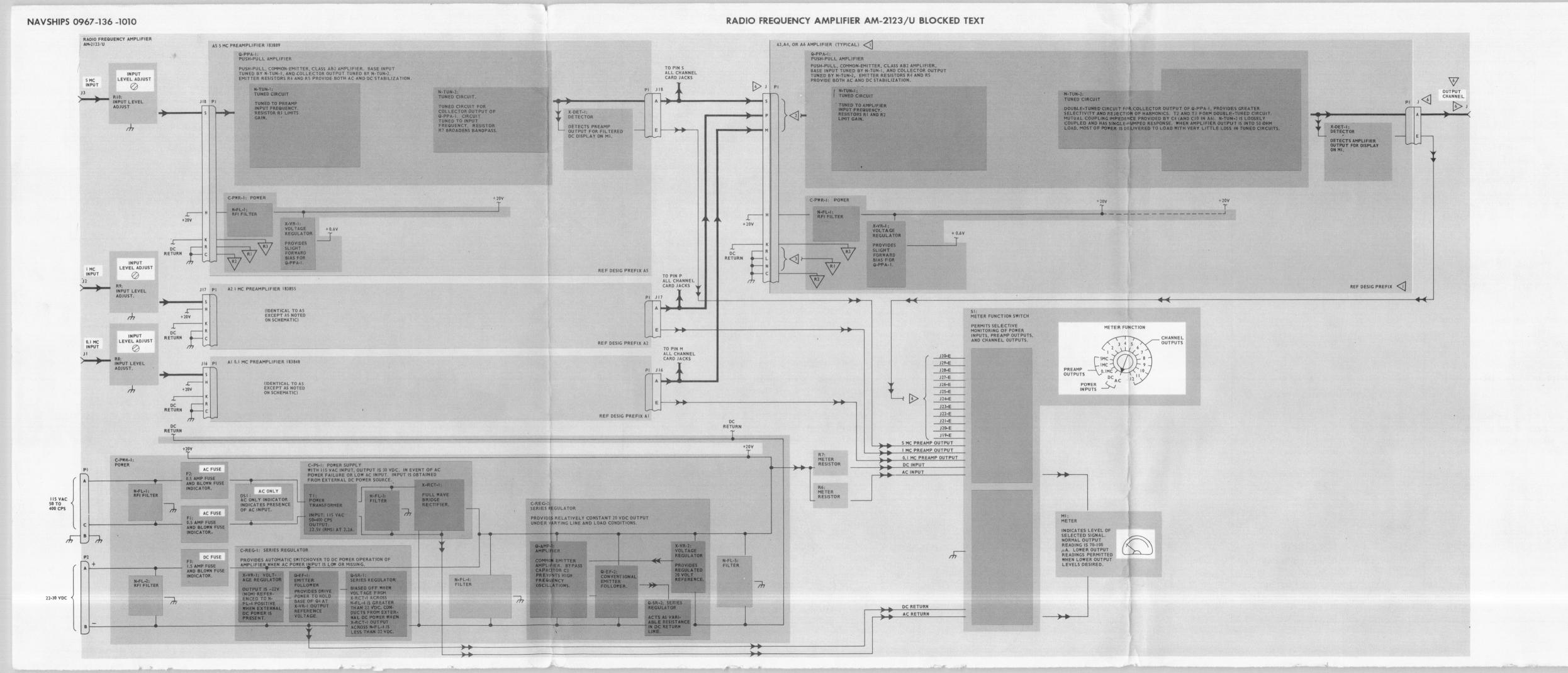
Each of twelve output channels consists of a plug-in assembly, and each assembly consists of a solid-state narrow-band, RF amplifier tuned to one of the three input frequencies. Frequency service for a given channel is selected by inserting an assembly of the desired frequency into that channel (no switching or change of wiring is required). The unit will operate with 1 to 12 assemblies plugged in.

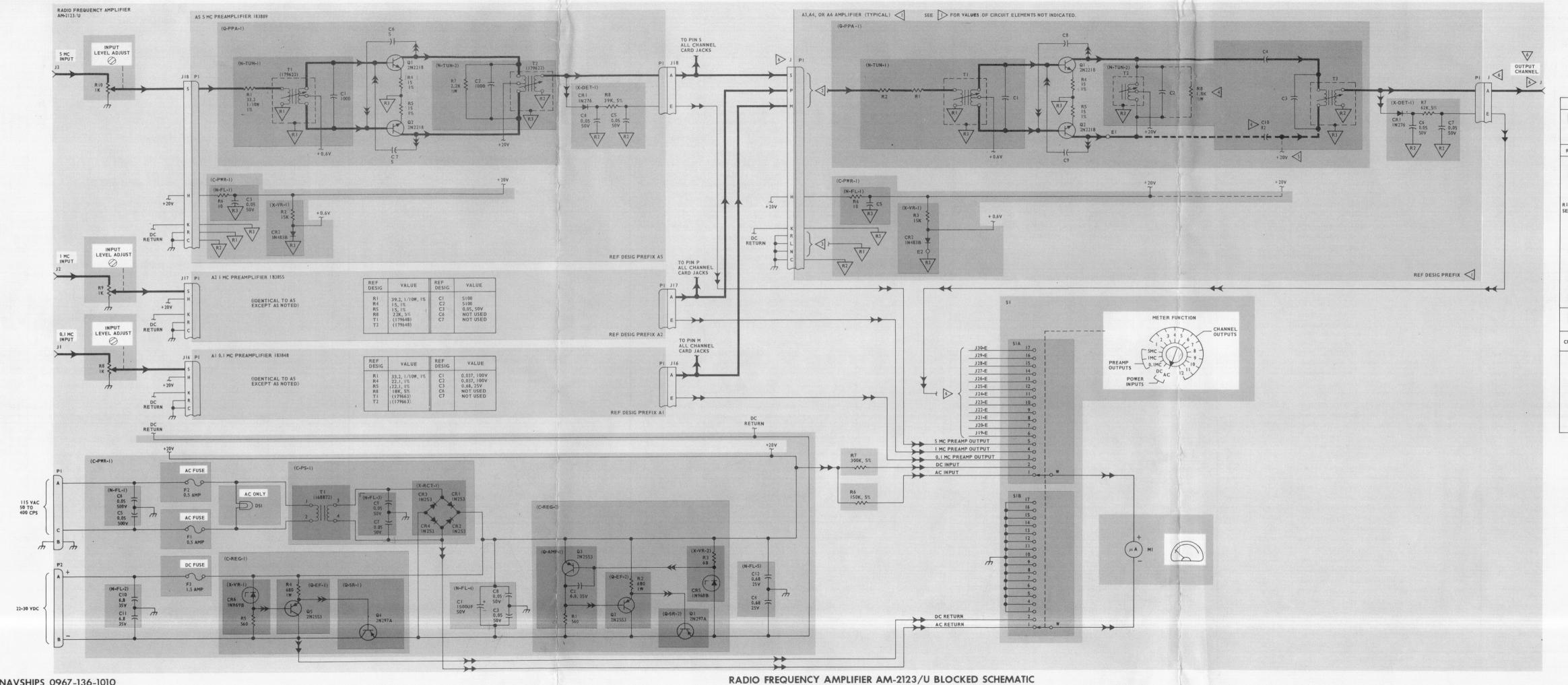
All input and output connections, and input level adjustments are located on the rear panel. A pilot lamp on the front panel lights when there is AC line power present. The front panel meter and associated meter function switch allows the power inputs and all outputs to be monitored. Although the unit will not be damaged by open-circuit or short-circuit outputs, it is recommended that the output channels always be terminated and the output level be maintained at 5 VAC or less (less than 100 μ A reading on meter). The 5 VAC output level is sufficient to provide 2 VAC into 50 ohms at the end of 1000 feet of RG-58/U at 5 MC. Lower attenuation will be experienced if lower loss coax is used and at lower frequencies.

EQUIPMENT SPECIFICATIONS

DESIGNATED NAME	SPECIFICATION
l. Input Characteristics:	
Frequency	Three separate input channels: One each for 5.0 MC, 1.0 MC, and 0.1 MC.
Level	Input level 0.5 to 5.0 volts. Input level adjust control for each input.
Impedance	Input impedance on each channel greater than 50 ohms with any number of amplifier assemblies connected to that channel.
2. Output Characteristics:	
Level	4 to 5 volts rms at all outputs for one setting of input level adjust.
Bandwidth	Less than 2 percent of input frequency for 3 decibels (db) down and less than 10 percent for 30 db down.
Distortion	Any single distortion product is greater than 80 db below signal level, except harmonics which are greater than 60 db down.
Isolation	The signal at any output is changed by less than 1% by a short in any other output.

	SHIPPING DAT	A
	Equipment	Boxed
Height	5-1/4''	6''
Width	19''	22-3/8"
Depth	8-1/2"	10-3/4"
Weight	16 lbs.	21 lbs.





IDENT	IFIERS A3, A4, AND A6 ICAL EXCEPT AS NOT	ARE TED	
	A3 183863	A4 183871	A6 183897
REF DESIG	0.1 MC AMPLIFIER	I MC AMPLIFIER	5 MC AMPLIFIER
C1 C2 C3	0.037, 100V 0.037, 100V 0.01, 100V	5100 5100 1200	1000 1000 270
C4 C5	3300 0.68, 25V	330 0.05, 50V	82 0.05, 50V
C8 C9 RI (FACTORY SELECTED) R2	NOT USED NOT USED 27.4, 47.5, OR 68,1 1/10W, 1% 182, 1/10W, 1%	NOT USED NOT USED 47.5, 56.2, 68.1 OR 82.5, 1/10W, 1% 56.2, 1/10W, 1%	5 5 27.4 OR 47.5 1/100 1% 150, 1/10W, 1%
T1 T2 T3	(179663) (179663) (179655)	(179648) (179648) (179630)	(179622) (179622) (179614)
2>	PIN M	PIN P	PIN S
3>	PIN L	PIN N	PIN R
4>	NOT USED	NOT USED	
5>		-	NOT USED

	6>	UNE	DE IME	FLAF	CH	ANNE	LS (AL	CHANNE	4ELS	IDENT	ICA
		JACK	DESIG	NAT	IONS	FOR	EACH	CHANNE	L AS	NOTE).
L											

			MONITORE	D OUTPUT
CHANNEL	CARD JACK	OUTPUT JACK	FROM	то
- 1	J19	J4	J19-E	SIA-6
2	J20	J5	J20-E	SIA-7
3	J21	16	J21-E	SIA-8
4	J22	J7	J22-E	SIA-9
5	J23	18	J23-E	SIA-I
6	J24	J9	J24-E	SIA-I
7	J25	110	J25-E	SIA-I
8	J26	111	J26-E	SIA-I
9	J27	J12	J27-E	SIA-I
10	J28	J13	J28-E	SIA-I
- 11	J29	J14	J29-E	SIA-I
12	J30	J15	J30-E	SIA-I

GENERAL NOTES UNLESS OTHERWISE SPECIFIED:

1. RESISTOR VALUES IN OHMS, ¼W, 10%.

2. CAPACITOR VALUES:

a. WHOLE NUMBERS IN UUF, 500V,

b. DECIMAL NUMBERS IN UF, 500V. ENGINEERING SOURCE DATA 203-1-109 REVISION 1 203-1-102 203-1-103 203-1-104 203-1-105 203-1-106

NAME AND DESCRIPTION

RESISTOR, COMPOSITION, RC07GF153K

RESISTOR, METAL FILM, RN60D15R0F

RESISTOR METAL FILM RN60DISROF

RESISTOR, COMPOSITION, RC07GF100K

TRANSFORMER, R.F., MONTRONICS NO. 179648

TRANSFORMER, R.F., MONTRONICS NO. 179648

TRANSFORMER, R.F., MONTRONICS NO. 179630

CAPACITOR, CERAMIC, 0.05 UF, 50 VDC, SPRAGUE NO. 55C23A1

CAPACITOR, CERAMIC, 0.05 UF, 50 VDC, SPRAGUE NO. 55C23A1

CAPACITOR, CERAMIC, 0.05 UF, 50 VDC, SPR AGUE NO. 55C23A1

5 MC PREAMPLIFIER ASSEMBLY, 183889

CAPACITOR, MICA, CM05D102J03

CAPACITOR, MICA, CM05C050K03

CAPACITOR, MICA, CM05C050K03

SEMICONDUCTOR, DIODE, IN276, MIL-S-19500/192

SEMICONDUCTOR, DIODE, IN483B, MIL-S-19500/118 CONNECTOR, PLUG, METHODE MFG. NO. MD-1115-RATS

TRANSISTOR, NPN, 2N2218, MIL-S-19500/251A

TRANSISTOR, NPN, 2N2218, MIL-S-19500/251A RESISTOR, METAL FILM, RN55D33R2F

RESISTOR, COMPOSITION, RC07GF153K

RESISTOR, METAL FILM, RN60D15R0F

RESISTOR, METAL FILM, RN60D15R0F

RESISTOR, COMPOSITION, RC20GF100K

RESISTOR, COMPOSITION, RC20GF222K

RESISTOR, COMPOSITION, RC07GF393J

5 MC AMPLIFIER ASSEMBLY, 183897

CAPACITOR, MICA, CM06D102J03

CAPACITOR, MICA, CM06D102J03

CAPACITOR, MICA, CM05D271J03

CAPACITOR, MICA, CM05D820J03

TRANSFORMER, R.F., MONTRONICS NO. 179622

TRANSFORMER, R.F., MONTRONICS NO. 179622

CAPACITOR, CERAMIC, 0.05 UF, 50 VDC, SPRAGUE NO. 55C23A1

E.1/5.1

D.4/4.2

E.2/4.4

F.1/4.2

C.4/6.3

C.1/6.5

C.2/7.2

C.2/7.3

B. 4/8.2

B.1/6.4

B.3/6.5

A.5/6.5

B.5/7.3

C.2/6.5

F.1/6.3

E.1/6.5

F.5/7.1

E.4/7.1

A4R5

A4R6

A4R7

A4TI

A4T2

A4T3

A5CI

A5C2

A5C3

A5C4

A5C5

A5C6

A5C7

A5CR1

A5CR2

A5Q1

A5Q2

A5R3

A5R4

A5R5

A5R6

A5R7

A5R8

A5TI

A5T2

A6CI

A6C2

A6C3

A6C4

[4] 2 .3 .4 .5 [4] 2 .3 .4 .5 [4] .2 .3 .4 .5 [4] .2 .3 .4 .5 [4] .2 .3 .4 .5 [4] .2 .3 .4 .5 [4] .2 .3 .4 .5 [4]

RADIO FREQUENCY AMPLIFIER AM-2123/U

PARTS DATA FOR RADIO FREQUENCY AMPLIFIER AM-2123/U

REF DESIG	LOCATING FUNCTION	NAME AND DESCRIPTION	REF DESIG	LOCATING FUNCTION	NAME AND DESCRIPTION
СІ	F.3/2.5	CAPACITOR, ELECTROLYTIC, 1500 UF, 50 YDC, SPRAGUE NO. 36D152G050AB6B	J22	D.3/9.1	CONNECTOR, RECEPTACLE, METHODE MFG NO. FD-1115-TT (RECEPTACLE FOR CHANNEL 4 AMPLIFIER)
C2	G.2/2.2	CAPACITOR, TANTALUM, 6.8 UF, 35 VDC, SPRAGUE NO. CS13AF6R8M	J23	D.2/9.1	CONNECTOR, RECEPTACLE, METHODE MFG NO. FD-1115-TT
C3	G.1/3.2 E.5/2.5	CAPACITOR, CERAMIC, 0.05 UF, 50 VDC, SPRAGUE NO. 55C23AI	124	65/01	(RECEPTACLE FOR CHANNEL 5 AMPLIFIER)
C5	G.1/3.4	CAPACITOR, CERAMIC, 0.68 UF, 25 VDC, SPRAGUE NO. 5C12A	J24	C.5/9.1	CONNECTOR, RECEPTACLE, METHODE MFG NO. FD-1115-TT (RECEPTACLE FOR CHANNEL 6 AMPLIFIER)
C6	G.3/3.4	CAPACITOR, CERAMIC, 0.05 UF, 500 VDC, SPRAGUE NO. 33C58 CAPACITOR, CERAMIC, 0.05 UF, 500 VDC, SPRAGUE NO. 33C58	J25	C.4/9.1	CONNECTOR, RECEPTACLE, METHODE MFG NO. FD-1115-TT (RECEPTACLE FOR CHANNEL 7 AMPLIFIER)
C7	G.2/3.2	CAPACITOR, CERAMIC, 0.05 UF, 50 VDC, SPRAGUE NO. 55C23A1	J26	C.3/9.1	CONNECTOR, RECEPTACLE, METHODE MFG NO. FD-1115-TT
C8	G.3/3.2	CAPACITOR, CERAMIC, 0.05 UF, 50 VDC, SPRAGUE ND, 55C23AI	120	C.3/ 7.1	(RECEPTACLE FOR CHANNEL 8 AMPLIFIER)
C9	G.1/3.2	CAPACITOR, CERAMIC, 0.05 UF, 50 VDC, SPRAGUE NO. 55C23AI	J27	C.1/9,1	CONNECTOR, RECEPTACLE, METHODE MFG NO. FD-1115-TT (RECEPTACLE FOR CHANNEL 9 AMPLIFIER)
C10	F.5/3.4 (H)	CAPACITOR, TANTALUM, 6.8 UF, 35 VDC, SPRAGUE NO. CS13AF6R8M	J28	B.5/9.1	CONNECTOR, RECEPTACLE, METHODE MFG NO. FD-1115-TT
CII	F.4/3.4 (H)	CAPACITOR, TANTALUM, 6.8 UF, 35 VDC, SPRAGUE NO. CSI3AF6R8M			(RECEPTACLE FOR CHANNEL 10 AMPLIFIER)
C12	E.5/3.1	CAPACITOR, CERAMIC, 0.68 UF, 25 VDC, SPRAGUE NO. 5C12A	J29	B.4/9.1	CONNECTOR, RECEPTACLE, METHODE MFG NO. FD-1115-TT (RECEPTACLE FOR CHANNEL 11 AMPLIFIER)
CRI	G.3/3.3	SEMICONDUCTOR, DIODE, IN253, MIL-S-19500/194A	J30	B.2/9.1	CONNECTOR, RECEPTACLE, METHODE MFG NO. FD-1115-TT
CR2	G.2/3.3	SEMICONDUCTOR, DIODE, IN253, MIL-S-19500/194A			(RECEPT ACLE FOR CHANNEL 12 AMPLIFIER)
CR3	G.1/3.3	SEMICONDUCTOR, DIODE, IN253, MIL-S-19500/194A	MI	C.1/6.1	METER, MR13W100DCUAR
CR4	F.5/3.3	SEMICONDUCTOR, DIODE, IN253, MIL-S-19500/194A	PI	B.3/13.2	CONNECTOR, PLUG, MS3102A-14S-3P
CR5	G.2/2.1 (H)	SEMICONDUCTOR, DIODE, IN968B, MIL-S-19500/117	P2 Q1	C.1/13.2 G.4/2.2	CONNECTOR, PLUG, MS3102A-12S-3P TRANSISTOR, PNP, 2N297A, MIL-S-19500/36A
CR6	G.2/2.5	SEMICONDUCTOR, DIODE, IN969B, MIL-S-19500/117	Q2	F.4/2.1 (H)	TRANSISTOR, PNP, 2N2573, MIL-S-19500/36A
DSI	F.5/6.1	LAMP, NEON, MS25252B-NE2D	93	F.4/2.2	TRANSISTOR, PNP, 2N2553, MIL-S-19500/89C
FI	G.3/5.4	FUSE, CARTRIDGE, DF02B-5A	Q4	F.2/2.3	TRANSISTOR, PNP, 2N297A, MIL-5-19500/36A
F2	F.5/5.4	FUSE, CARTRIDGE, DF02B-5A			TRANSISTOR, PNP, 2N2553, MIL-S-19500/89C
F3	F.3/5.4	FUSE, CARTRIDGE, F02A I-5A	Q5 RI	F.4/2.3	RESISTOR, COMPOSITION, RC20GF561K
PARE	F.3/6.1	FUSE, CARTRIDGE, F02A1-5A	R2	G.1/2,2	RESISTOR, COMPOSITION, RC22GF361K
PARE	G.3/6.1	FUSE, CARTRIDGE, DF02B-5A	R3	G.2/2.2 (H)	RESISTOR, COMPOSITION, RC20GF680K
11	C.4/13.2	CONNECTOR, RECEPTACLE, UG625B/U	R4	G.2/2.5	RESISTOR, COMPOSITION, RC32GF681K
J2	D.1/13.2	CONNECTOR, RECEPTACLE, UG625B/U	R5	G.2/2.5	RESISTOR, COMPOSITION, RC20GF561K
13	D.4/13.2	CONNECTOR, RECEPTACLE, UG625B/U	R6	G.2/2,4	RESISTOR, COMPOSITION, RC20GF154J
J4	E.1/13.2	CONNECTOR, RECEPTACLE, UG625B/U	R7	G.2/2.3	RESISTOR, COMPOSITION, RC20GF304J
J5	E.2/13.1	CONNECTOR, RECEPTACLE, UG625B/U	R8	C.4/12.5	RESISTOR, VARIABLE, COMPOSITION, RV4LAYSA102A
J6	E.3/13.2	CONNECTOR, RECEPTACLE, UG625B/U	R9	D.1/12.5	RESISTOR, VARIABLE, COMPOSITION, RV4LAYSA102A
J7	E.4/13.1	CONNECTOR, RECEPTACLE, UG625B/U	RIO	D.4/12.5	RESISTOR, VARIABLE, COMPOSITION, RV4LAYSA102A
J8	E.5/13.2 F.2/13.1	CONNECTOR, RECEPTACLE, UG625B/U	SI	D.3/6.1	SWITCH, ROTARY, MONTRONICS NO. 179671
J9		CONNECTOR, RECEPTACLE, UG625B/U	TI	G.2/8.5	TRANSFORMER, POWER, MONTRONICS NO. 168872
111	F.3/13.2 F.4/13.1	CONNECTOR, RECEPTACLE, UG625B/U		MATES WITH PI	CABLE ASSEMBLY, MONTRONICS NO. 188250
J12	G.1/13.2	CONNECTOR, RECEPTACLE, UG625B/U CONNECTOR, RECEPTACLE, UG625B/U		MATES WITH P2	CONNECTOR, RECEPTACLE, MS3106A-12S-3S
J13	G.2/13.1	CONNECTOR, RECEPTACLE, UG625B/U			EXTENDER BOARD, MONTRONICS NO. 183905
J14	G.3/13.2	CONNECTOR, RECEPTACLE, UG625B/U			CARD PULLER, MONTRONICS NO. 170951
J15	G.4/13.1	CONNECTOR, RECEPTACLE, UG625B/U		NOT SHOWN	SHORTING PLUG,CS159/U
116	F.1/9.1	CONNECTOR, RECEPTACLE, METHODE MFG. NO. FD-1115-TT (RECEPTACLE FOR A1 0.1 MC PREAMPLIFIER)			ADJUSTMENT TOOL, MONTRONICS NO. 153049
717	E.5/9.I	CONNECTOR, RECEPTACLE, METHODE MFG. NO. FD-1115-TT (RECEPTACLE FOR A2 IMC PREAMPLIFIER)			ADJUSTMENT TOOL, MONTRONICS NO. 178814
118	E.3/9.1	CONNECTOR, RECEPTACLE, METHODE MFG. NO. FD-1115-TT (RECEPTACLE FOR AS 5 MC PREAMPLIFIER)			
J19	E.2/9.1	CONNECTOR, RECEPTACLE, METHODE MFG. NO. FD-1115-TT (RECEPTACLE FOR CHANNEL I AMPLIFIER)			
J20 ·	E.I/9.I	CONNECTOR, RECEPTACLE, METHODE MFG NO. FD-1115-TT (RECEPTACLE FOR CHANNEL 2 AMPLIFIER)			
J21	D.4/9.1	CONNECTOR, RECEPTACLE, METHODE MFG NO. FD-1115-TT (RECEPTACLE FOR CHANNEL 3 AMPLIFIER)			(H) = HIDDEN COMPON

1	A1	A2
3		
4		1 DC PRES 07 10305 A2
5		
2		5, 10
3		Eq. (F)
4		11 ₂ 30 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
5	The second of th	Constant and a land
2	A STATE OF S	STANDAL MATTERNATION
3		PER CENTER CONT.
5	A3	HA4
	8.5 MC AMPL 183833 3 455	18C 5MPL (t) 183871 A4
2		
3	MIC NOW WEST TO THE PARTY OF TH	
5	能力解除 · · · · · · · · · · · · · · · · · · ·	
2	9	(-12 (-)
3	Transfer or	I fatafatata at f
5	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	DOM STAR ALLE DM
2	A5	SECAUPL ST TESTS AS
3	5 80 PS 407 18803 A5 72	2 2 2 2
5	3 3 1 1	
	Cus = U	
3		
	1 2 2 566	
5	1	and the test of the last of the
	1 mandanas	GAN FIAR CIT ON
	01/9-51 108	0 30 0 31 31 31 31 31
,		

PARTS DATA FOR ASSEMBLIES AT THROUGH A6

	I MKIJ L	MIN FOR ASSEMBLIES AT THROUGH AS	A3R3	B.2/4.5	RESISTOR, COMPOSITION, RC07GF153K			
REF	LOCATING	NAME AND DESCRIPTION	A3R4	B.5/4.2	RESISTOR, METAL FILM, RN60DI5R0F	A6C6	F.1/7.4	CAPACITOR, CERAMIC, 0.05 UF, 50 VDC, SPRAGUE NO. 55C23A1
DESIG	FUNCTION	NAME AND DESCRIPTION	A3R5	B.3/4.1	RESISTOR, METAL FILM, RN60D15R0F	A6C7	E.4/7.4	CAPACITOR, CERAMIC, 0.05 UF, 50 VDC, SPRAGUE NO. 55C23AI
Al	C.4/1.4	0.1 MC PREAMPLIFIER ASSEMBLY, 183848	A3R6	B.4/5.2	RESISTOR, COMPOSITION, RC20GF100K	A6C8	E.1/7.1	CAPACITOR, MICA, CM05C050K03
AICI	B.2/2.1	CAPACITOR, PLASTIC, 0.037 UF, 100 VDC, ARCO CAPACITOR NO. 1PC-373G	A3R7	B.5/5.1 (H)	RESISTOR, COMPOSITION, RC07GF623J	A6C9	D.5/7.2	CAPACITOR, MICA, CM05C050K03
AIC2	B.5/2.1	CAPACITOR, PLASTIC, 0.037 UF, 100 VDC, ARCO CAPACITOR NO. 1PC-373G	A3TI	B.1/5.1	TRANSFORMER, R.F., MONTRONICS NO. 179663	A6CI0	E.3/7.1	CAPACITOR, MICA, CM05D820 J03
AIC3	C.3/1.5	CAPACITOR, CERAMIC, 0.68 UF, 25 VDC, SPRAGUE NO. 5C12A	A3T2	C.2/4.2	TRANSFORMER, R.F., MONTRONICS NO. 179663	A6CR1	E.5/7.4	SEMICONDUCTOR, DIODE, IN276, MIL-S-19500/192
AIC4	C.2/2.3	CAPACITOR, CERAMIC, 0.05 UF, 50 VDC, SPRAGUE NO. 55C23AI	A3T3	C.3/5.1	TRANSFORMER, R.F., MONTRONICS NO. 179655	A6CR2	E.1/7.3	SEMICONDUCTOR, DIODE, IN483B, MIL-S-19500/118
AIC5	C.2/2.4	CAPACITOR, CERAMIC, 0.05 UF, 50 VDC, SPRAGUE NO. 55C23AI	A4	F.1/4.1	I MC AMPLIFIER ASSEMBLY, 183871	A6PI	E.2/8.2	CONNECTOR, PLUG, METHODE MFG. NO. MD-1115-RATS
AICRI	C.3/2.5	SEMICONDUCTOR, DIODE, IN276, MIL-S-19500/192	A4CI	D.4/4.4	CAPACITOR, MICA, CM06D512J03	A6Q1	D.4/7.3	TRANSISTOR, NPN, 2N2218, MIL-S-19500/251A
AICR2	B.2/1.5	SEMICONDUCTOR, DIODE, IN483B, MIL-S-19500/118	A4C2	E.4/4.3	CAPACITOR, MICA, CM06D512J03	A6Q2	E.2/6.4	TRANSISTOR, NPN, 2N2218, MIL-S-19500/251A
AIPI	B.5/3.2	CONNECTOR, PLUG, METHODE MFG. NO. MD-1115-RATS	A4C3	F.1/4.5	CAPACITOR, MICA, CM06D122J03	A6R1	D.3/6.5	RESISTOR, METAL FILM: VALUE NO.
AIQI	A.5/1.4	TRANSISTOR, NPN, 2N2218, MIL-S-19500/251A	A4C4	F.1/4.4	CAPACITOR, MICA, CM05D331J03			27.4 OHMS RN55D27R4F 47.5 OHMS RN55D47R5F
AIQ2	B.5/2.4	TRANSISTOR, NPN, 2N2218, MIL-S-19500/251A	A4C5	E.2/4.2	CAPACITOR, CERAMIC, 0.05 UF, 50 VDC, SPRAGUE NO. 55C23AI	A6R2	D.3/7.2	RESISTOR, METAL FILM, RN55D1500F
AIRI	B.1/2.5	RESISTOR, METAL FILM, RN55D33R2F	A4C6	E.4/4.4	CAPACITOR, CERAMIC, 0.05 UF, 50 VDC, SPRAGUE NO. 55C23AI	A6R3	E.1/7.2	RESISTOR, COMPOSITION, RC07GF153K
AIR2	B.4/2.1	RESISTOR, COMPOSITION, RC07GF153K	A4C7	E.3/5.2	CAPACITOR, CERAMIC, 0.05 UF, 50 VDC, SPRAGUE NO. 55C23AI	A6R4	E.2/7.3	RESISTOR, METAL FILM, RN60D15R0F
AIR4	B.2/1.4	RESISTOR, METAL FILM, RN60D22R1F	A4CR1	E.4/5.1	SEMICONDUCTOR, DIODE, IN276, MIL-S-19500/192	A6R5	E.2/7.1	RESISTOR, METAL FILM, RN60D15R0F
AIR5	B.4/2.4	RESISTOR, METAL FILM, RN60D22R1F	A4CR2	D.5/4.3	SEMICONDUCTOR, DIODE, IN438B, MIL-S-19500/118	A6R6	E.2/7.4	RESISTOR, COMPOSITION, RC07GF100K
AIR6	B.3/2.4	RESISTOR, COMPOSITION, RC07GF100K	A4PI	E.2/5.5	CONNECTOR, PLUG, METHODE MFG. NO. MD-1115-RATS	A6R7	F.1/7.5	RESISTOR, COMPOSITION, RC07GF623J
AIR7	C.1/1.5	RESISTOR, COMPOSITION, RC20GF222K	A4Q1	E.2/4.5	TRANSISTOR, NPN, 2N2218, MIL-S-19500/251A	A6R8	E.3/6.4	RESISTOR, COMPOSITION, RC20GF182K
AIR8	C.2/2.5	RESISTOR, COMPOSITION, RC07GF183J	A4Q2	D.4/4.3	TRANSISTOR, NPN, 2N2218, MIL-S-19500/251A	A6TI	D.4/6.4	TRANSFORMER, R.F., MONTRONICS NO. 179622
AITI	B.1/2.4	TRANSFORMER, R.F., MONTRONICS NO. 179663	A4RI	D.3/5.3	RESISTOR, METAL FILM:	A6T2	F.1/6.4	TRANSFORMER, R.F., MONTRONICS NO. 179622
AIT2	C.3/2,2	TRANSFORMER, R.F., MONTRONICS NO. 179663			VALUE NO. VALUE NO.	A6T3	E.5/7.3	TRANSFORMER, R.F., MONTRONICS NO. 179614
A2	F.1/1.4	I MC PREAMPLIFIER ASSEMBLY, 183855			47.5 OHMS RN55D47R5F 68.1 OHMS RN55D68R1F			
A2C1	D.4/2.2	CAPACITOR, MICA, CM06F512J03	A4R2	D.4/5.3	56.2 OHMS RN55D56R2F 82.5 OHMS RN55D82R5F RESISTOR, METAL FILM, RN55D56R2F			(H) = HIDDEN COMPONENT
AND DESCRIPTION OF THE PARTY OF			- 1117	5. 17 3.3	RESISTOR, HETAETTEN, MISSESSIEF			

NAME AND DESCRIPTION

CAPACITOR, CERAMIC, 0.05 UF, 50 VDC, SPRAGUE NO. 55C23A1

CAPACITOR, CERAMIC, 0.05 UF, 50 VDC, SPRAGUE NO. 55C23A1

CAPACITOR, CERAMIC, 0.05 UF, 50 VDC, SPRAGUE NO. 55C23A1

SEMICONDUCTOR, DIODE, IN276, MIL-S-19500/192

SEMICONDUCTOR, DIODE, IN483B, MIL-S-19500/118

TRANSISTOR, NPN, 1N2218, MIL-S-19500/251A

TRANSISTOR, NPN, IN2218, MIL-S-19500/251A

RESISTOR, METAL FILM, RN55D39R2F

RESISTOR, COMPOSITION, RC07GF153K

RESISTOR, METAL FILM, RN60DI5R0F

RESISTOR, METAL FILM, RN60D15R0F

RESISTOR, COMPOSITION, RC20GF222K

RESISTOR, COMPOSITION, RC07GF223J

0.1 MC AMPLIFIER ASSEMBLY, 183863

CAPACITOR, MICA, CM06D102J103

TRANSFORMER, R.F., MONTRONICS NO. 179648

TRANSFORMER, R.F., MONTRONICS NO. 179648

CAPACITOR, PLASTIC, 0.037 UF, 100 VDC, ARCO CAPACITOR NO. IPC-3730

CAPACITOR, PLASTIC, 0.037 UF, 100 VDC, ARCO CAPACITOR NO. 1PC-3730

CAPACITOR, PLASTIC, 0.01 UF, 100 VDC, ARCO CAPACITOR NO. 1PC-1030

CAPACITOR, CERAMIC, 0.68 UF, 25 VDC, SPRAGUE NO. 5C12A

CAPACITOR, CERAMIC, 0.05 UF, 50 VDC, SPRAGUE NO. 55C23A1

CAPACITOR, CERAMIC, 0.05 UF, 50 VDC, SPRAGUE NO. 55C23A1

SEMICONDUCTOR, DIODE, IN276, MIL-S-19500/192

SEMICONDUCTOR, DIODE, IN483B, MIL-S-19500/118

TRANSISTOR, NPN, 2N2218, MIL-S-19500/251A

TRANSISTOR, NPN, 2N2218, MIL-S-19500/251A

RESISTOR, METAL FILM:

27.4 OHMS RN55D27R4F 47.5 OHMS RN55D47R5F 68.I OHMS RN55D68R1F

RESISTOR, METAL FILM, RN55D1820F

RESISTOR, COMPOSITION, RC07GF153K

VALUE NO.

CONNECTOR, PLUG, METHODE MFG. NO. MD-1115-RATS

CONNECTOR, PLUG, METHODE MFG. NO. MD-1115-RATS

CAPACITOR, MICA, CM06F512J03

A3R3

E.3/2.1

E.2/1.5

E.5/2.3

E.5/2.4

E.4/2.4

D.4/2.1

E.2/3.2

E.2/2.3

D.4/1.5

D.4/2.5

E.1/2.1

E.1/2.4

D.3/1.5

E.2/2.1

E.3/2.5

D.4/2.4

E.5/1.5

C.4/4.1

B.2/4.2

C.2/4.4

C.3/4.3

B.2/5.2

C.1/4.5

C.1/5.2

C.2/4.5

B.1/4.3

B.5/5.5

B.4/5.1

A.5/4.2

B.1/5.3

B.2/4.5

HOW TO USE THE INTEGRATED MAINTENANCE CHART

CHART MAKE-UP

THE INTEGRATED MAINTENANCE CHART PRESENTS DETAILED INFORMATION ABOUT THE EVENTS OCCURING AS A RESULT OF EACH CHECK-OUT PROCEDURE. THIS SCHEME DESCRIBES EXACTLY HOW THE ENERGY IS PROCESSED THROUGHOUT THE SYSTEM. IT PRESENTS THE EVENTS IN A SCHEME THAT DEFINES THE INTERDEPENDENT RELATIONSHIP OF EACH OF THE THE SUCCESSIVE EVENTS, WITH THE DEPENDENCY RELATIONSHIP CLEARLY OUTLINED, THE INTEGRATED MAINTENANCE CHART SERVES AS AN EXCELLENT TROUBLESHOOTING TOOL.

FACH PART OF THE CHART HAS THREE MAIN AREAS: THE PROCEDURE COLUMN (ON THE LEFT). THE HEADING (ACROSS THE TOP), AND THE BODY. THE PROCEDURE COLUMN OUTLINES THE TURN-ON AND CHECK-OUT STEPS TO BE TAKEN. THE HEADINGS LIST THE CIRCUITS AND DEFINE THE CHECKPOINTS AT WHICH THE EVENTS OCCUR (GIVING A SPECIFICATION OR DESCRIPTION OF THE EVENT THAT APPEARS THERE). THE BODY TO THE RIGHT OF EACH STEP GIVES THE EVENTS THAT OCCUR AS A RESULT OF THAT STEP AND IDENTIFIES THE CIRCUITS THAT MUST FUNCTION PROPERLY FOR THOSE EVENTS TO OCCUR.

THE PROCEDURE COLUMN

THE PROCEDURE COLUMN SPECIFIES THE ACTIONS TO BE PERFORMED IN ORDER TO TURN ON AND CHECK OUT THE EQUIPMENT. THE CHECKOUT PROCEDURE SHOULD BE PERFORMED IN THE ORDER GIVEN SINCE EACH STEP IS DEPENDENT ON THE PROPER OPERATION OF THE

THE HEADINGS ARE A LISTING OF CHECKPOINTS AND CIRCUITS TO WHICH THE SYMBOLS IN THE BODY OF THE CHART CORRESPOND. THE EQUIPMENT LOCATION OF EACH HEADING ENTRY IS GIVEN AT THE TOP OF THE CHART BY THE NAME OF THE ASSEMBLY. A CHECKPOINT HEADING APPEARS ABOVE EACH EVENT ENTRY. A SIGNAL SPECIFICATION LINE IMMEDIATELY BELOW THE CHECKPOINT HEADINGS REFERENCE THE SPECIFICATION OR DESCRIPTION OF THAT EVENT.

FOR EACH CIRCUIT ENTRY (POSSIBLE FAULT) THE CORRESPONDING HEADING CONTAINS AN IDENTIFYING REFERENCE DESIGNATION OR FUNCTIONAL ENTITY IDENTIFIER. IF THERE IS APPLICABLE PANEL NOMENCLATURE, IT APPEARS IN A SHADED AREA FOLLOWING THE IDENTIFIER FOR EITHER A CHECKPOINT HEADING OR A CIRCUIT HEADING.

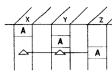
THE BODY

THE BODY OF THE CHART PRESENTS THE EVENTS THAT OCCUR AS A RESULT OF EACH PROCEDURAL STEP. IT OUTLINES THE INTER-RELATIONSHIP BETWEEN THE EVENTS AND IDENTIFIES THE CIRCUITS THAT MUST FUNCTION PROPERLY FOR THE VARIOUS EVENTS TO OCCUR. EACH EVENT IS REPRESENTED BY A RECTANGLE CONTAINING DESCRIPTIVE LETTERS. IN ANY ONE STEP, ALL OF THE EVENTS LISTED CAN BE CONSIDERED TO OCCUR SIMULTANEOUSLY EVEN THOUGH THESE EVENTS OCCUR INSTANTANEOUSLY, EACH DEPENDS ON ONE OR MORE OF THE PRECEDING EVENTS. THIS DEPENDENCY IS SHOWN BY 'PROOF MARKERS'. PROOF MARKERS ARE EITHER SOLID BLACK TRIANGLES OR OPEN TRIANGLES THAT POINT TO THE PRECEDING EVENTS ON THE PROOF MARKER LINE TO OCCUR. BLACK TRIANGLES INDICATE THAT THE PRECEDING EVENTS ON THE PROOF MARKER LINE MUST OCCUR. WHITE TRIANGLES INDICATE THAT ANY ONE OF THE PRECEDING EVENTS ON THE PROOF MARKER LINE MUST OCCUR.

FOR EXAMPLE:



THE AVAILABILITY OF THE SIGNAL (WITHIN SPEC) AT "X" IS NECESSARY FOR THE SIGNAL AT "Z" TO BE PRESENT (AND WITHIN SPEC).



THE AVAILABILITY OF THE SIGNAL (WITHIN SPEC) AT EITHER "X" OR "Y" IS NECESSARY FOR THE SIGNAL AT "Z" TO BE PRESENT (AND WITHIN SPEC),

CIRCUIT OR CIRCUIT ELEMENTS ARE IDENTIFIED BY DOTS THUS:

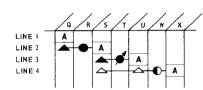


AVAILABILITY OF THE SIGNAL AT "X" AND THE PROPER OPERATION OF THE CIRCUIT ELEMENT "Y" ARE NECESSARY FOR THE LAMP "Z" TO BE LIT.

THE FACT THAT "Z" IS LIT PROVES THAT CIRCUIT ELEMENT "Y" IS OPERATING PROPERLY AND THAT THE SIGNAL AT "X" IS AVAILABLE.

AN ADJUSTABLE CIRCUIT ELEMENT IS IDENTIFIED THUS:

AN EXAMPLE OF UTILIZING ALL OF THE CIRCUIT SYMBOLS IS AS FOLLOWS:



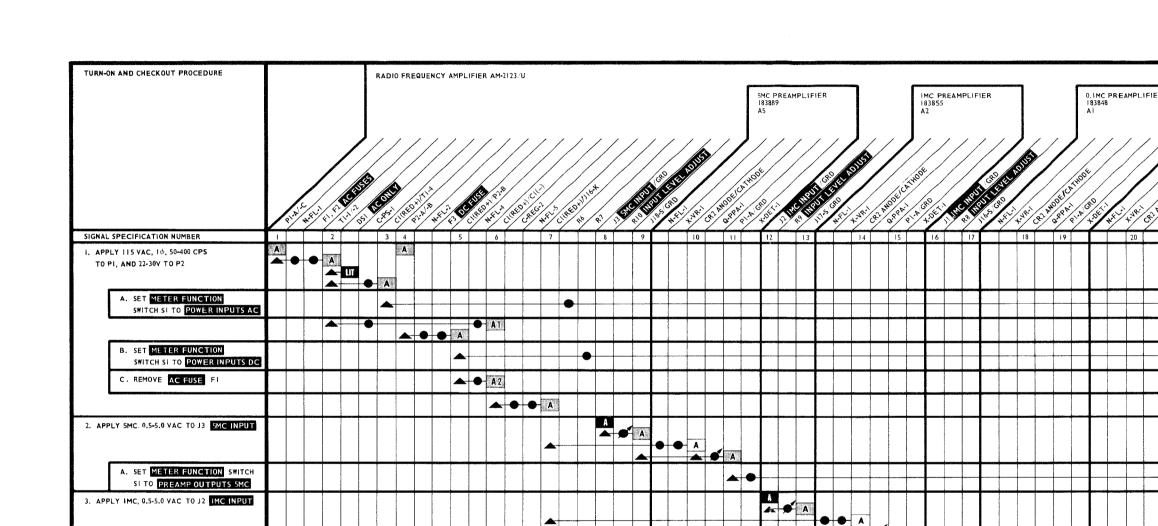
LINE I. THE INPUT EVENT.

- LINE 2. THE AVAILABILITY OF THE SIGNAL AT "S" PROVES. . .

 1. THAT CIRCUIT ELEMENT "R" IS OPERATING PROPERLY AND
 - THAT THE SIGNAL AT "Q" IS AVAILABLE
- LINE 3. THE AVAILABILITY OF THE SIGNAL AT "II" PROVES.
 - I. THAT ADJUSTABLE CIRCUIT ELEMENT "T" IS OPERATING PROPERLY AND
- 2. THE AVAILABILITY OF THE SIGNAL AT "S".
 LINE 4. THE AVAILABILITY OF THE SIGNAL AT "X" PROVES.
 - I. ONE ASPECT OF CIRCUIT "W" AND.
- 2. THE AVAILABILITY OF THE SIGNAL AT EITHER "S", "U", OR BOTH.

DEFINITION OF SYMBOLS USED ON INTEGRATED MAINTENANCE CHART				
TYPE	SYMBOL	MEANING		
CONDITION OR EVENTS	A , A or A LIT	COLOR OF SYMBOL INDICATES EASE OF ACCESS. BLACK: PANEL GREY: EASY ACCESS WHITE: DIFFICULT ACCESS SIGNAL AVAILABLE AND WITHIN SPEC INDICATOR LAMP LIT METER INDICATES WITHIN SPEC		
CIRCUIT	•	CIRCUIT OR CIRCUIT ELEMENT THAT MUST FUNCTION PROPERLY FOR EVENT ON SAME LINE TO OCCUR. ADJUSTABLE CIRCUIT OR CIRCUIT ELEMENT THAT MUST FUNCTION PROPERLY FOR EVENT ON SAME LINE TO OCCUR.		
	•	CIRCUIT THAT MUST BE PARTIALLY GOOD (SUCH AS SWITCH CONTACTS) FOR EVENT ON SAME LINE TO OCCUR.		
PROOF/DEPENDENCY	<u> </u>	EVENT ON SAME LINE DEPENDS ON CONDITION OR EVENT ABOVE.		
	△	EVENT ON SAME LINE DEPENDS ON ANY ONE OF CONDITIONS OR EVENTS ABOVE.		

NAVSHIPS 0967-136-1010



VTVM AN/USM-116 OR EQUIVALENT TROUBLESHOOTING PROCEDURE FOR RADIO FREQUENCY AMPLIFIER AM-2123/U A MALFUNCTION IN THE AM-2123/U WILL BE READILY APPARENT BY NOTING AN INCORRECT OUTPUT FROM ONE OR MORE OF THE TWELVE OUTPUT CHANNELS SWITCHING METER FUNCTION SWITCH SI THROUGH ALL OF ITS POSITIONS WILL QUICKLY ISOLATE A MALFUNCTION TO A PARTICULAR ASSEMBLY. A MALFUNCTION CAN THEN BE ISOLATED BY SIGNAL TRACING THROUGH THE ASSEMBLY WITH A VTVM. SIGNAL SPECIFICATIONS I. HS VAC 2. 115 VAC 3. 12 VAC (APPROX) 4. 22-30V 5. 22-30V 6. AI, A2: +30V 7. +20V 8. 0.5-5.0 VAC 9. 0.5 ± 0.05 VAC (REFER TO PREAMPLIFIER ALIGNMENT.) 10. + 0.6V (APPROX) 11, 2.75 VAC (REFER TO PREAMPLIFIER ALIGNMENT.) 13. 0.4 ± 0.04 VAC (REFER TO PREAMPLIFIER ALIGNMENT.) 14 + 0.6V (APPROX) 15. 1.55 VAC (REFER TO PREAMPLIFIER ALIGNMENT.) 16. 0.5-5.0 VAC 17. 0.16 ±0.02 VAC (REFER TO PREAMPLIFIER ALIGNMENT.) O IND 18. + 0.6V (APPROX) 19. 1.30 VAC (REFER TO PREAMPLIFIER ALIGNMENT.) 20. + 0.6V (APPROX)

21. 4.5 \pm 0.45 VAC INTO 50 OHM LOAD. (REFER TO AMPLIFIER ALIGNMENT).

2. IND 1-6: 7-10 DIVISIONS

LIST OF TEST EQUIPMENT

RADIO FREQUENCY AMPLIFIER AM-2123/U MAINTENANCE DEPENDENCY CHART

A. SET METER FUNCTION SWITCH

A. SET METER FUNCTION SWITC

B. SET METER FUNCTION SWITE

SI TO EACH OF THE TWELVE CHANNEL OUTPUTS POSITION

SI TO PREAMP OUTPUTS JMC

4. APPLY 0.1MC, 0.5-5.0 VAC TO JI IMC INPUT

NAVSHIPS 0967-136-1010

	ALIGNMENT PROCEDURE
	NOTE
	Card Puller, Extender Board, Shorting Plug and Two (2) Adjustment Tools are located under bottom cover.
Preamplifiers Al, A2, and A5	A. Test Equipment Required: 1. 0.1 MC, 1 MC, and 5 MC frequency source. 2. AC VTVM, Electronic Multimeter AN/USM-116. B. Procedure: 1. With preamplifier on extender board and METER FUNCTION switch set to appropriate position, adjust Tl and T2 for maximum output as indicated on front panel meter. Keep panel meter on scale by adjusting INPUT LEVEL ADJUST control. 2. Adjust appropriate INPUT LEVEL ADJUST control for 1.30 volts RMS for 0.1 MC, 1.55 volts RMS for 1 MC, and 2.75 volts RMS for 5 MC at output of preamplifier, pin A of Pl, with respect to ground. 3. Measure 4.0 (±0.6) volts RMS for 0.1 MC, 6.8 (±1.0) volts RMS for 1 MC, and 9.0 (±1.4) volts RMS for 5 MC at collectors of Ql and Q2 with respect to ground. 4. Measure 0.16 (±0.02) volts RMS for 5 MC at input to preamplifier, pin S of Pl with respect to ground. NOTE Steps 3 and 4 are used as a gain check.
Amplifiers A3, A4, and A6	 A. Test Equipment Required: Same as above. Procedure: Perform preamplifier alignment procedure. With amplifier on extender board, clip ground lead of AC VTVM to circuit ground (test point E2) and the other side of VTVM to Q2 collector (test point E1). Short circuit output connector with shorting plug provided. Adjust T1 and T2 for maximum voltage on VTVM, adjusting INPUT LEVEL ADJUST as necessary to maintain reading less than 10 volts. Remove shorting plug and adjust T3 for minimum voltage on VTVM. Connect a 50 ohm load from the output to ground at the output
ANVEIT	connector, and reset INPUT LEVEL ADJUST as in Preamplifier Procedure step 2. 7. Measure 8.5 (±1.3) volts RMS for 0.1 MC and 9.0 (±1.4) volts RMS for 1 MC and 5 MC at El with respect to E2. 8. Measure 4.5 (±0.45) volts RMS at output jack. NOTE Steps 6 through 8 are used as a gain check.



RESISTOR SELECTION PROCEDURE FOR

0.1, 1, and 5 MC AMPLIFIER MODULES

On the 0.1, 1, and 5 MC Amplifier Modules, Rl is selected to compensate for accumulative component tolerances which affect gain. If a component is replaced which causes the gain to be out of tolerance, Rl should be replaced with a value that brings gain within tolerance. Proceed as follows:

a. Allow a warmup period of at least 30 minutes for the biasing diode CR2 and transistors Ql and Q2 to reach normal operating temperature.

b. Apply necessary voltage and frequency to proper input connector to obtain the voltage indicated in the following tables at the amplifier input with respect to ground.

c. Connect a 50 ohm load from the output to ground at the output connector, and measure the voltage at the output connector of the amplifier.

d. If output voltage is not within Output Voltage Tolerance Band, replace Rl as indicated in table and then recheck output voltage.

5 MC AMPLIFIER

Input Voltage: 2.75 V RMS at pin S of A6Pl.

Output Voltage Tolerance Band: 4.1 to 4.9 V RMS.

Nominal Value of R1: 27 ohms.

^E O Range	Change Rl To
Less than 4.1	Reject module*
4.1 to 4.9	No change
More than 4.9	47 ohms

1 MC AMPLIFIER

Input Voltage: 1.55 V RMS at pin P of A4P1.

Output Voltage Tolerance Band: 4.1 to 4.9 V RMS.

Nominal Value of Rl: 56 ohms.

^E O Range	Change Rl To		
Less than 3.7	Reject module*		
3.7 to 4.1	47 ohms		
4. l to 4.9	No change		
4.9 to 5.1	68 ohms		
More than 5. l	82 ohms		

0. 1 MC AMPLIFIER

Input Voltage: 1.30 V RMS at pin M of A3P1.

Output Voltage Tolerance Band: 4.1 to 4.9 V RMS.

Nominal Value of Rl: 47 ohms.

E _O Range	Change Rl To
Less than 3.7	Reject module*
3.7 to 4.1	27 ohms
4. 1 to 4. 9	No change
More than 4.9	68 ohms

*Examine module for defective components and/or low β transistors.



